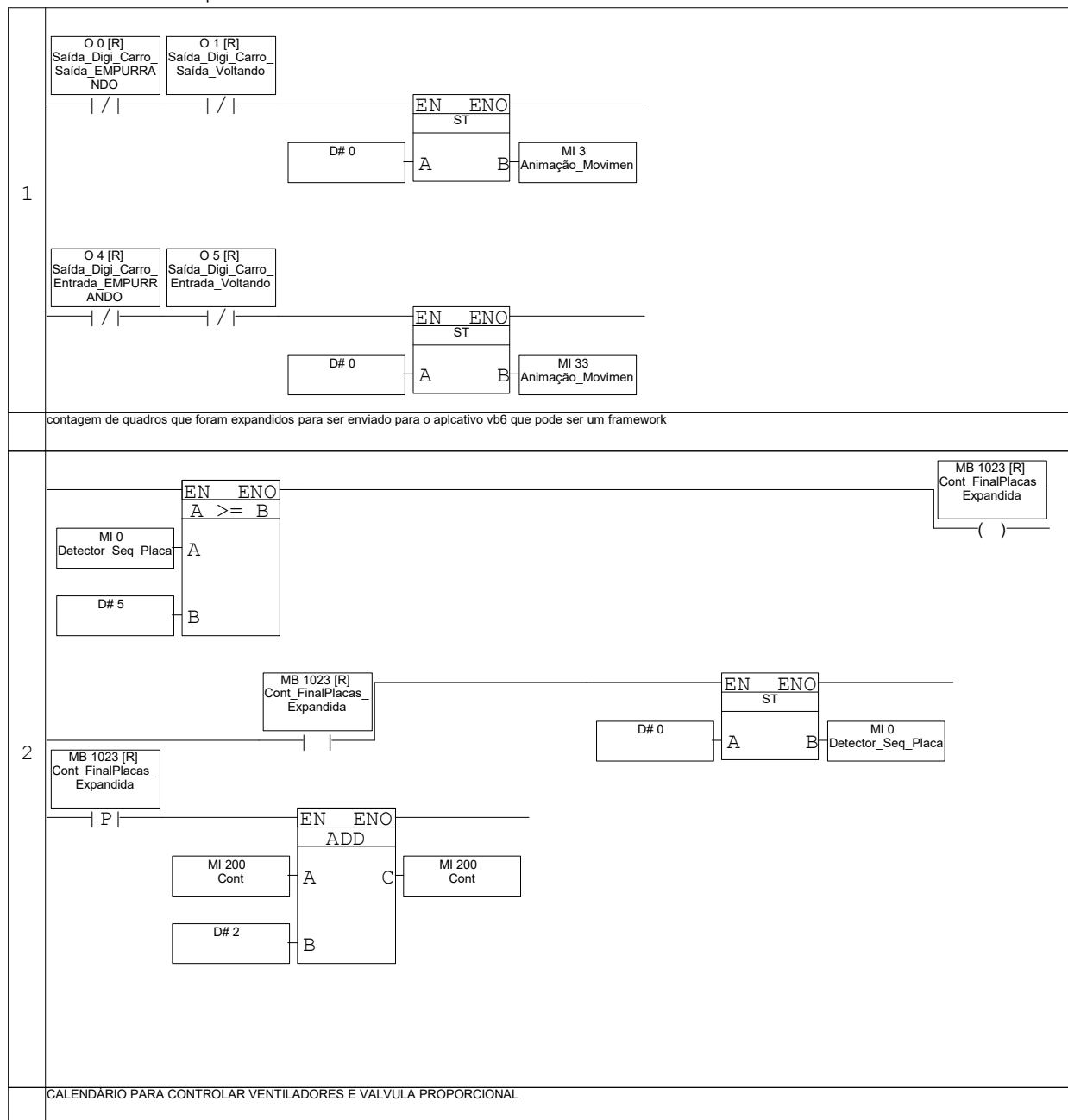
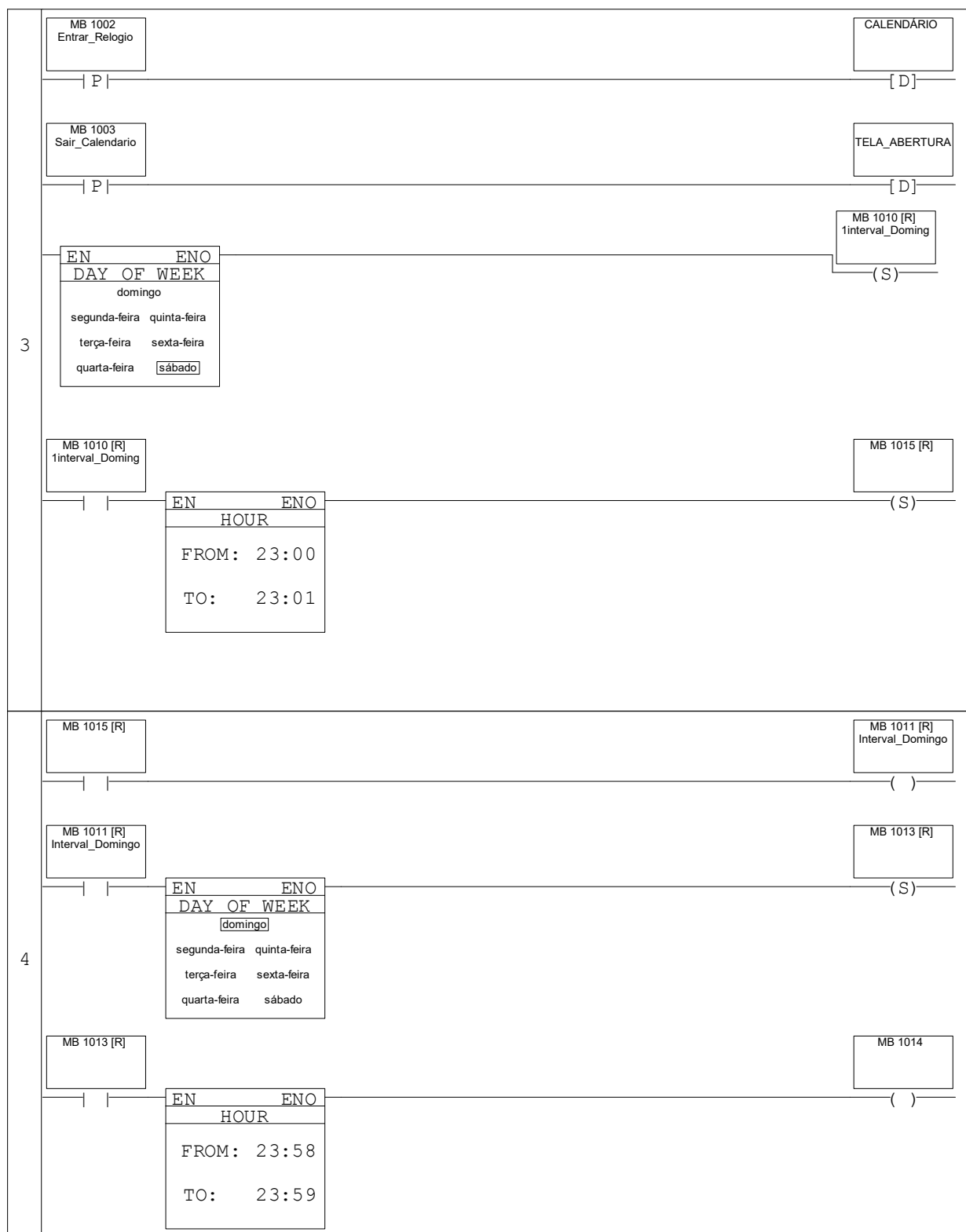
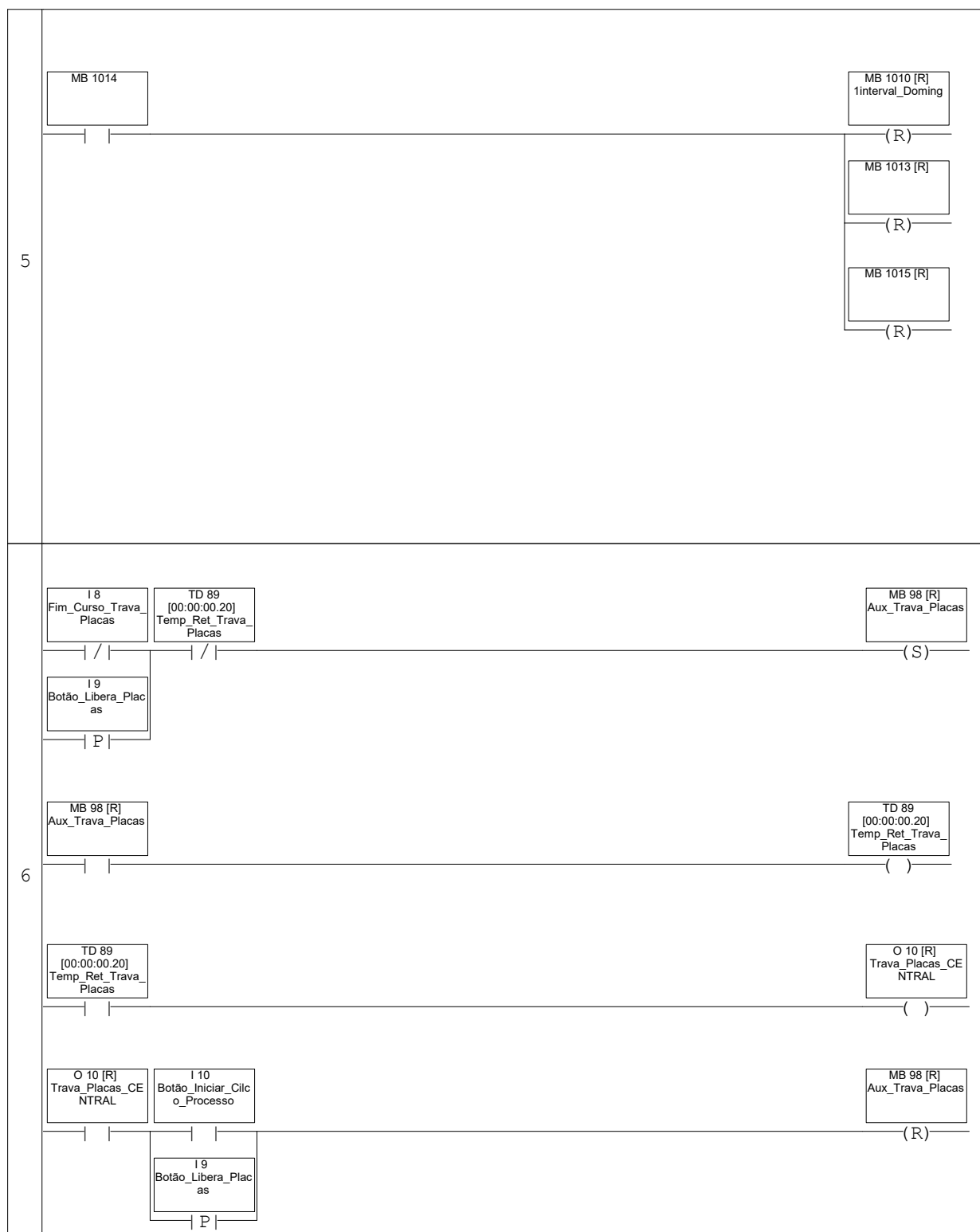
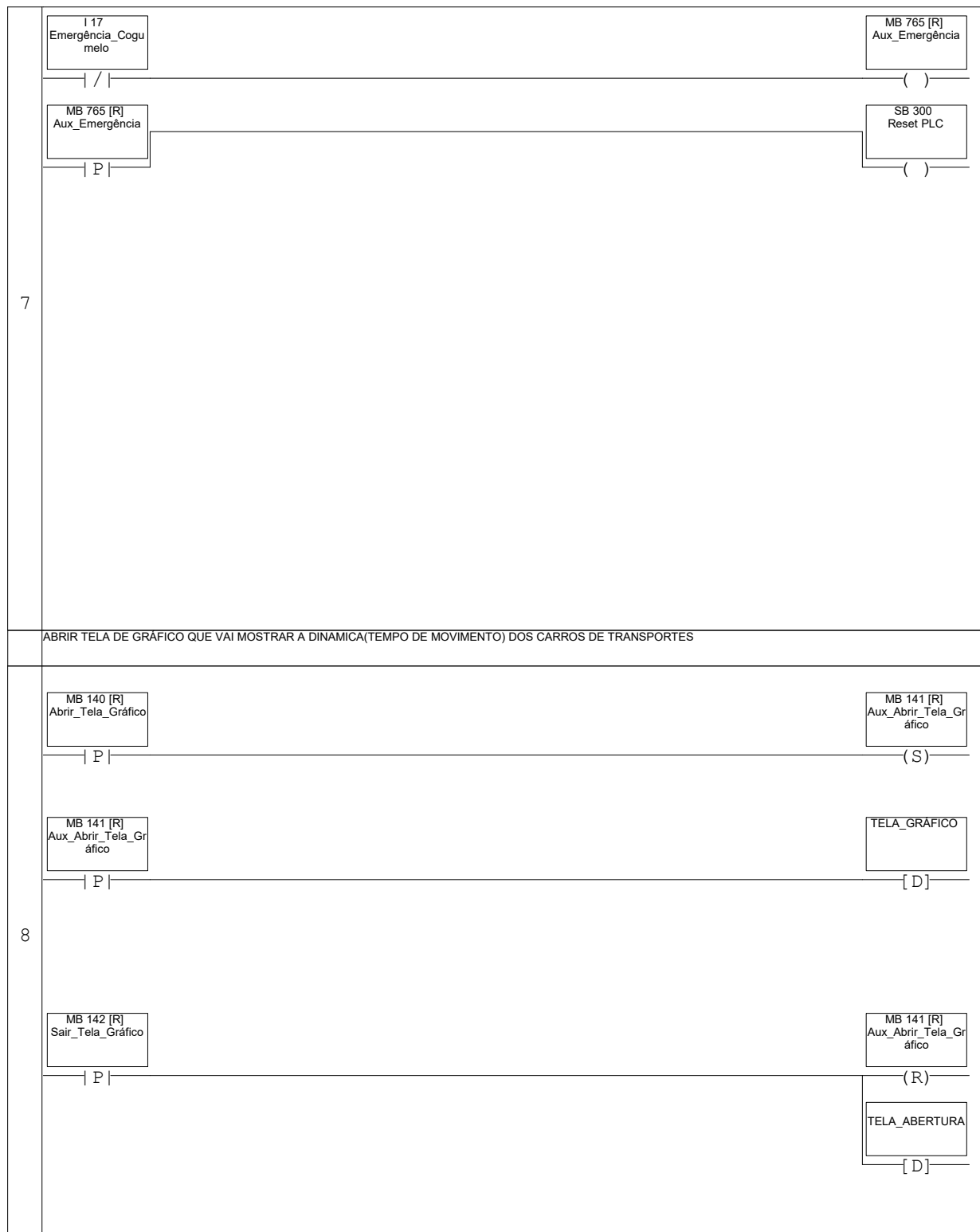
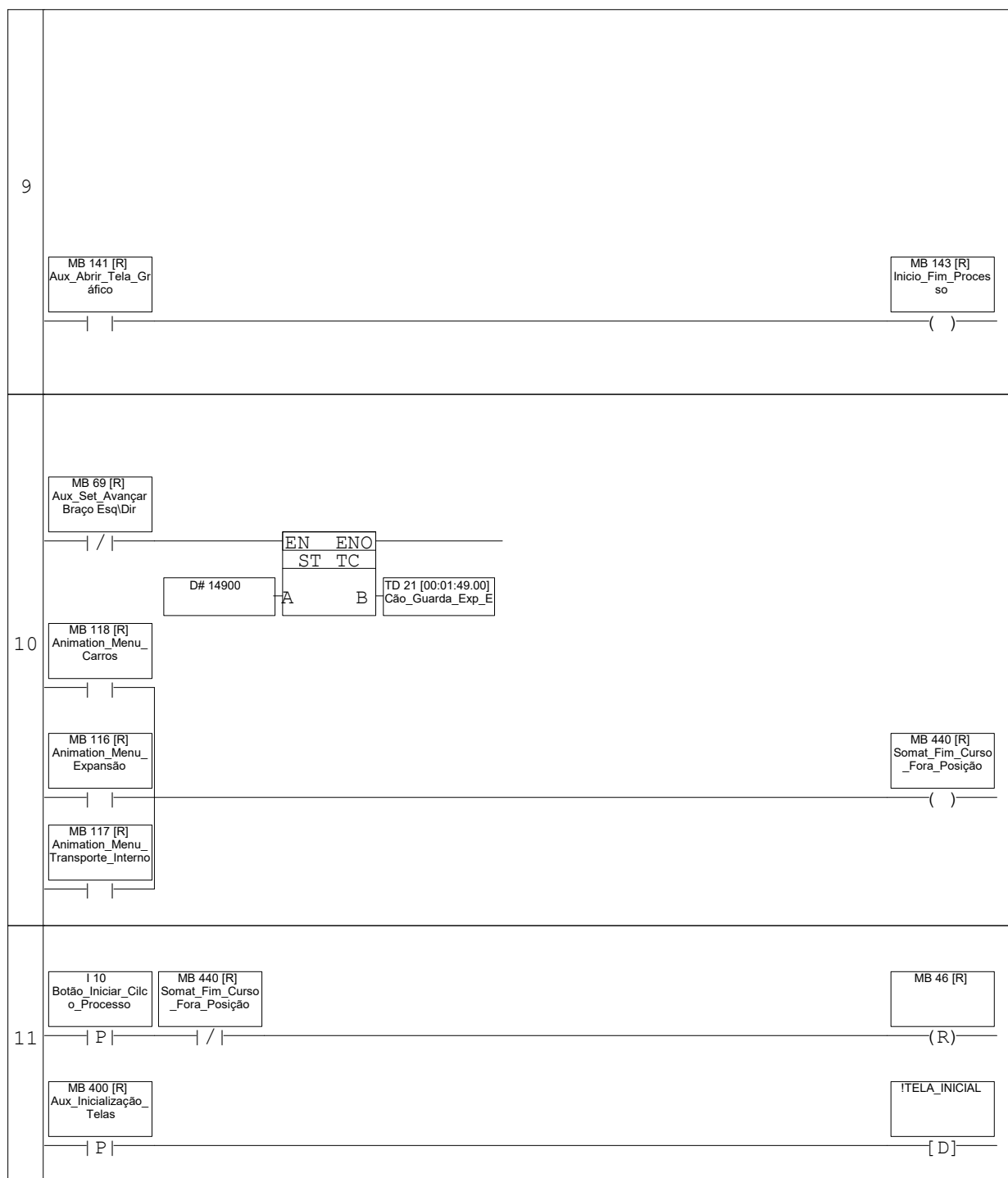


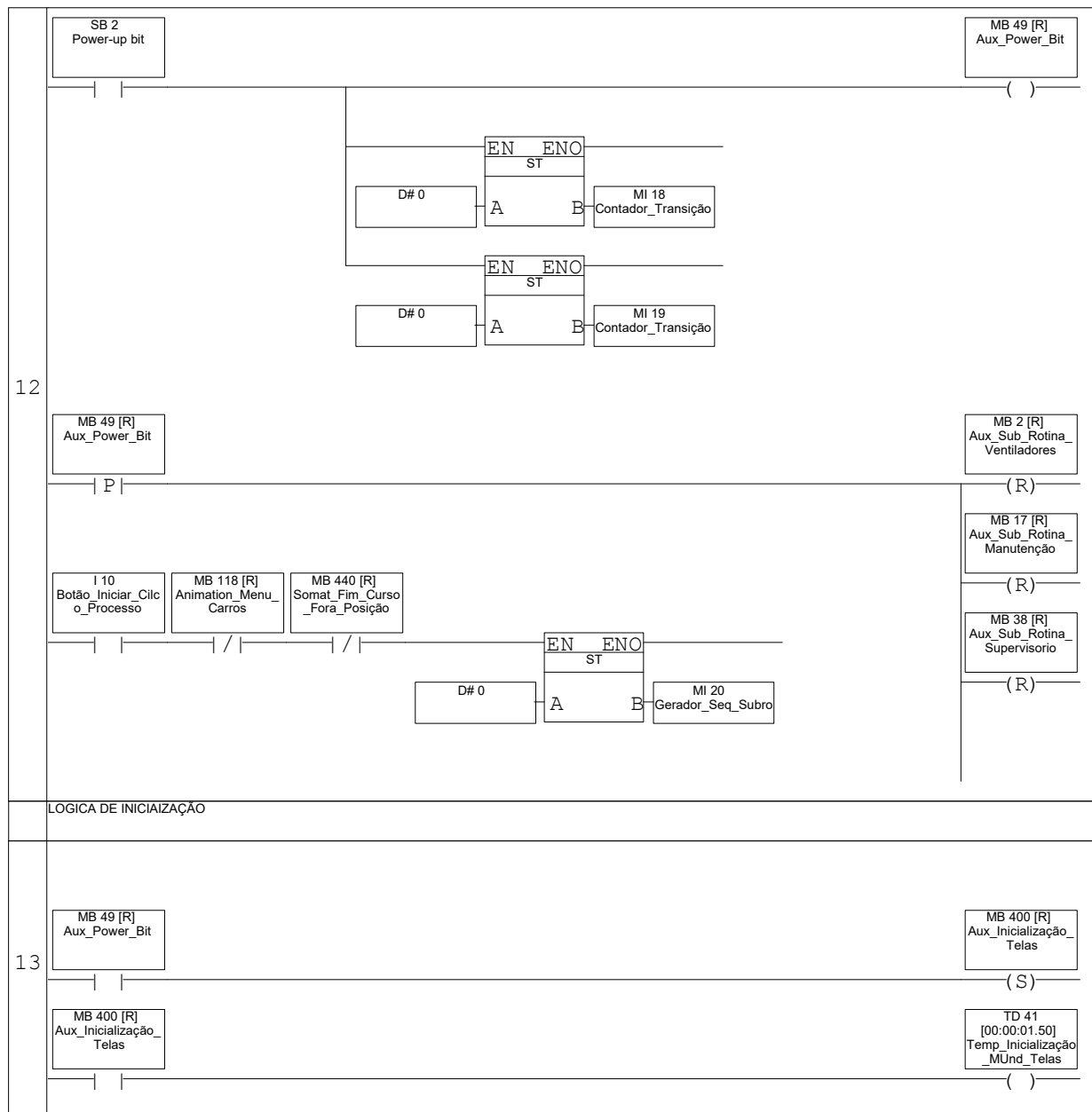


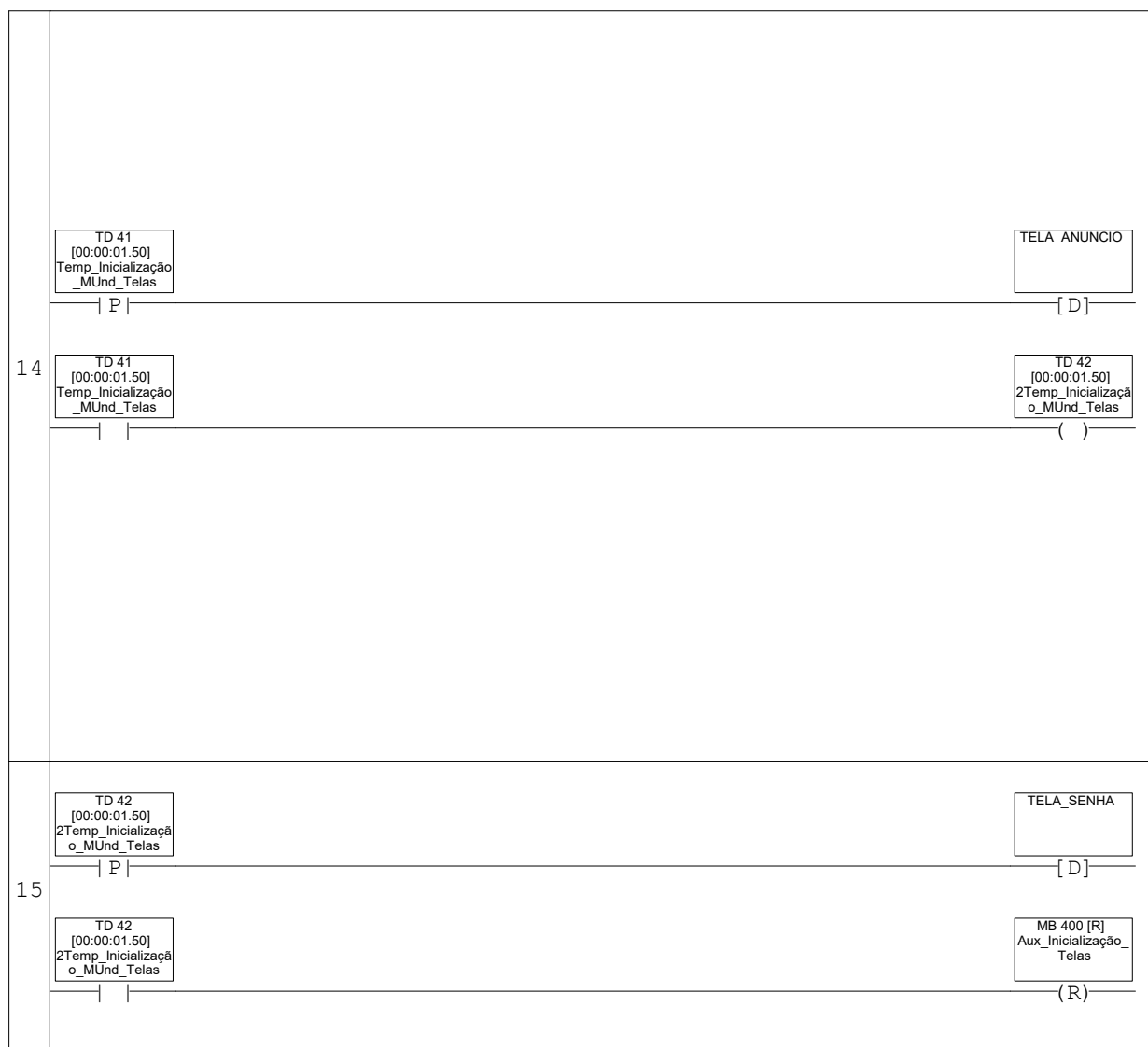


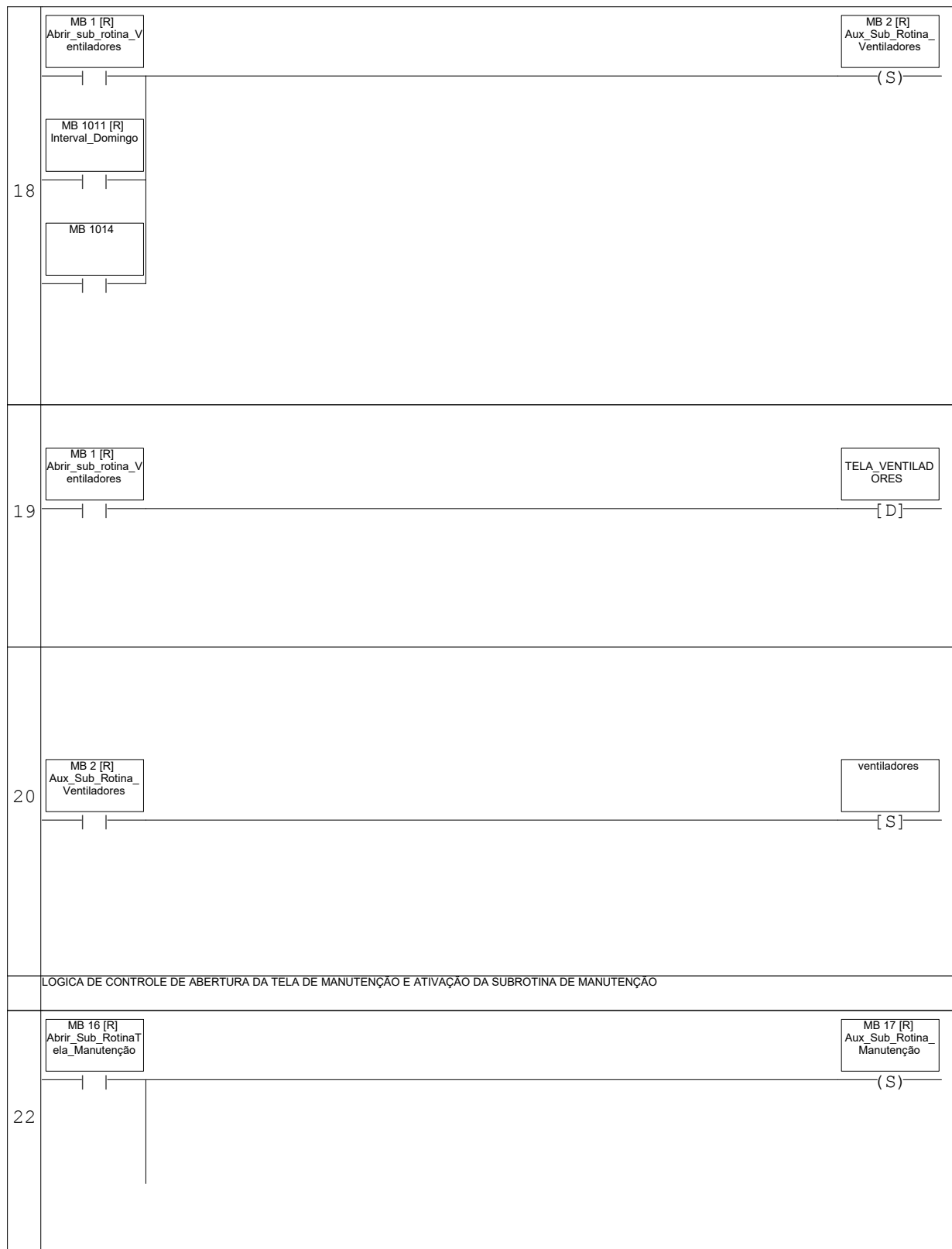


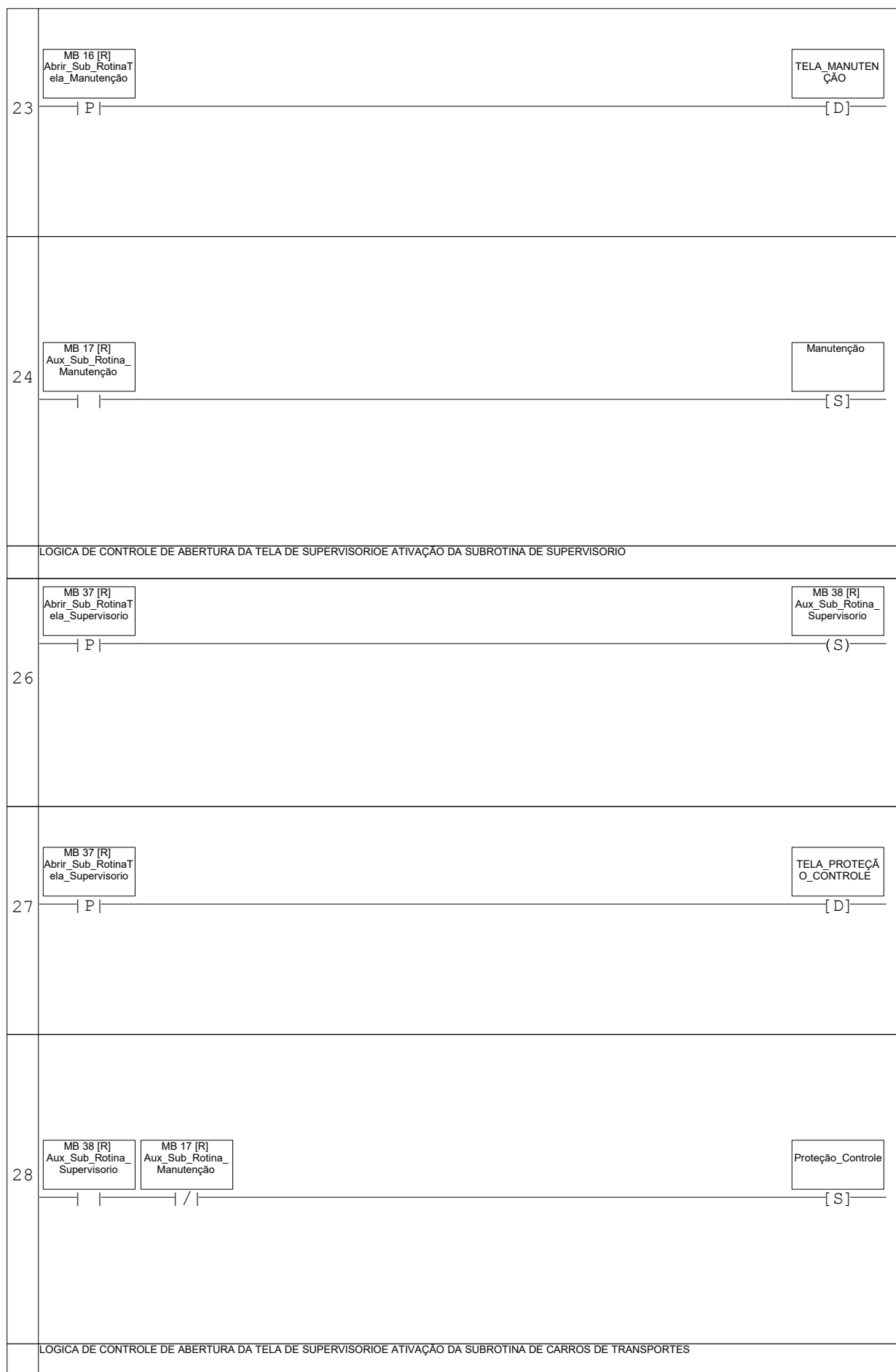


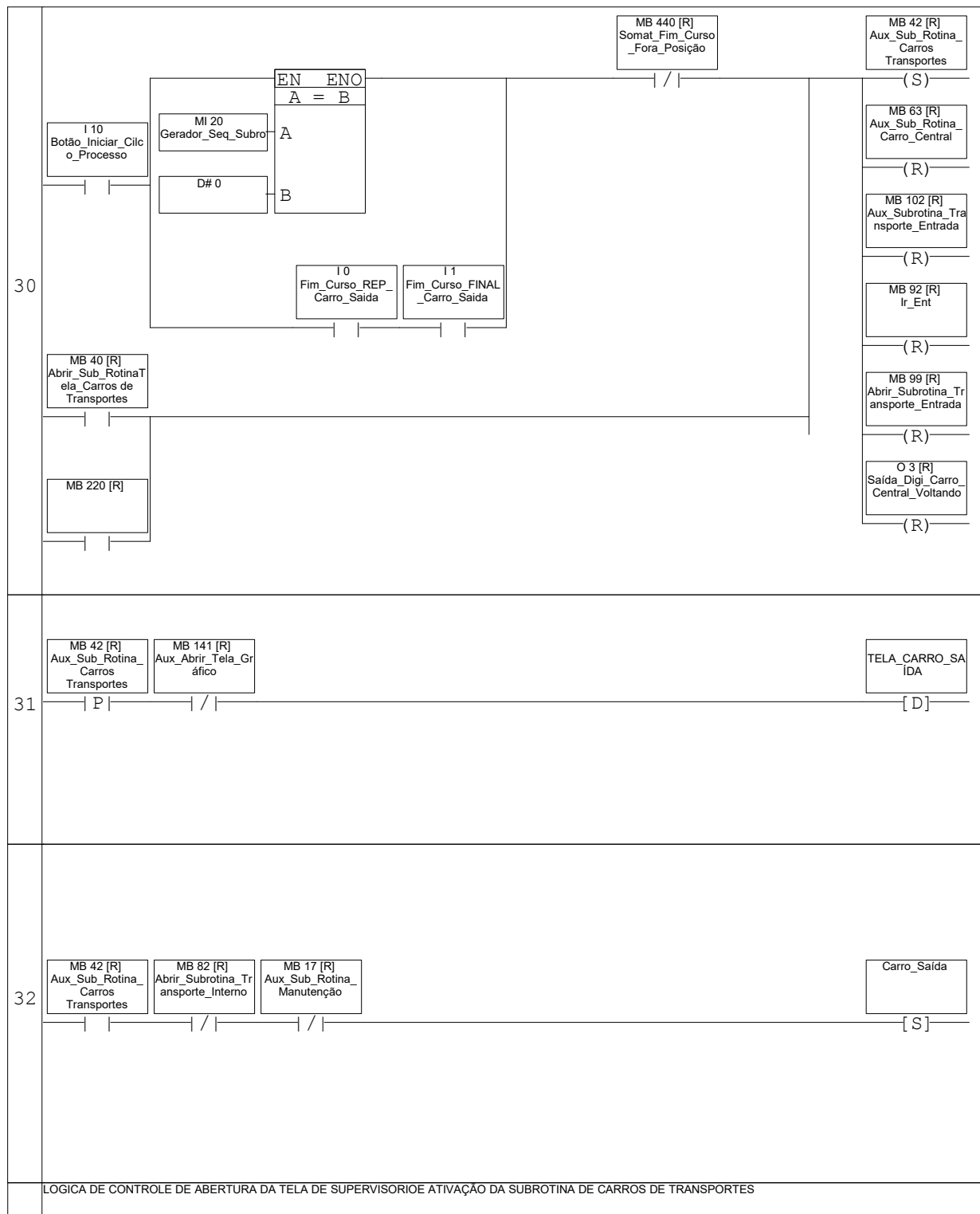


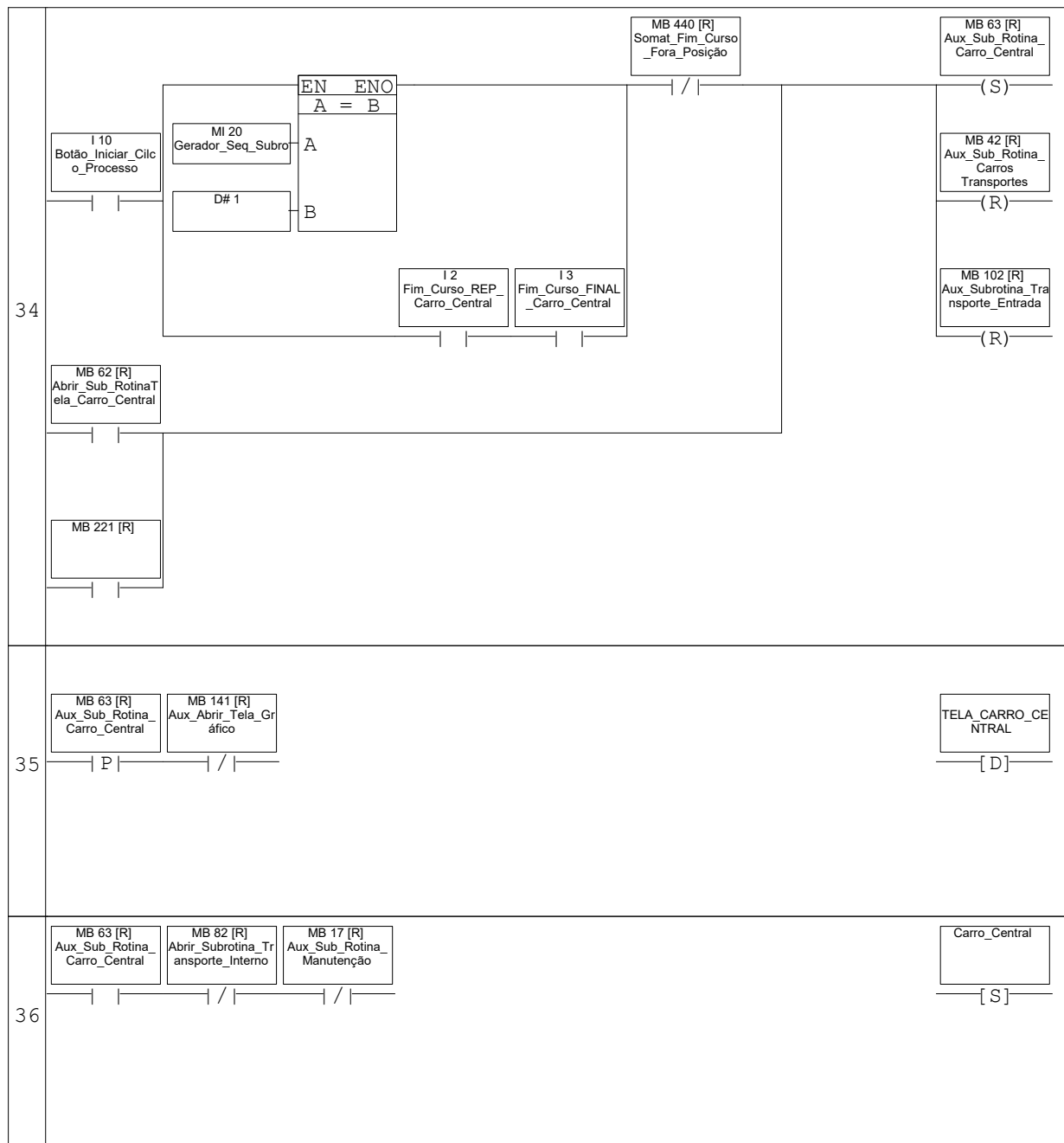


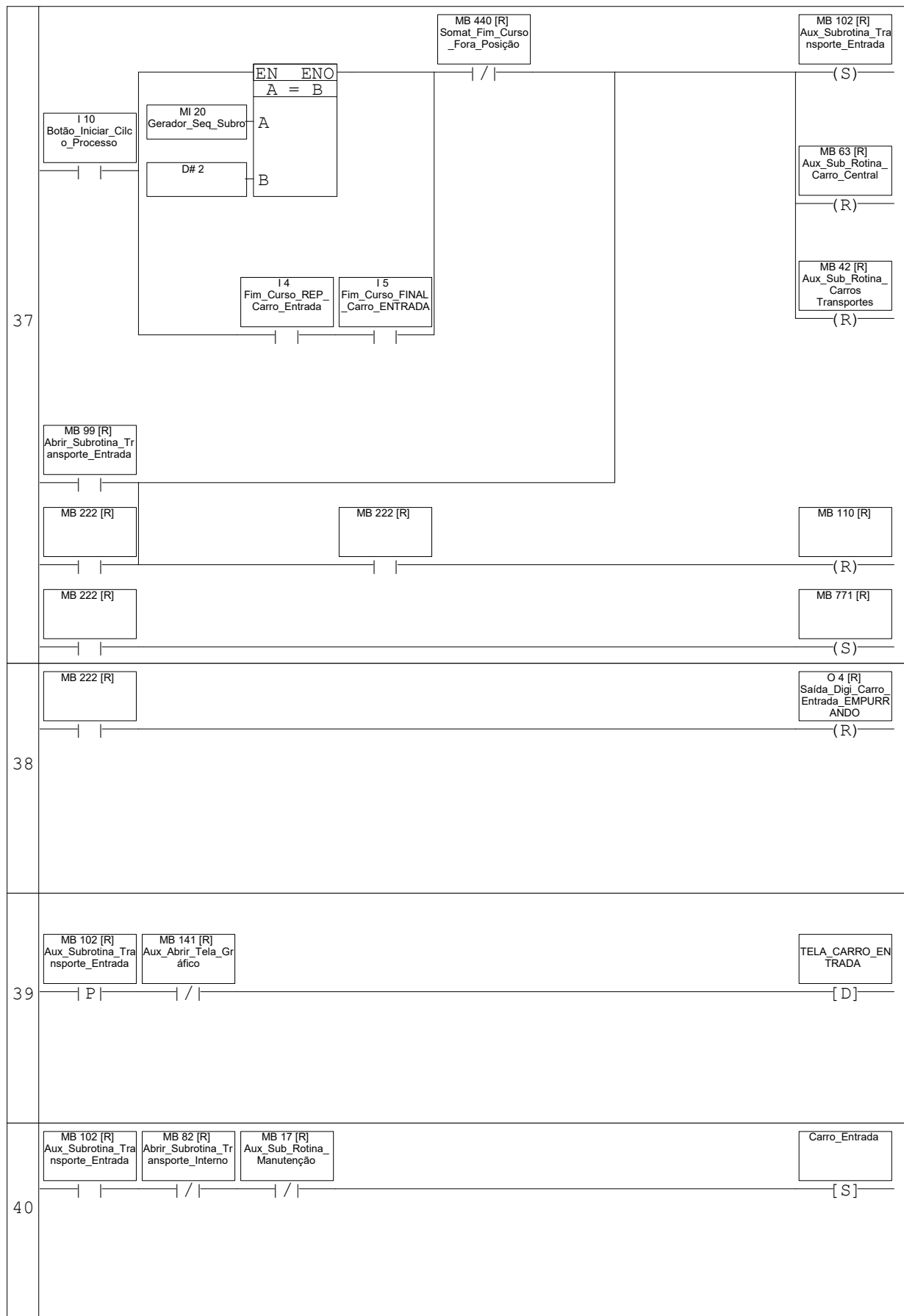


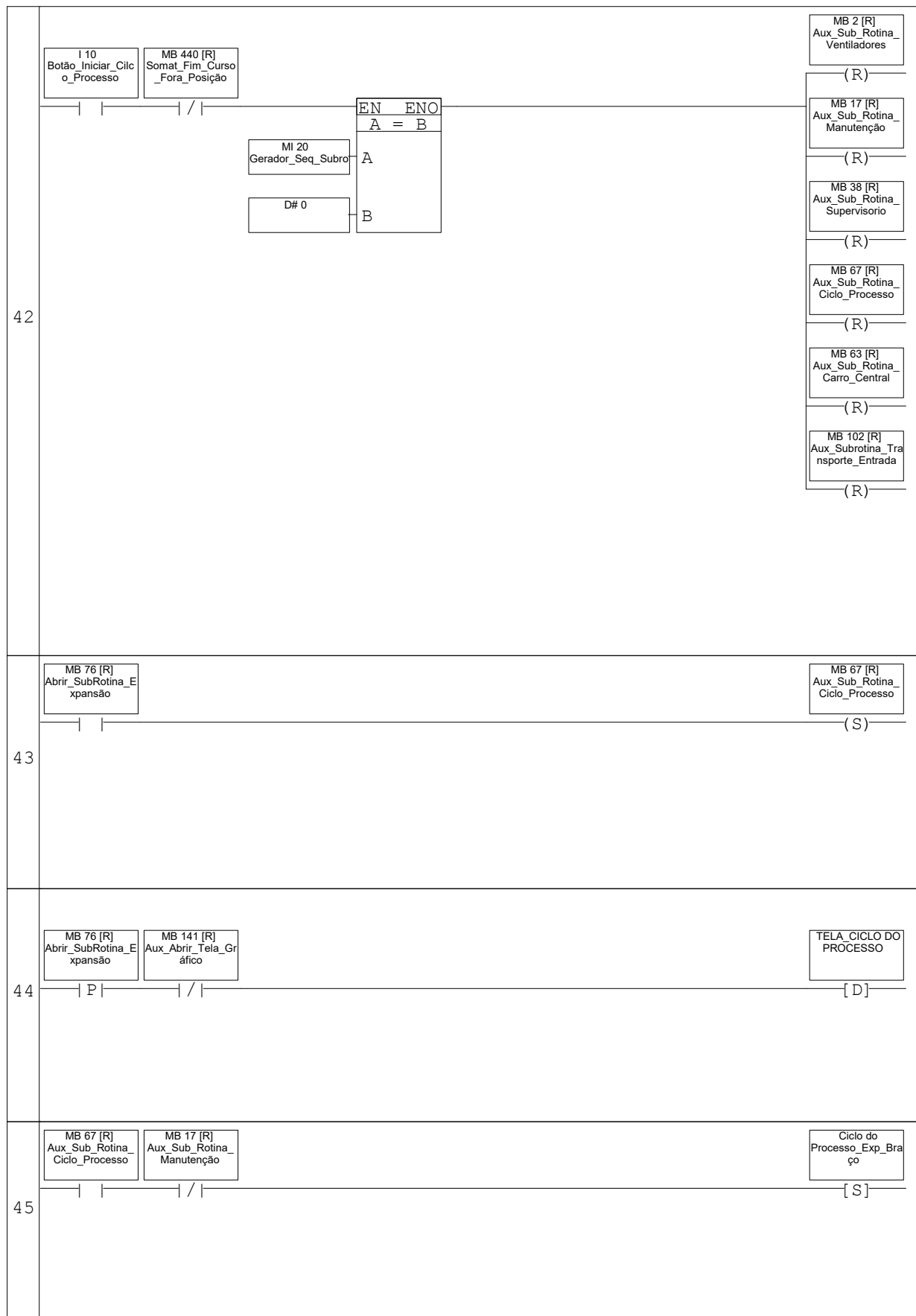


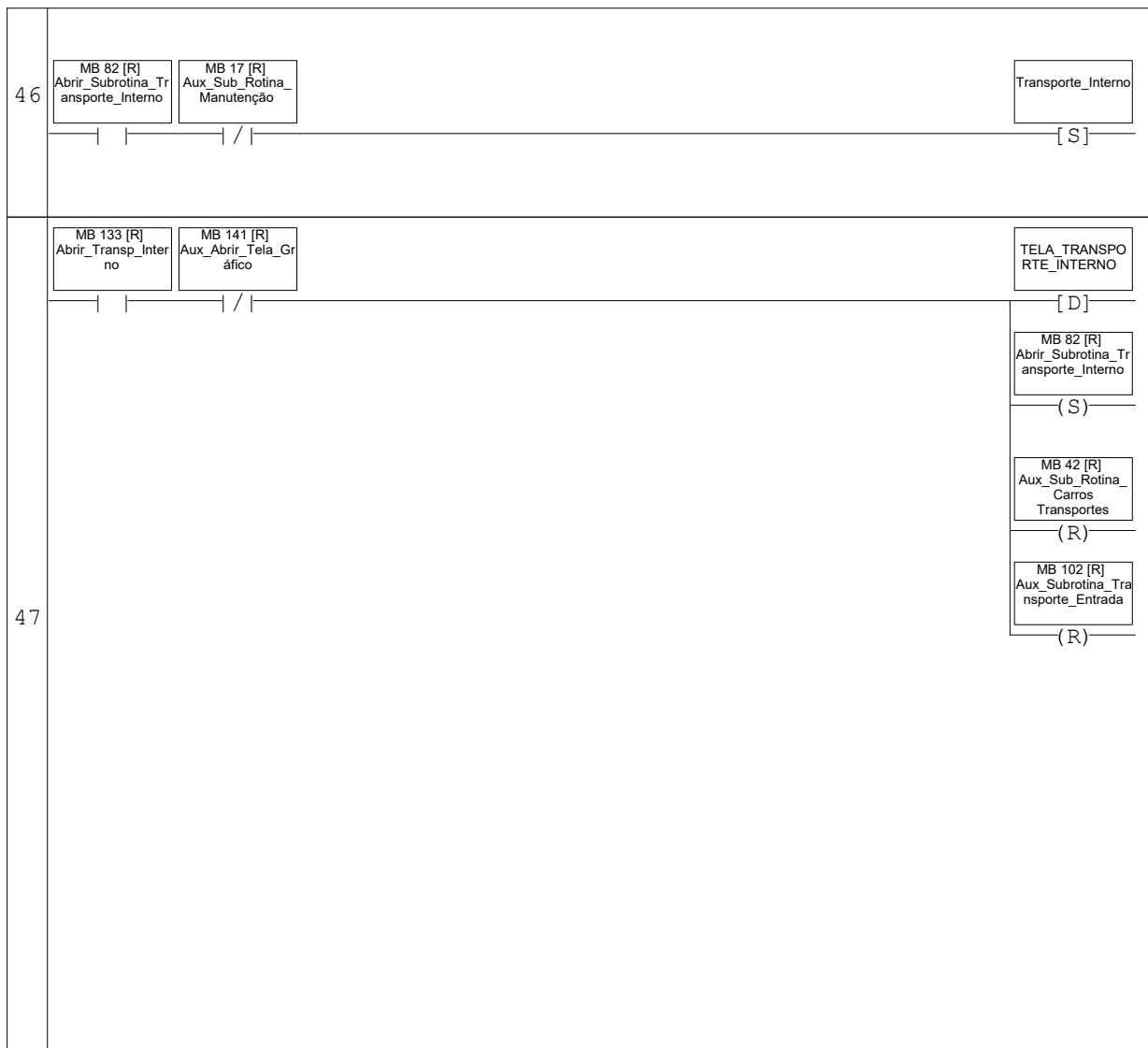


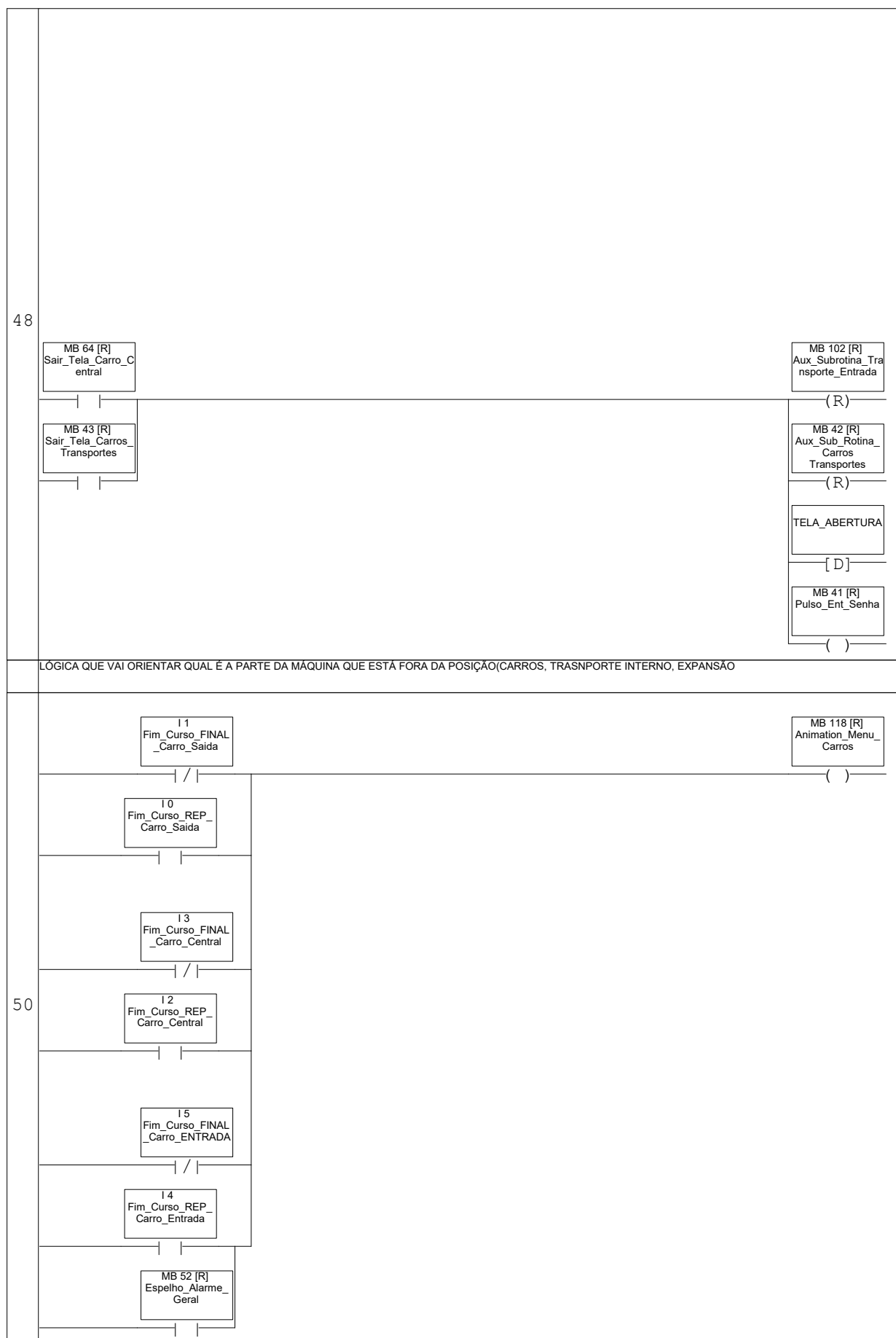


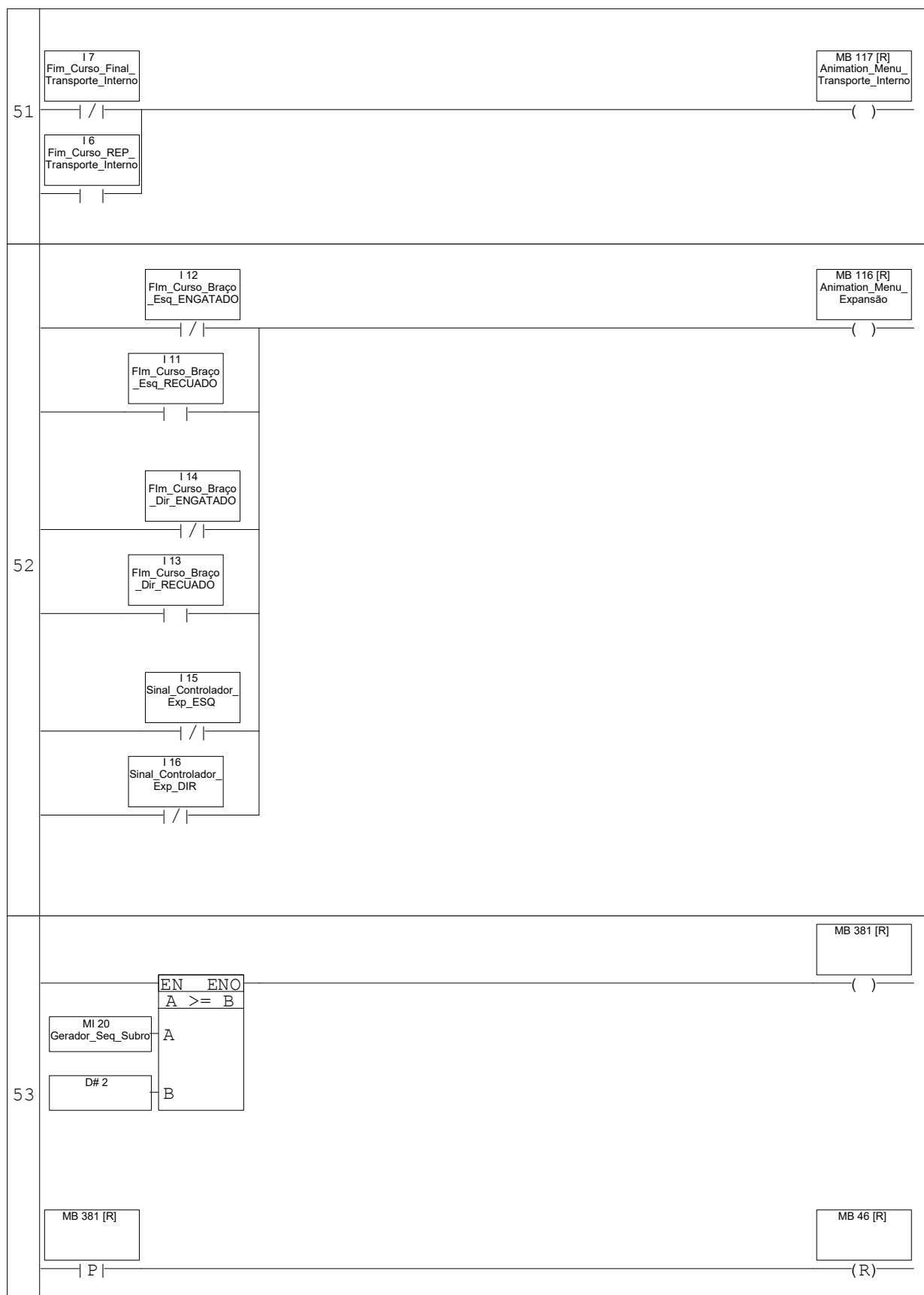




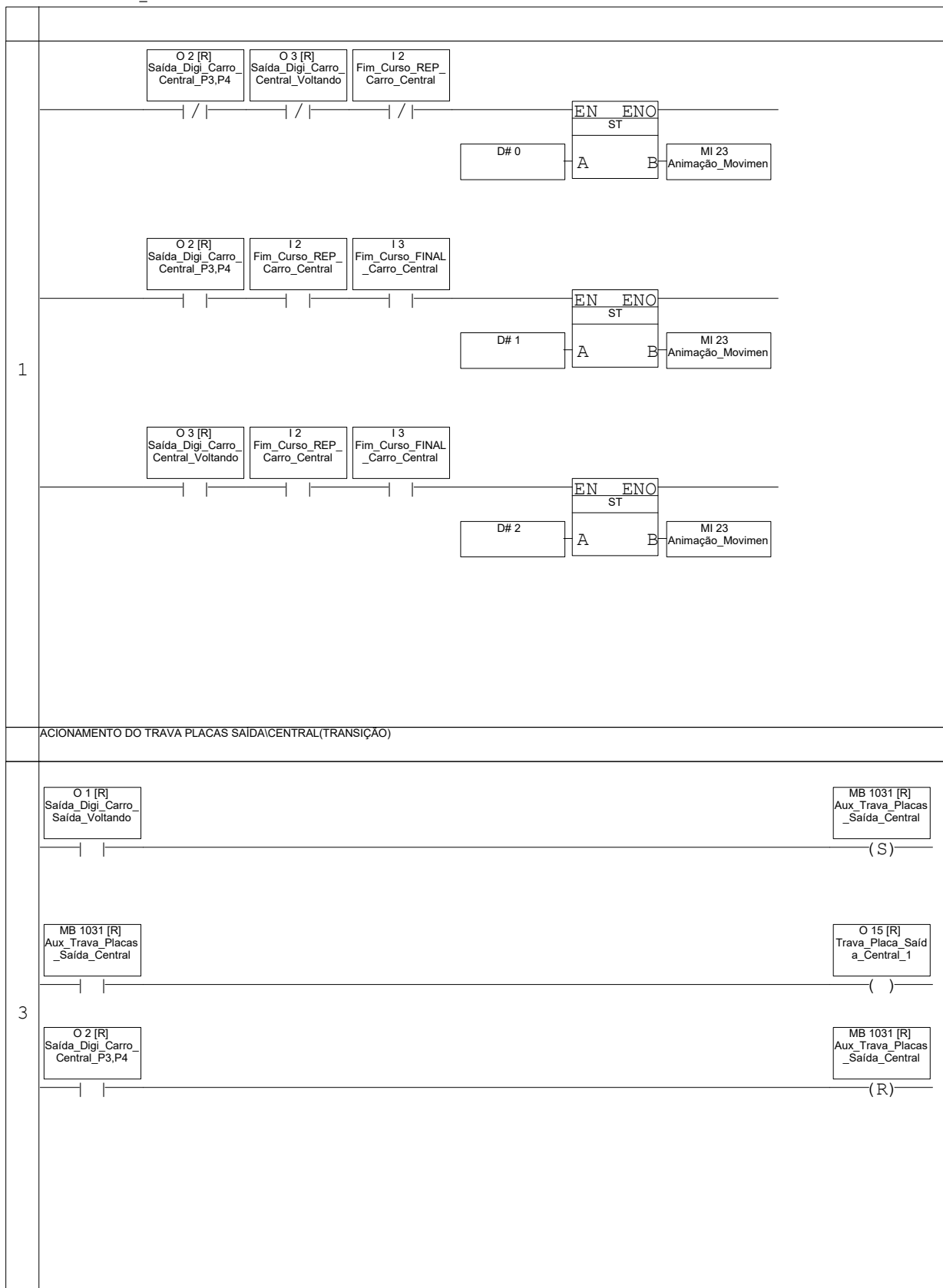


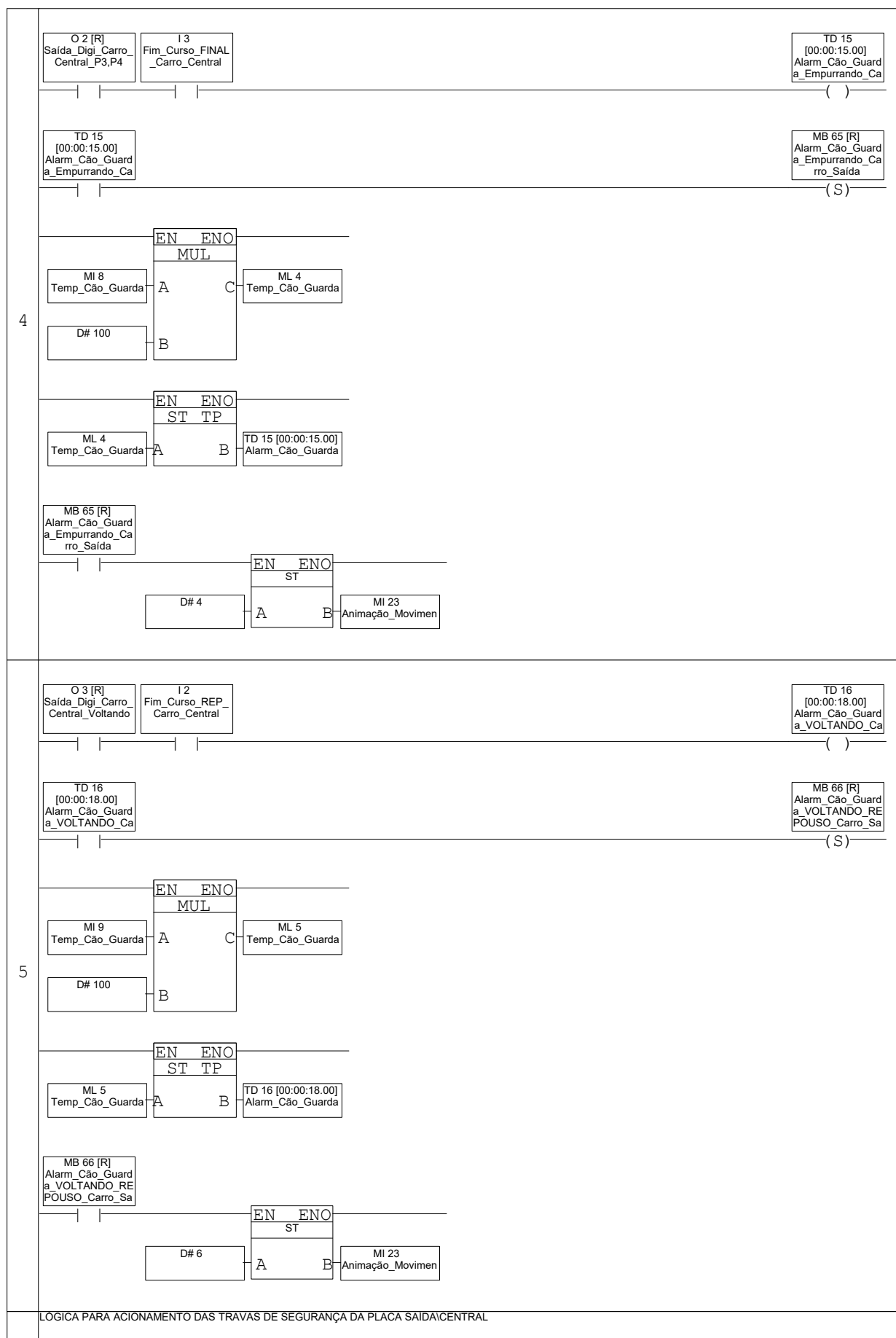


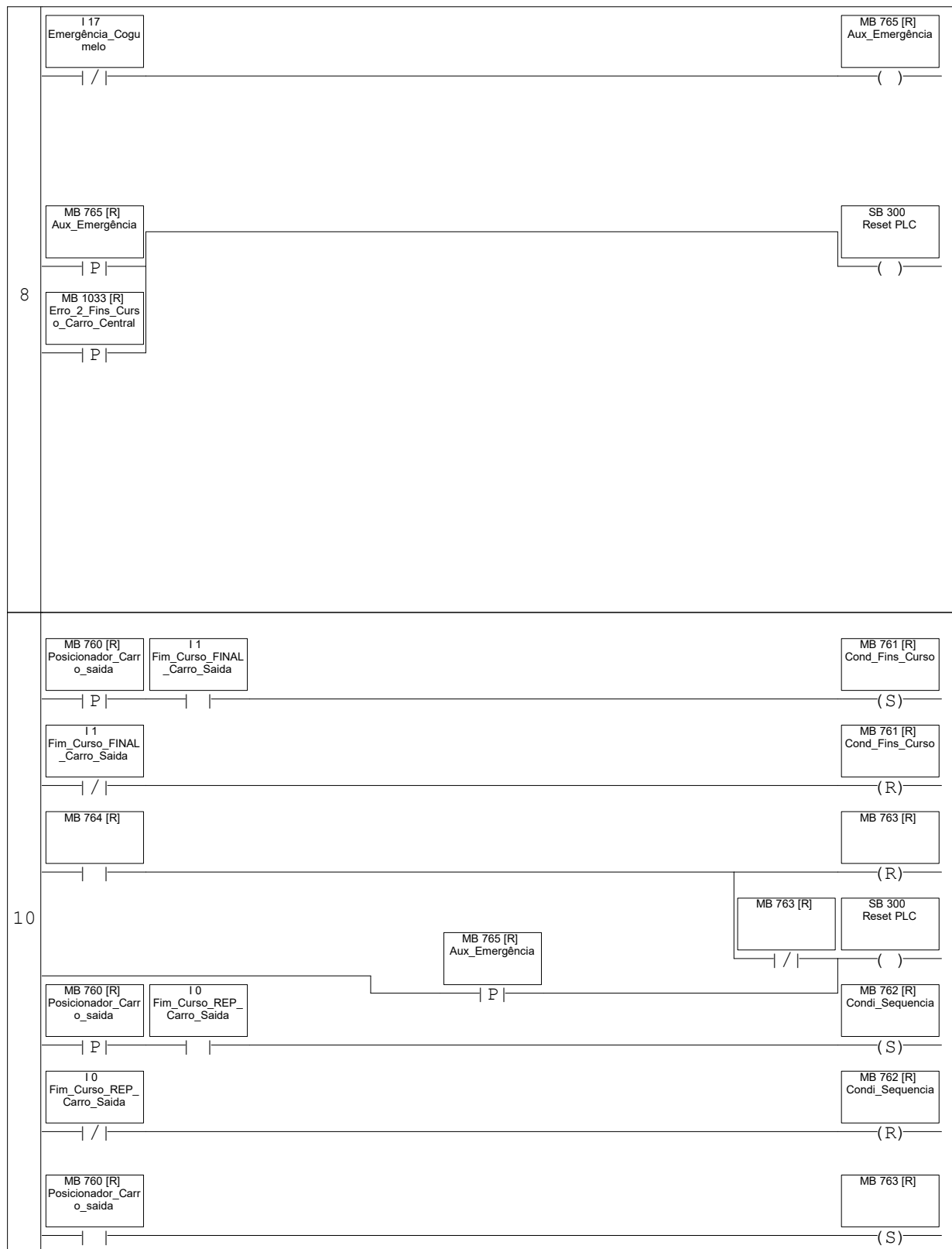


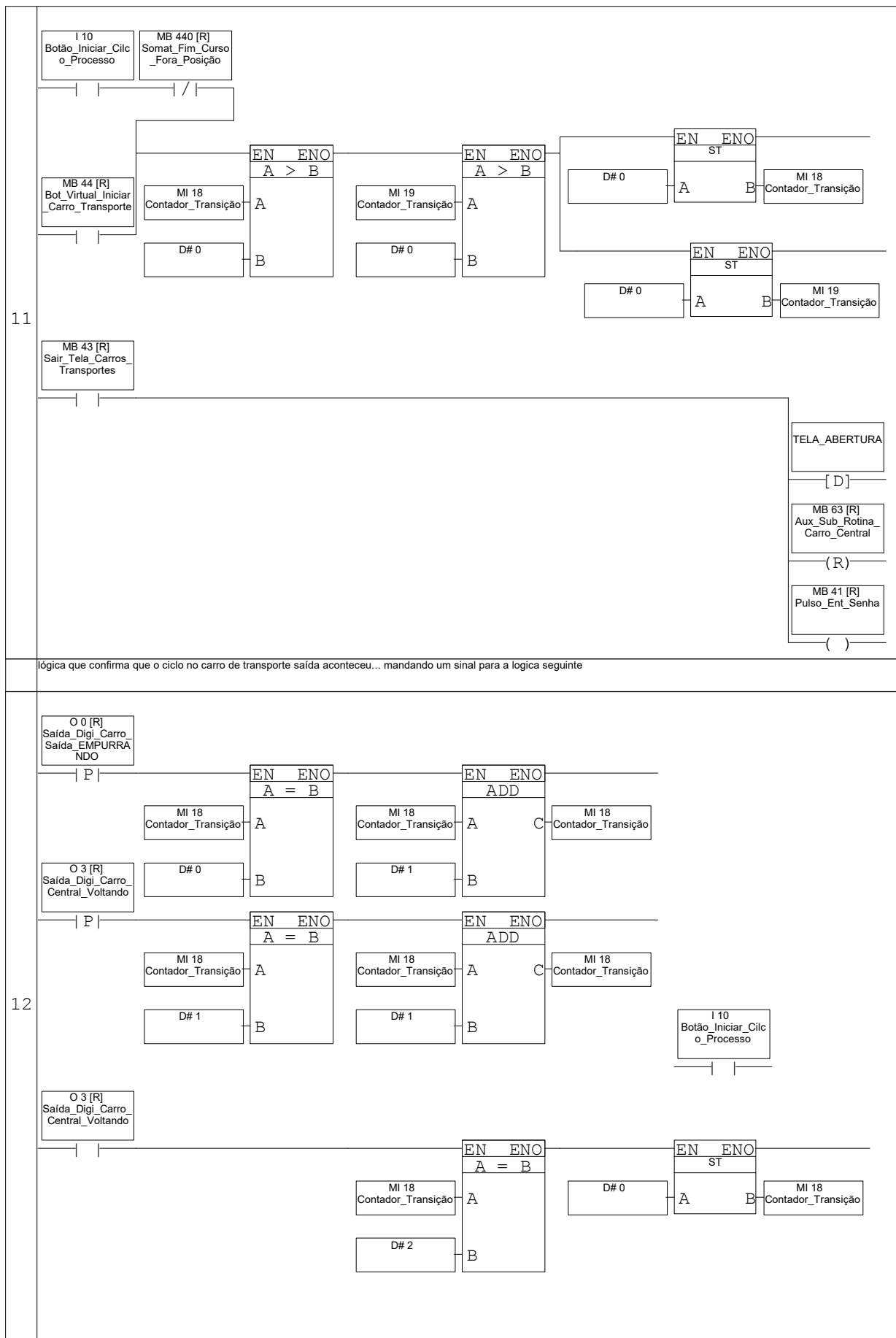


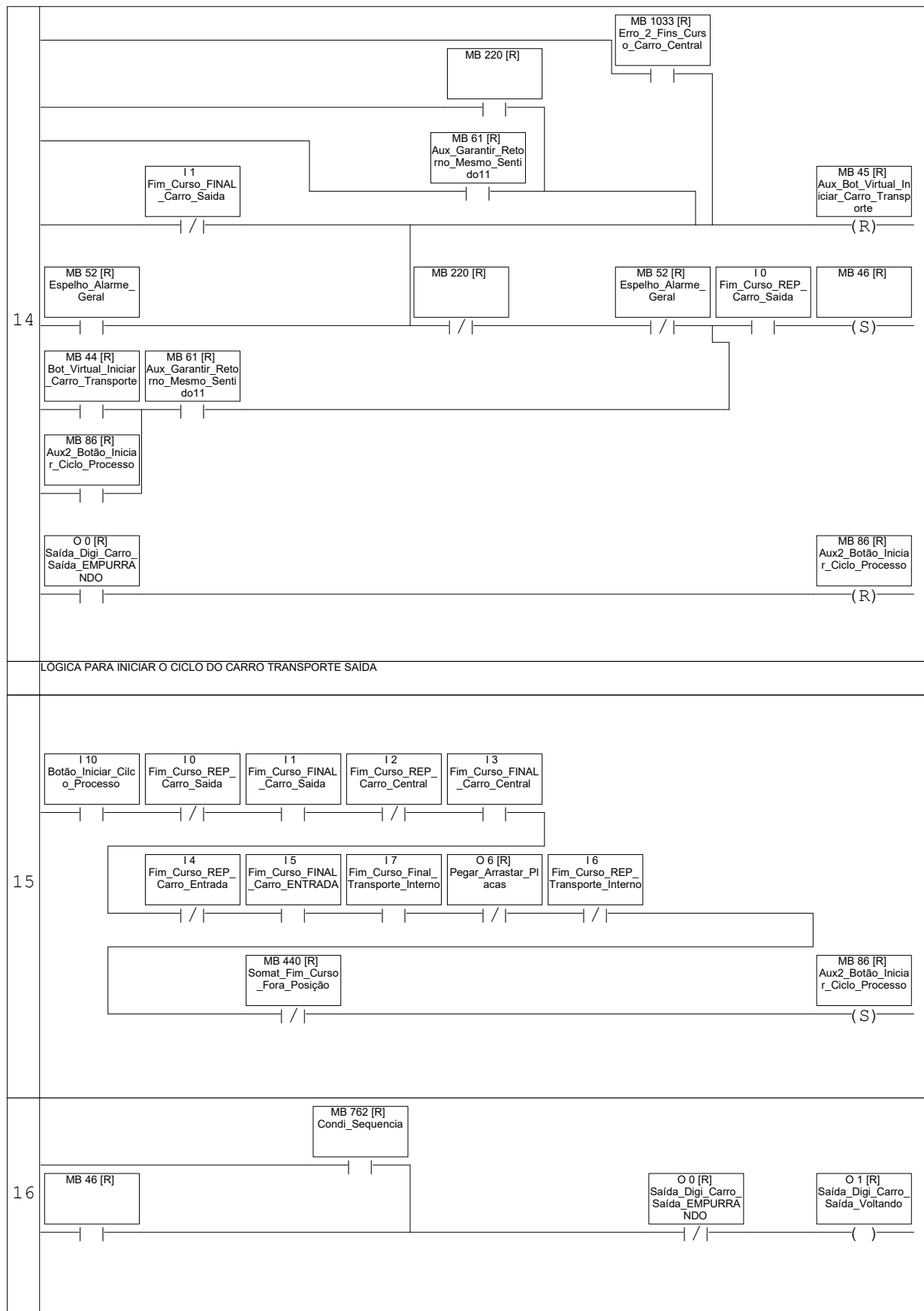
57	RET
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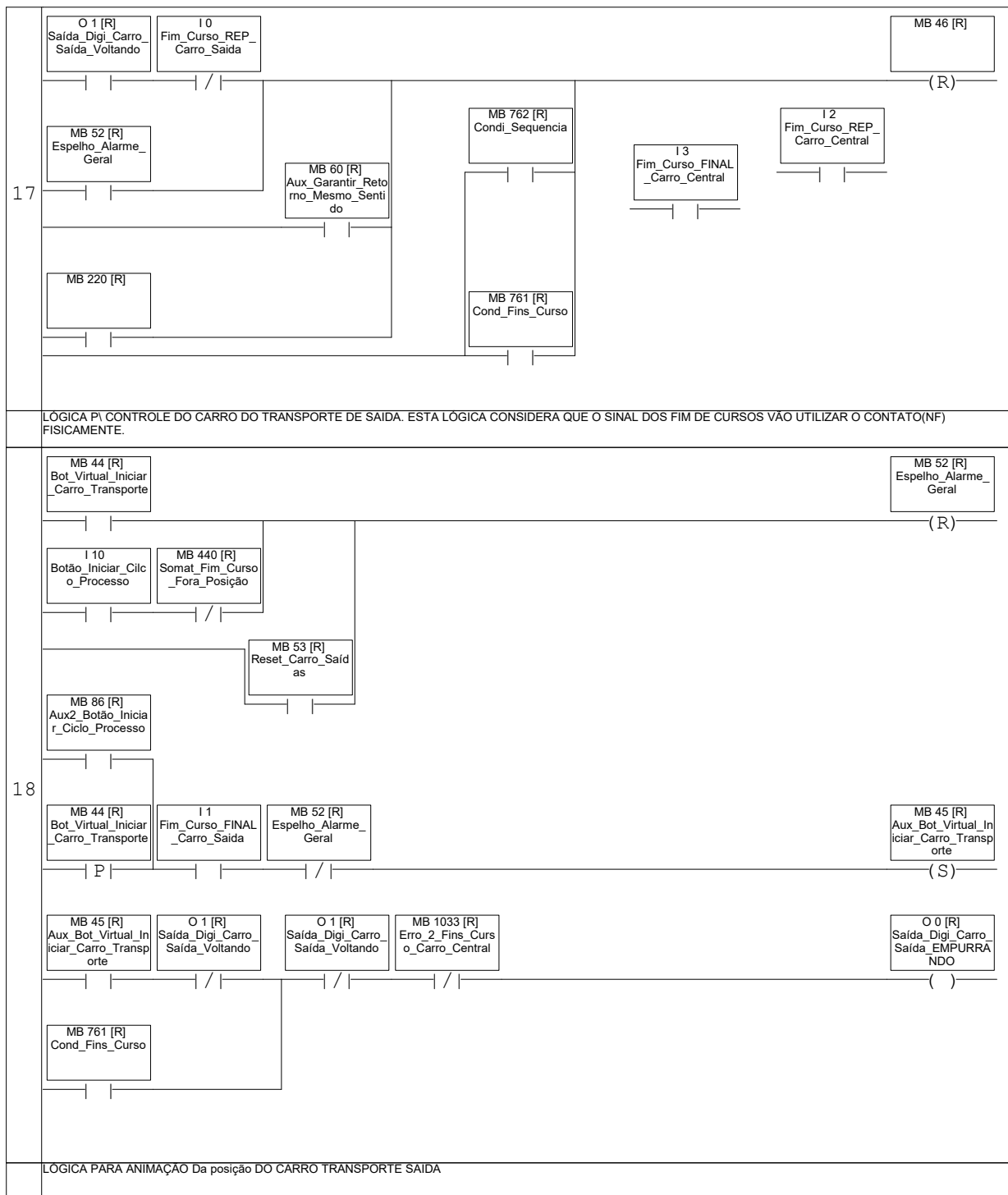


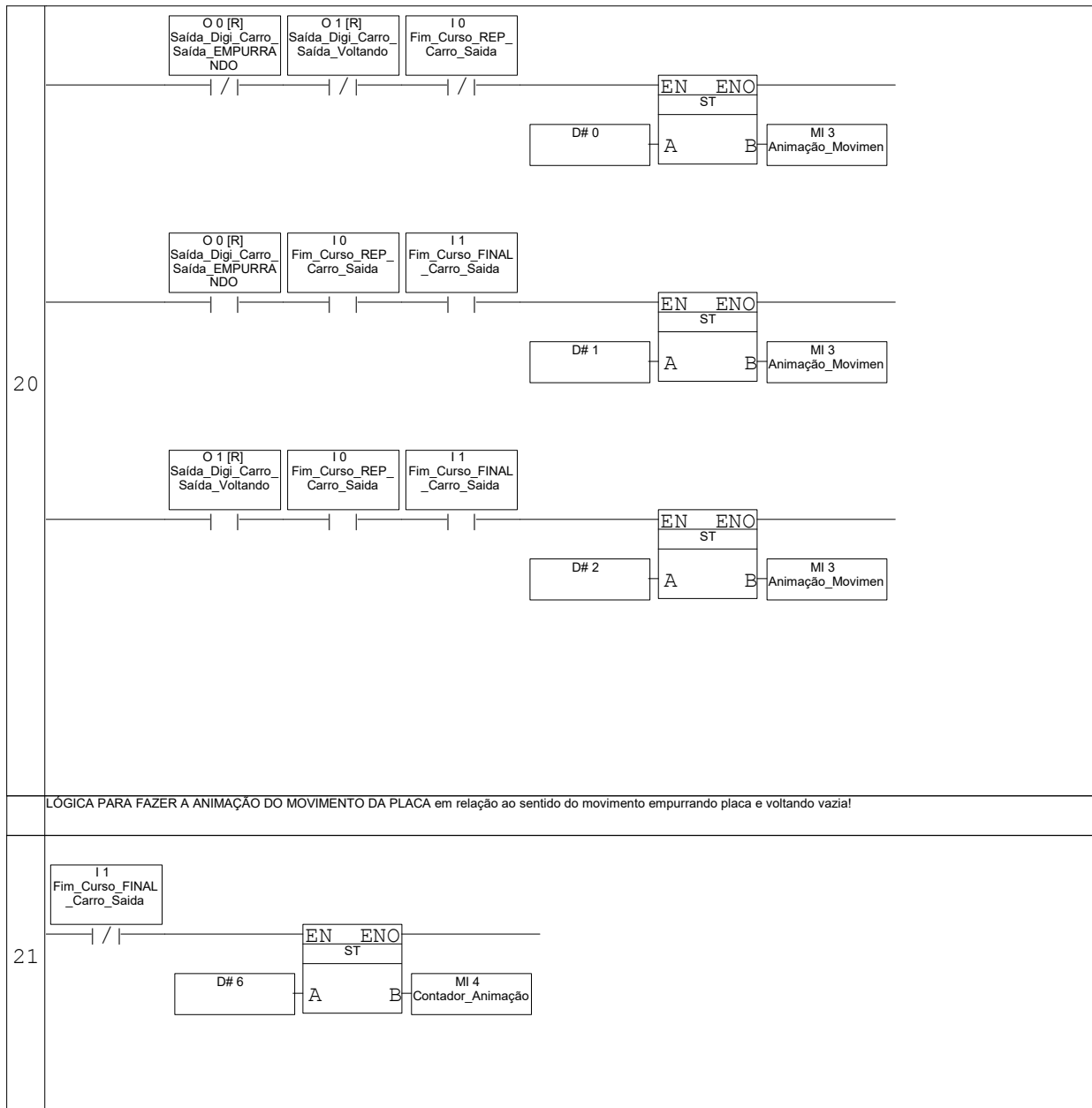


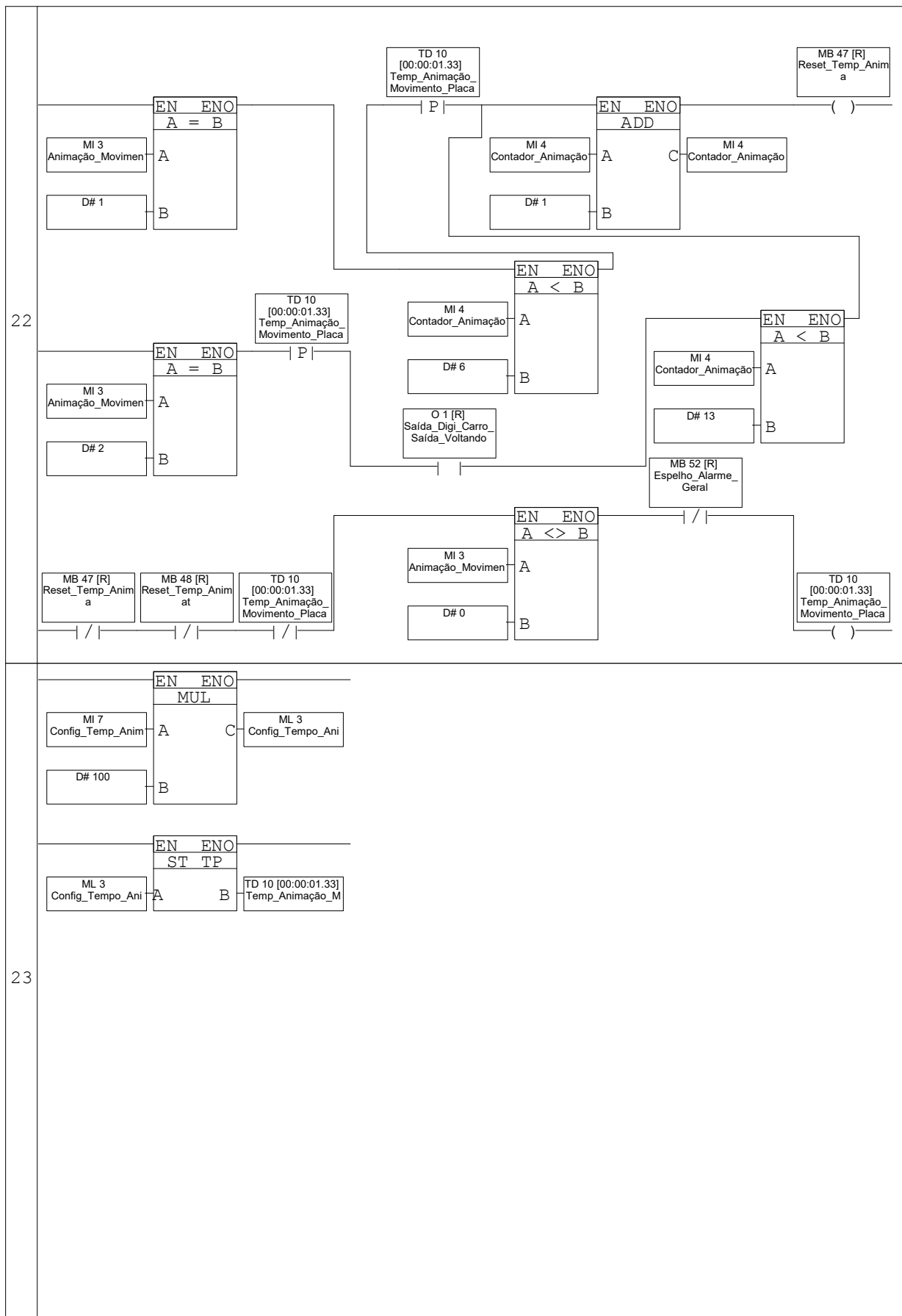


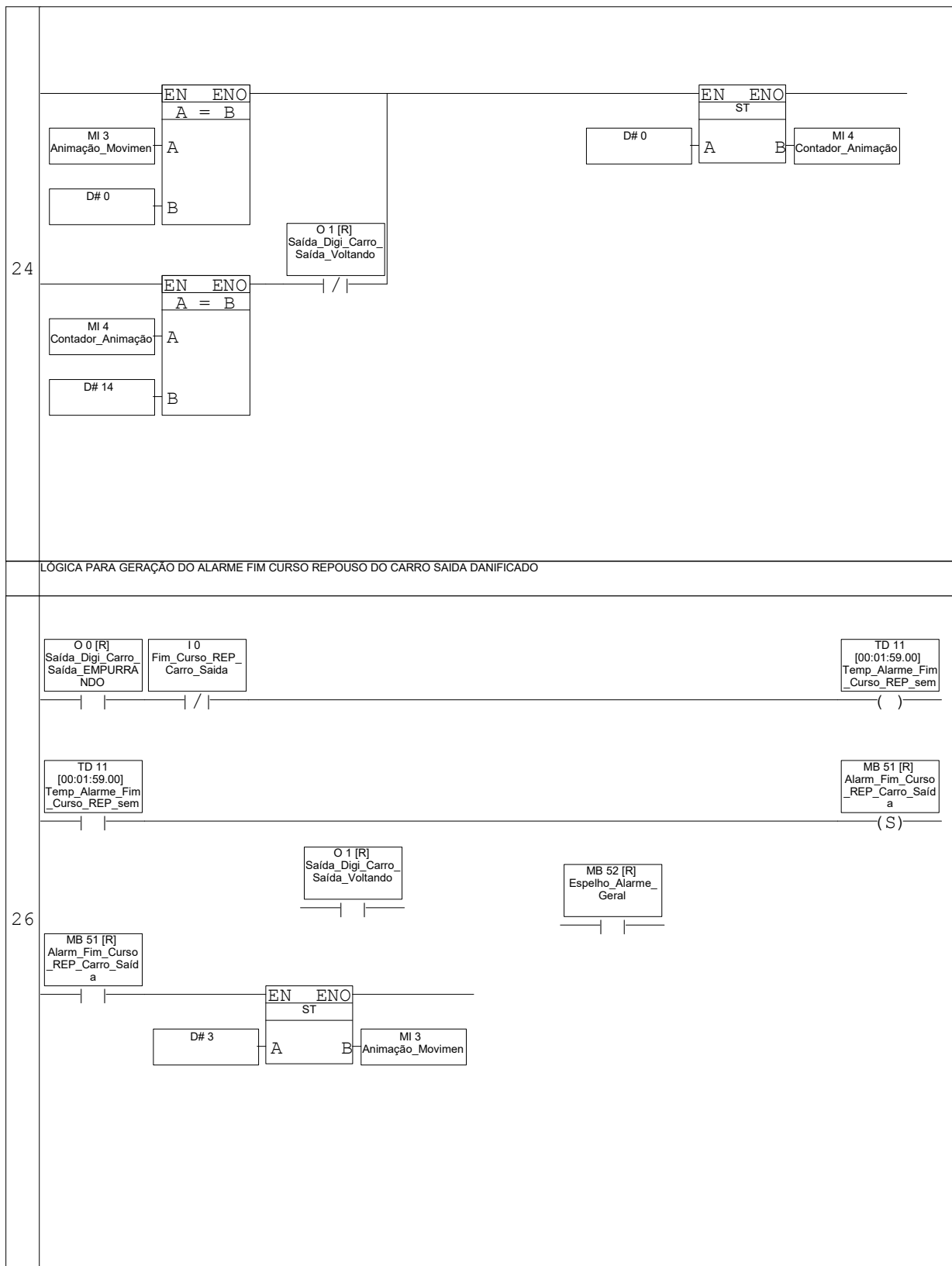


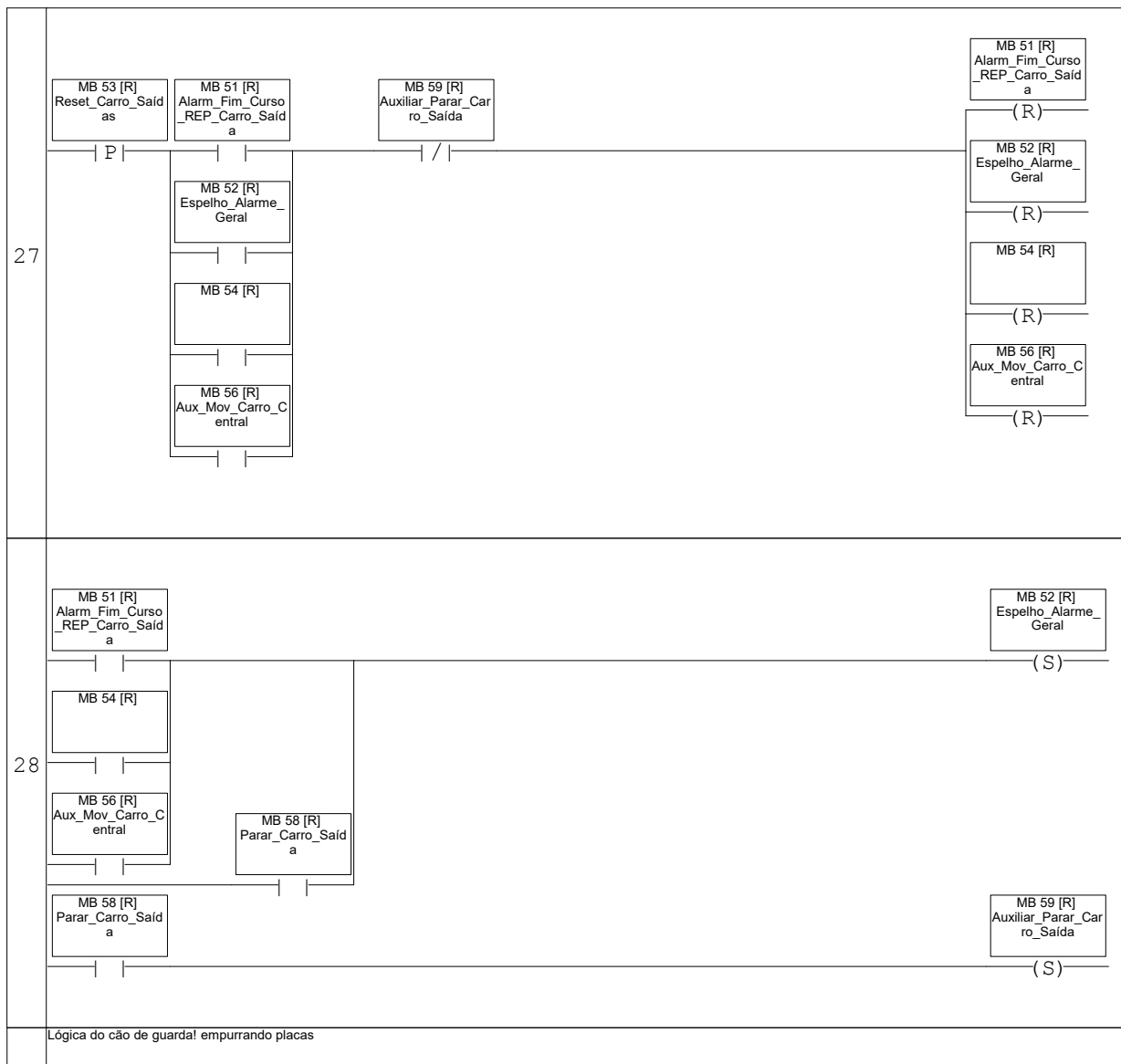


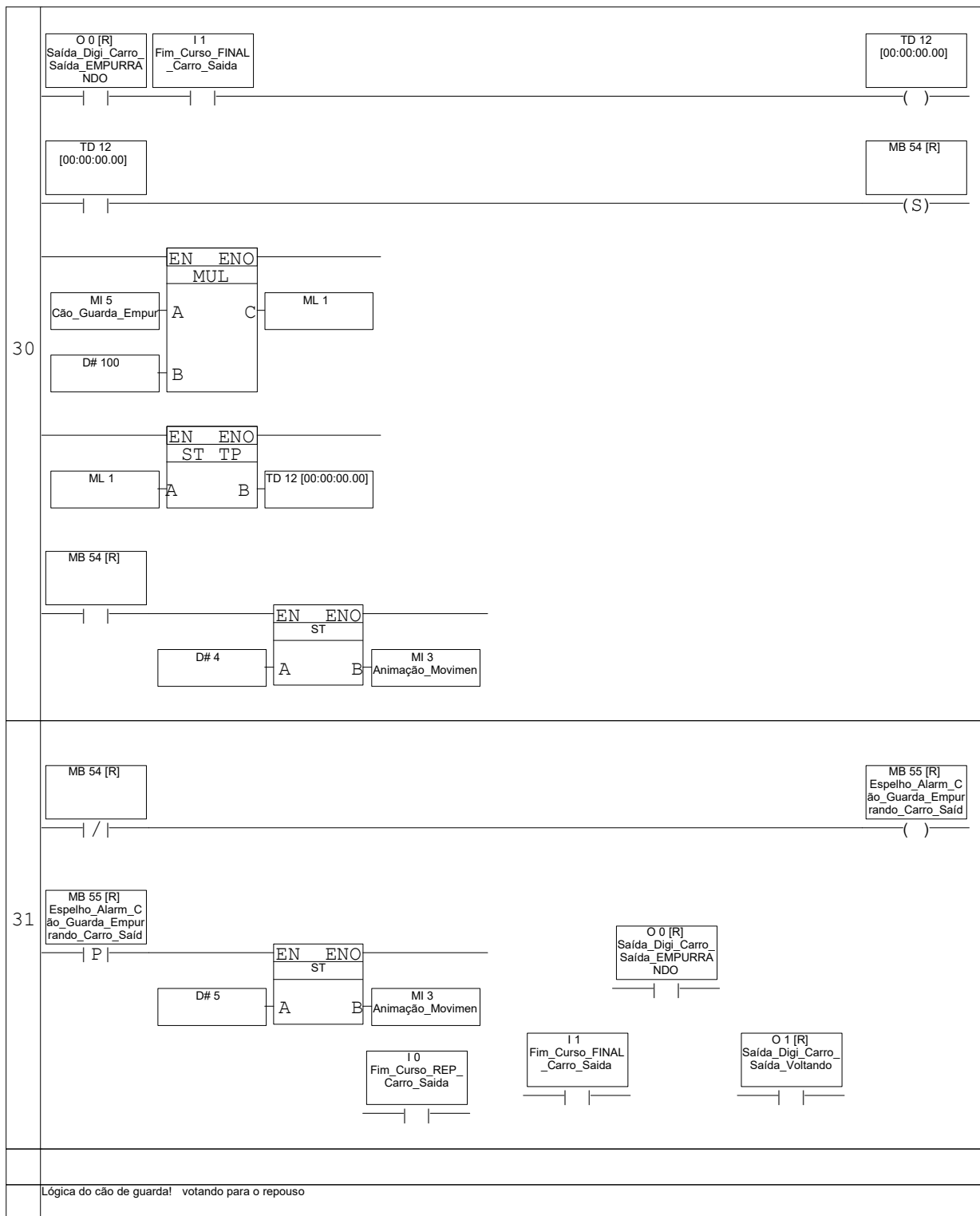


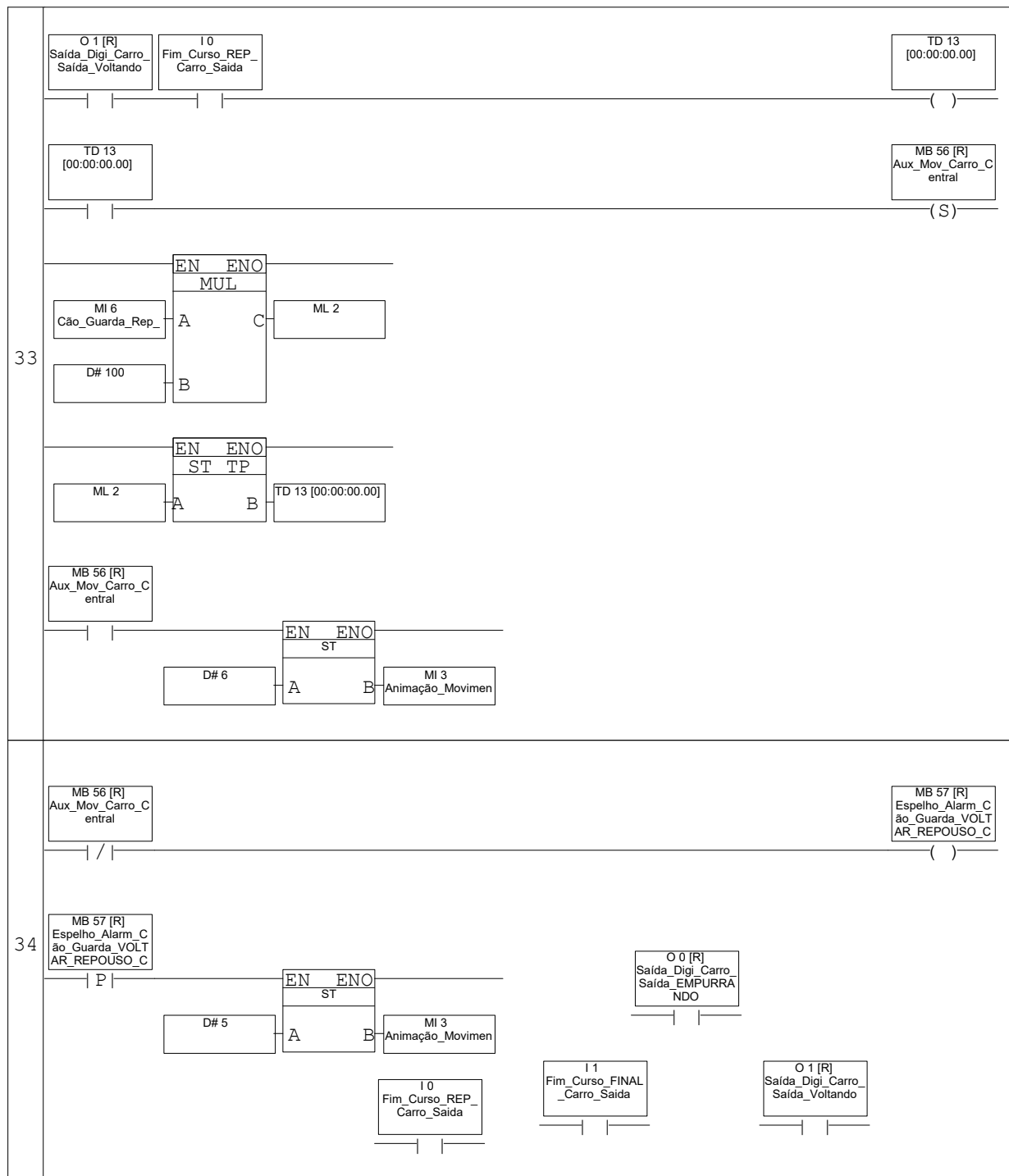


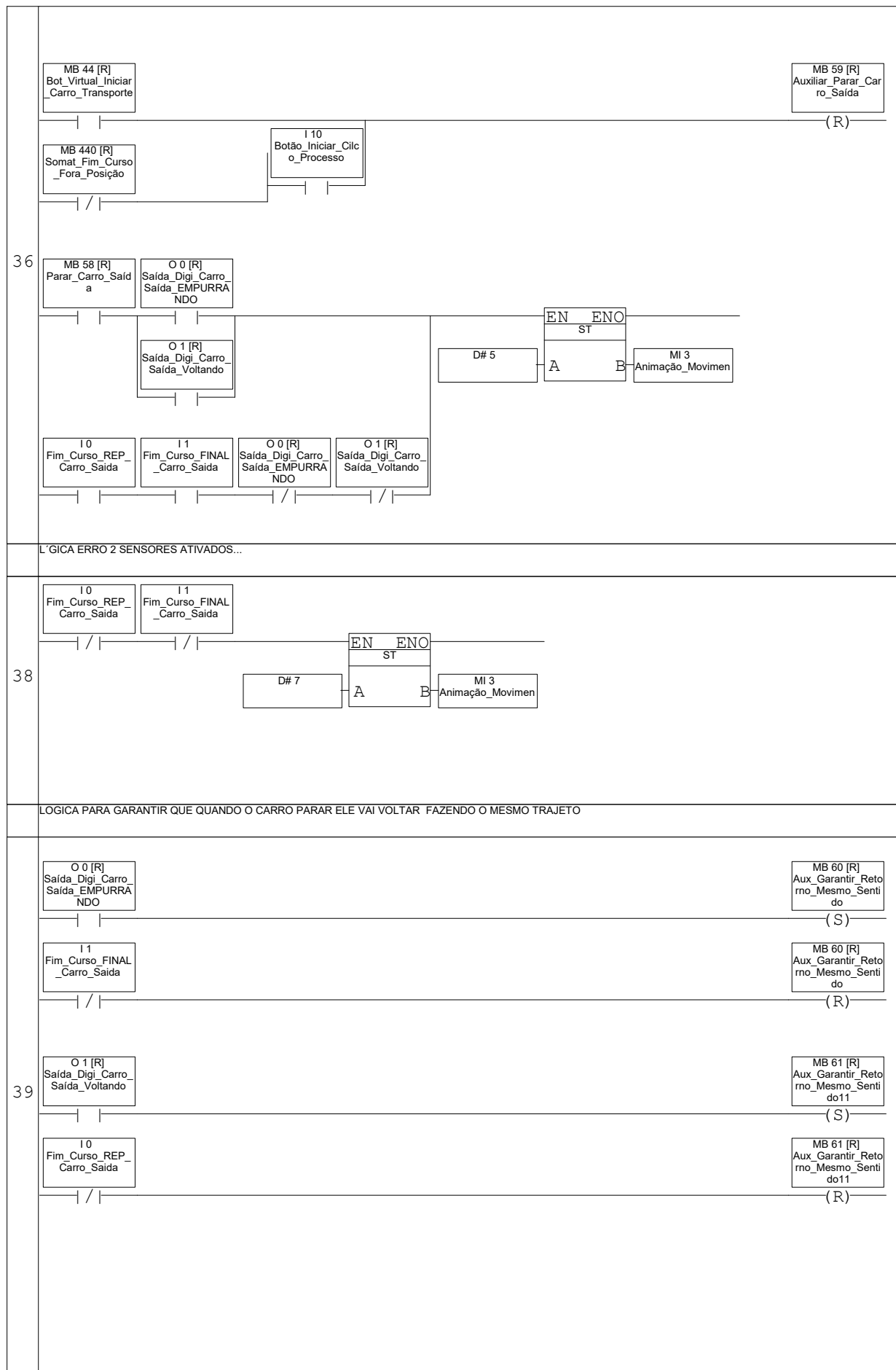


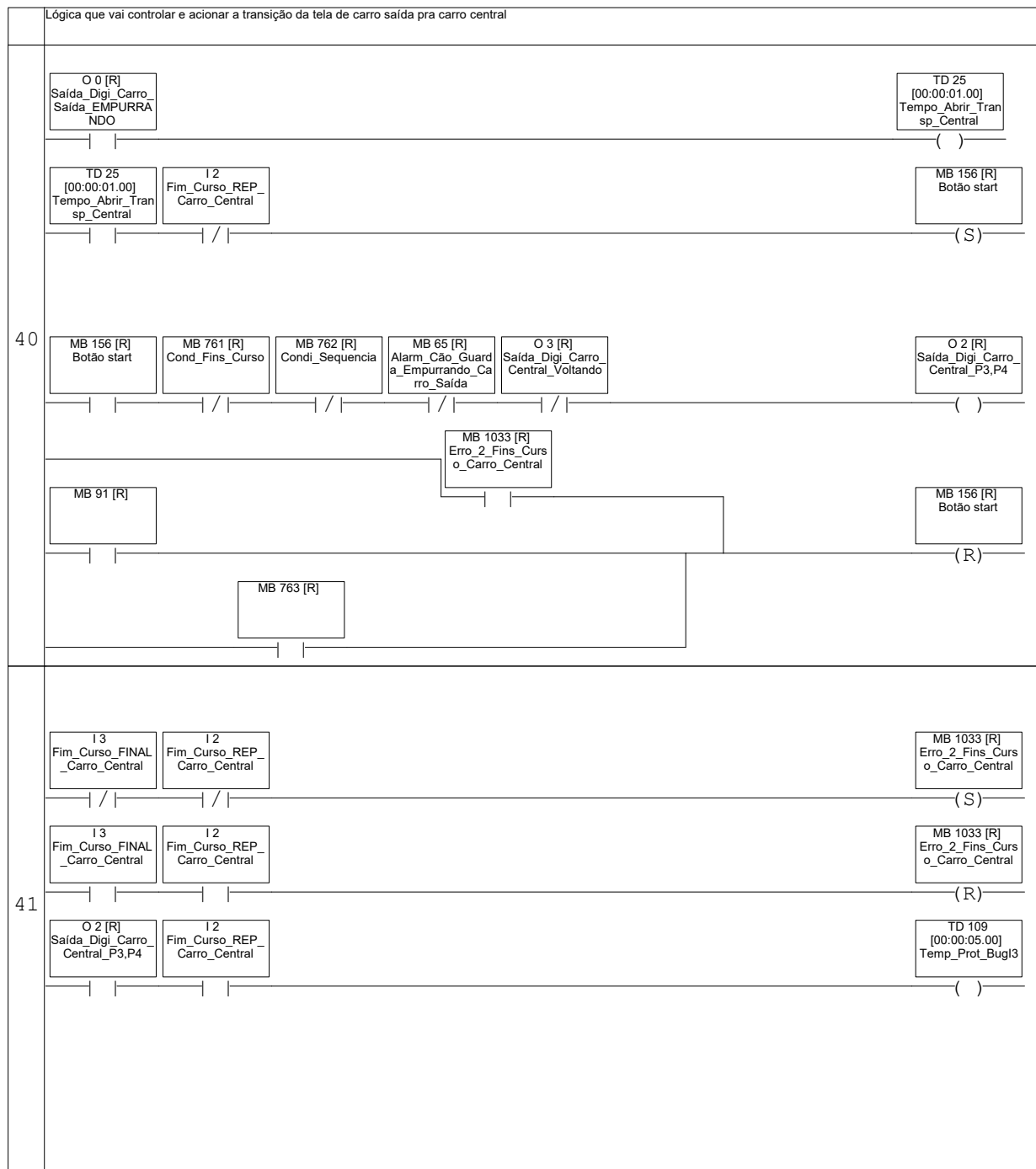


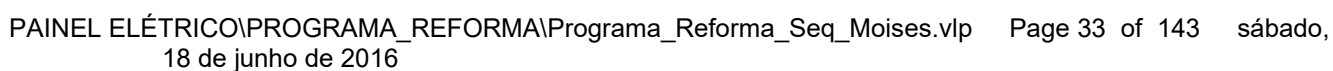


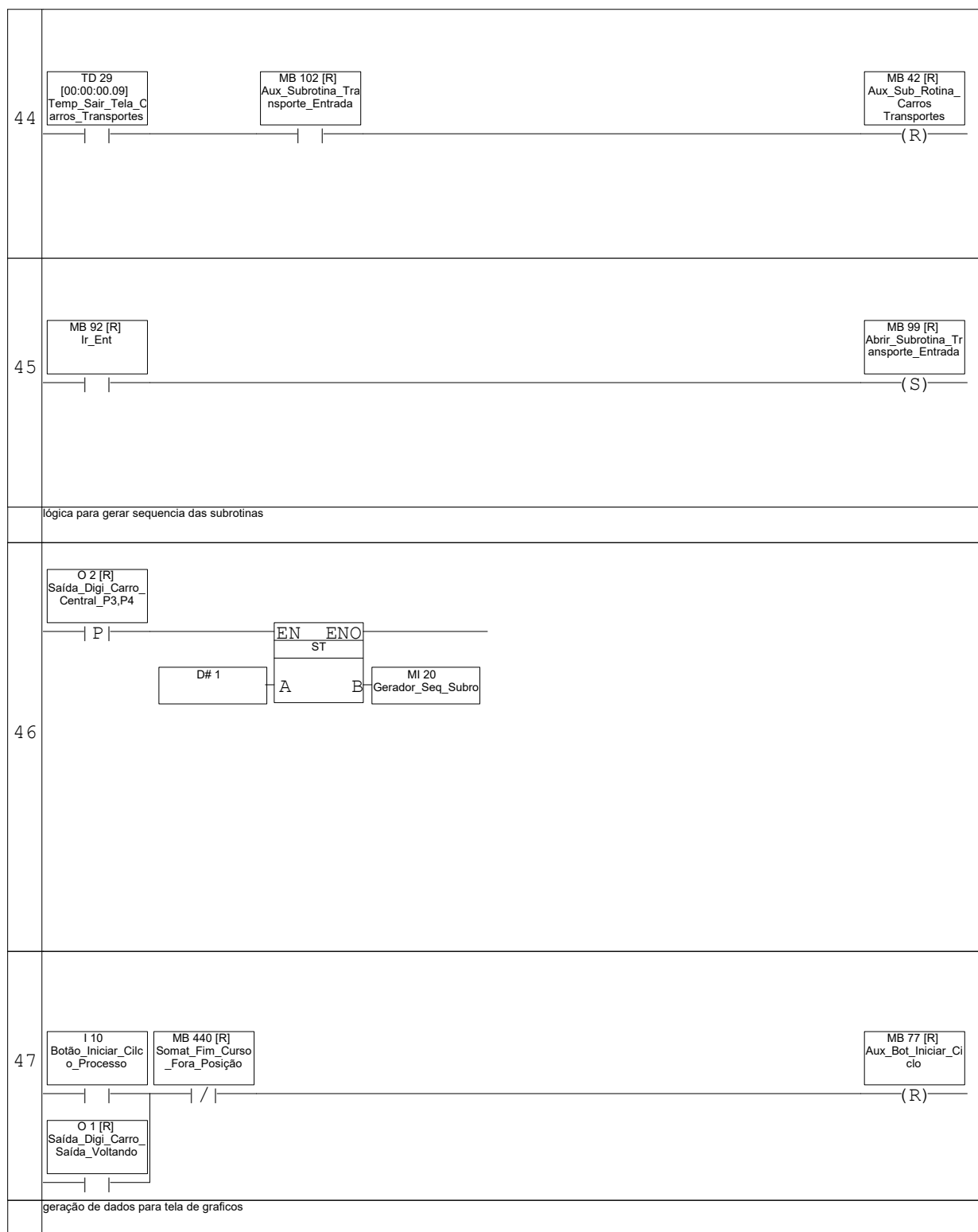


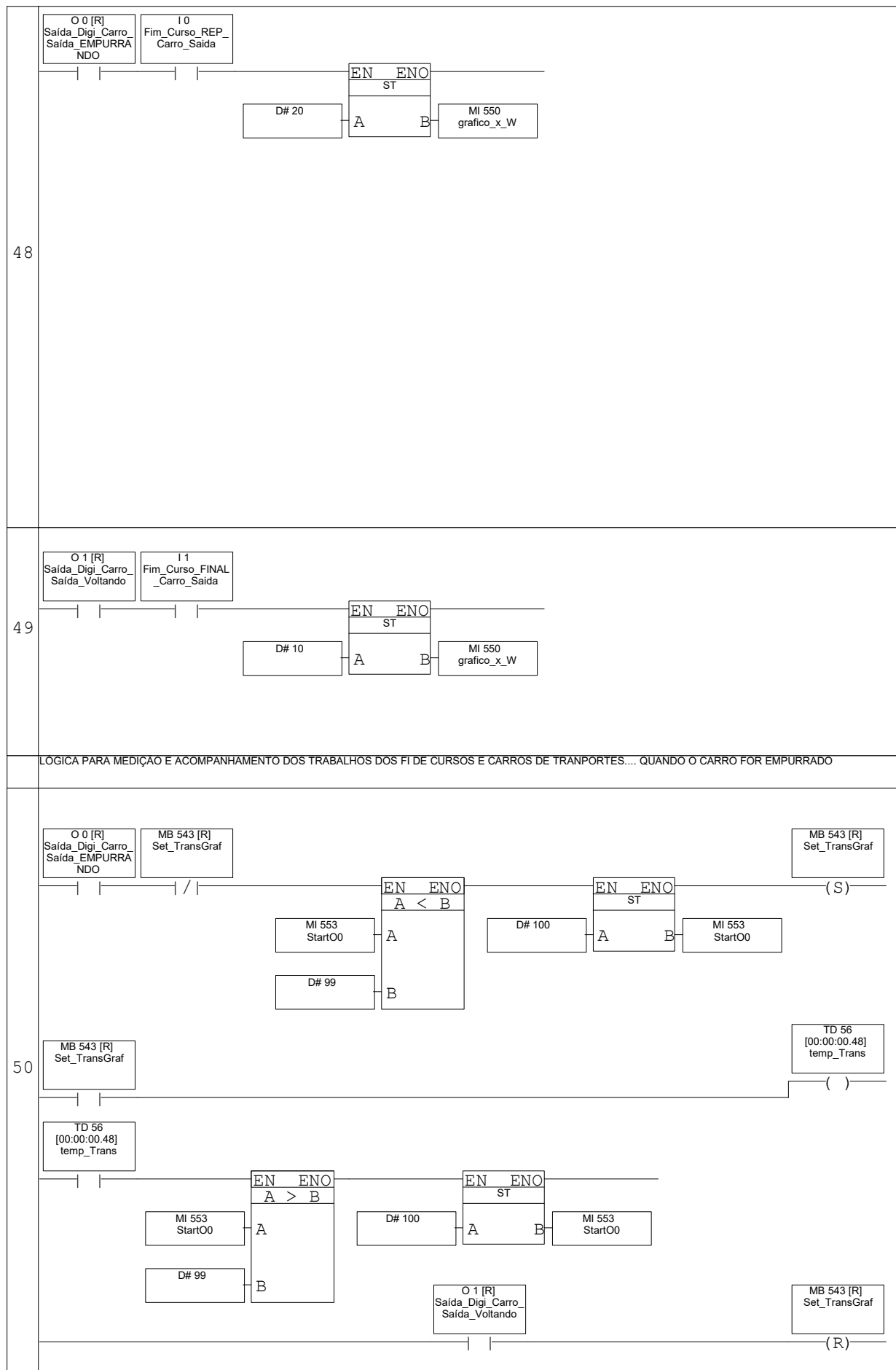


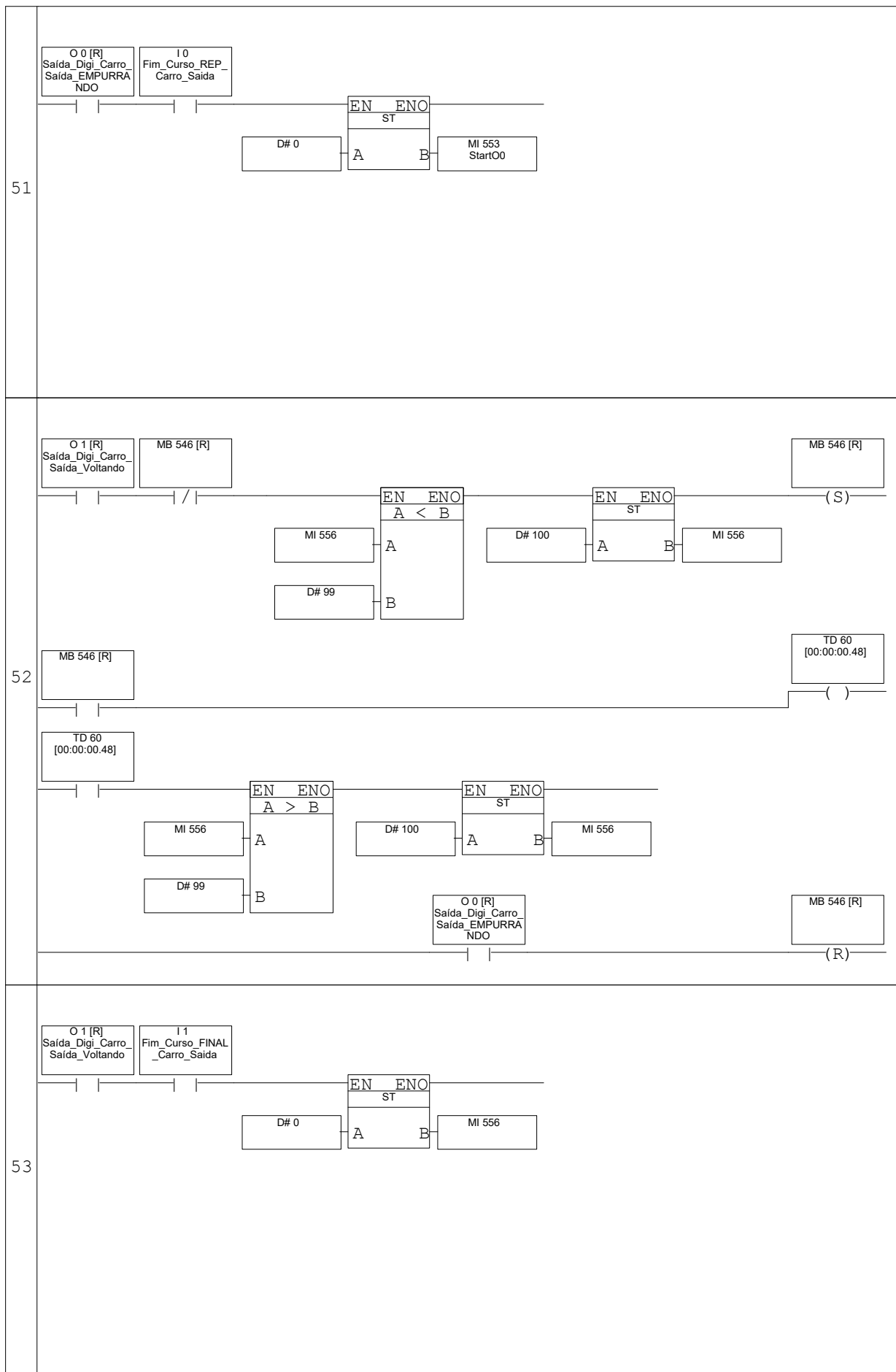


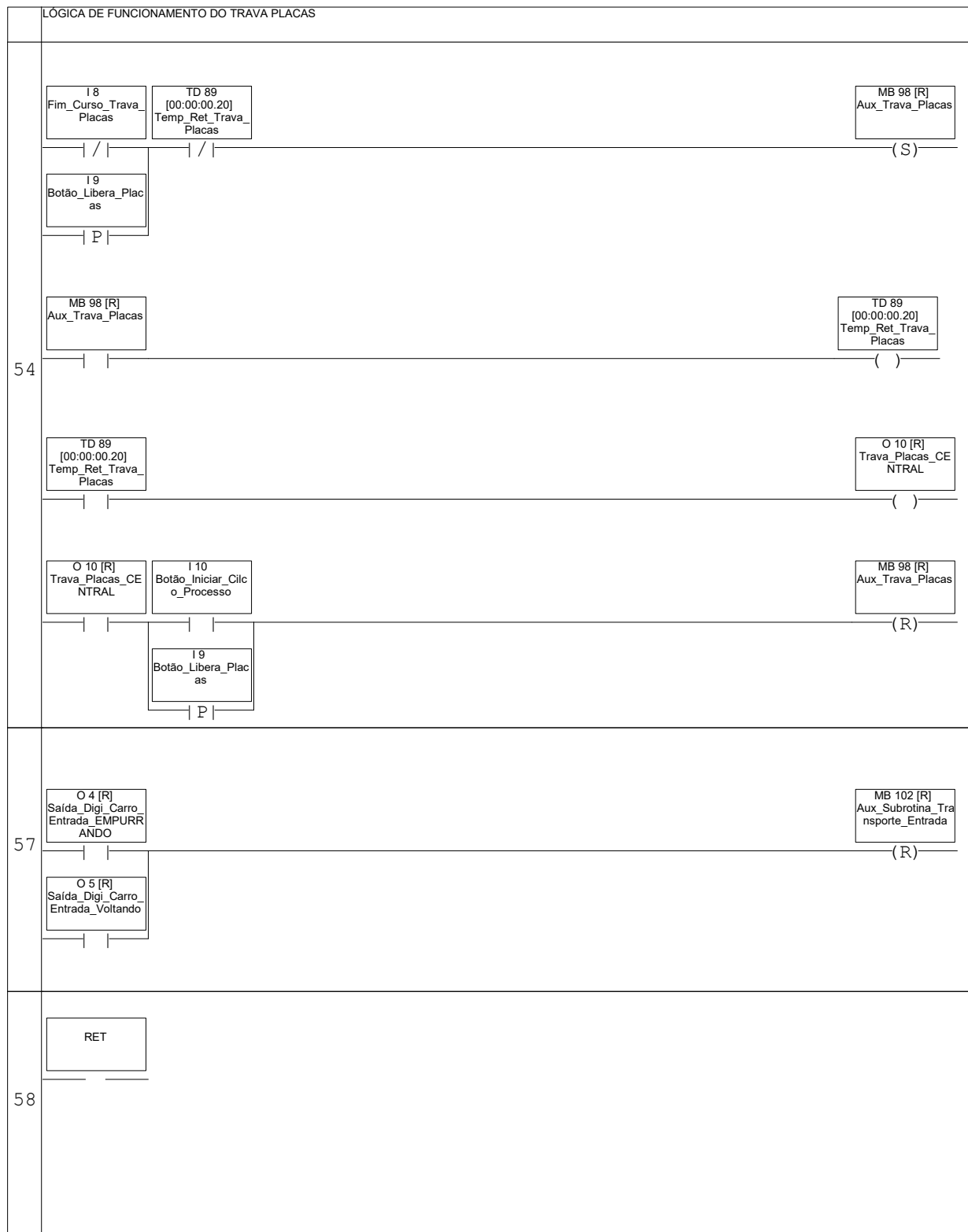


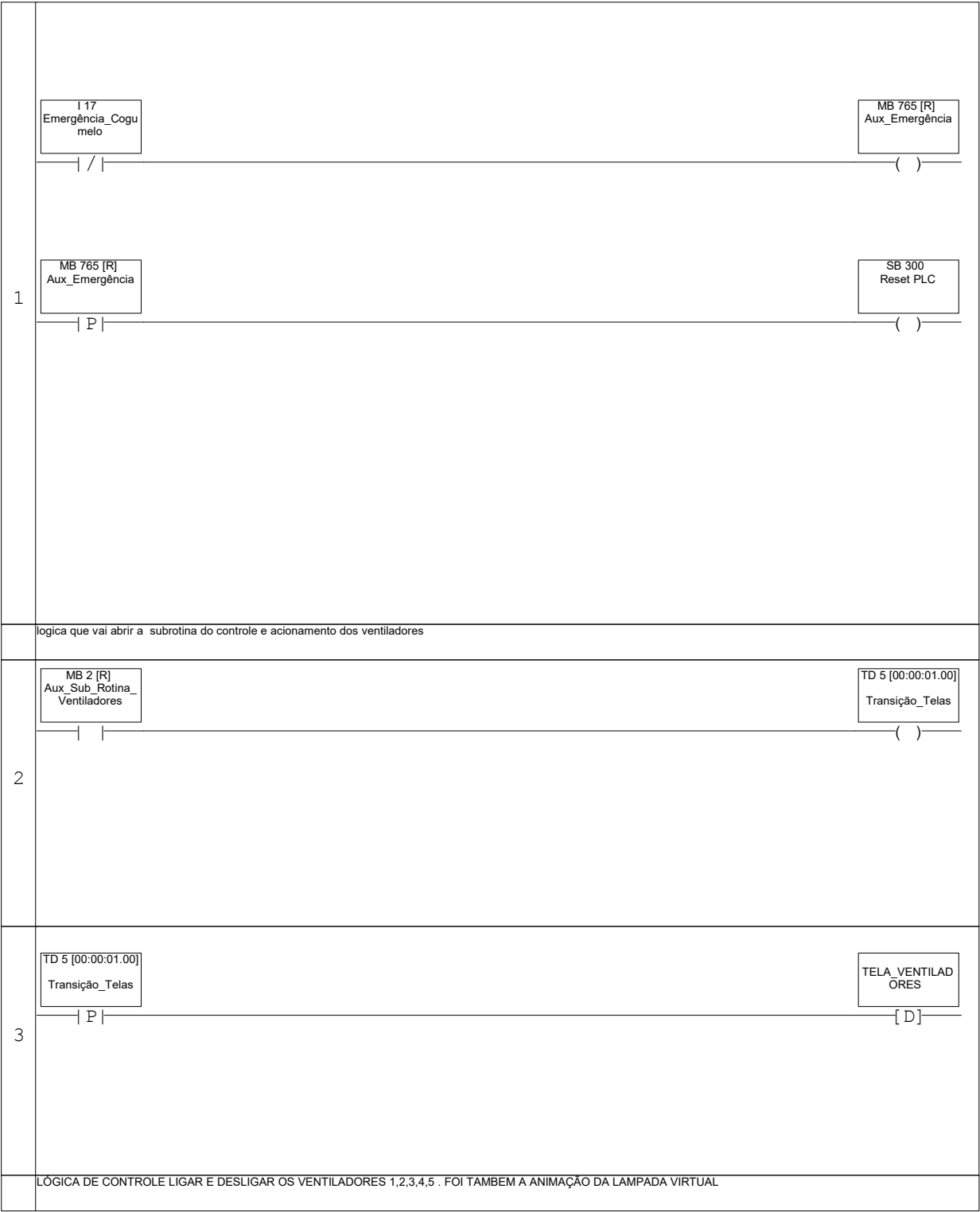


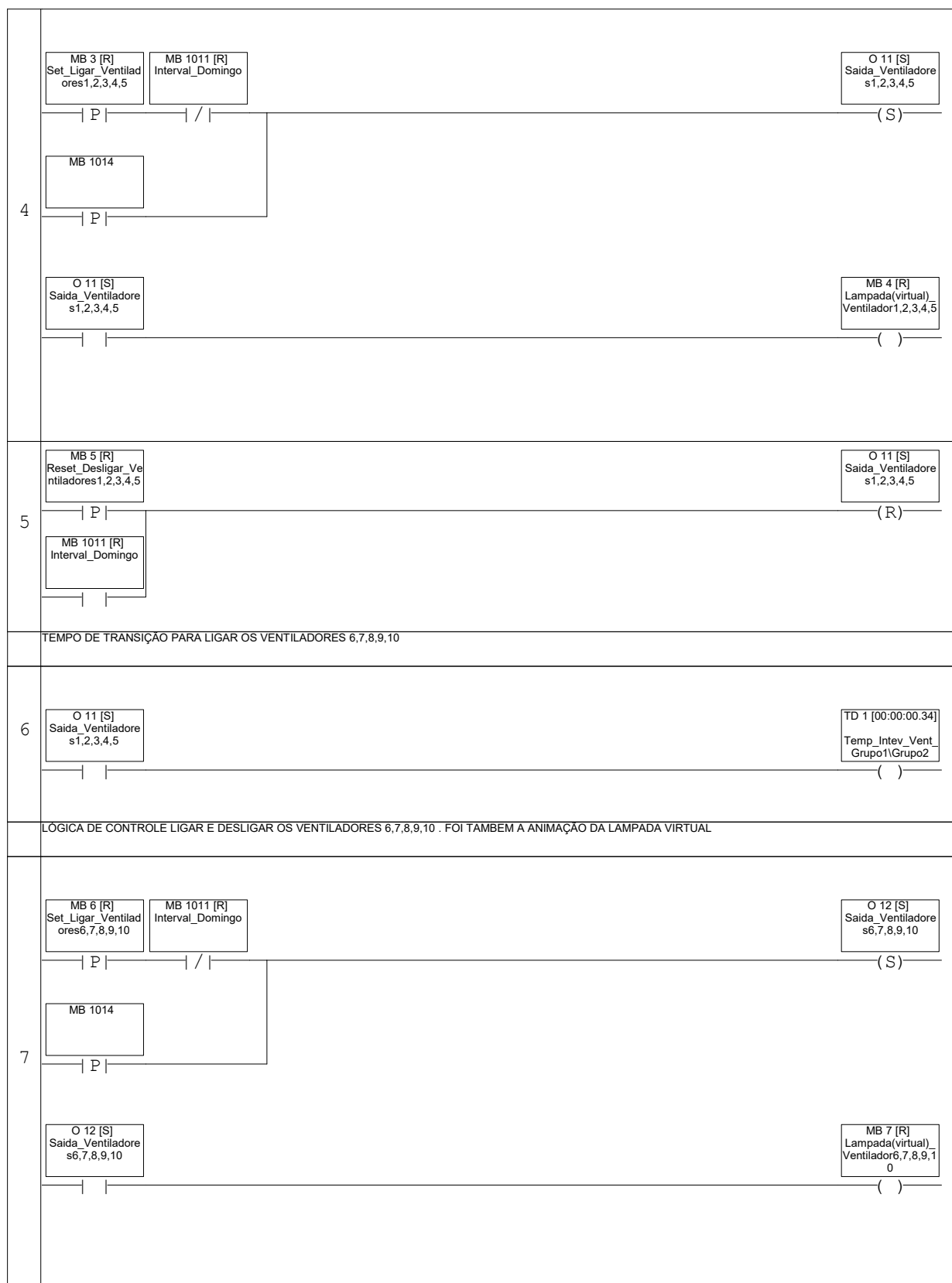


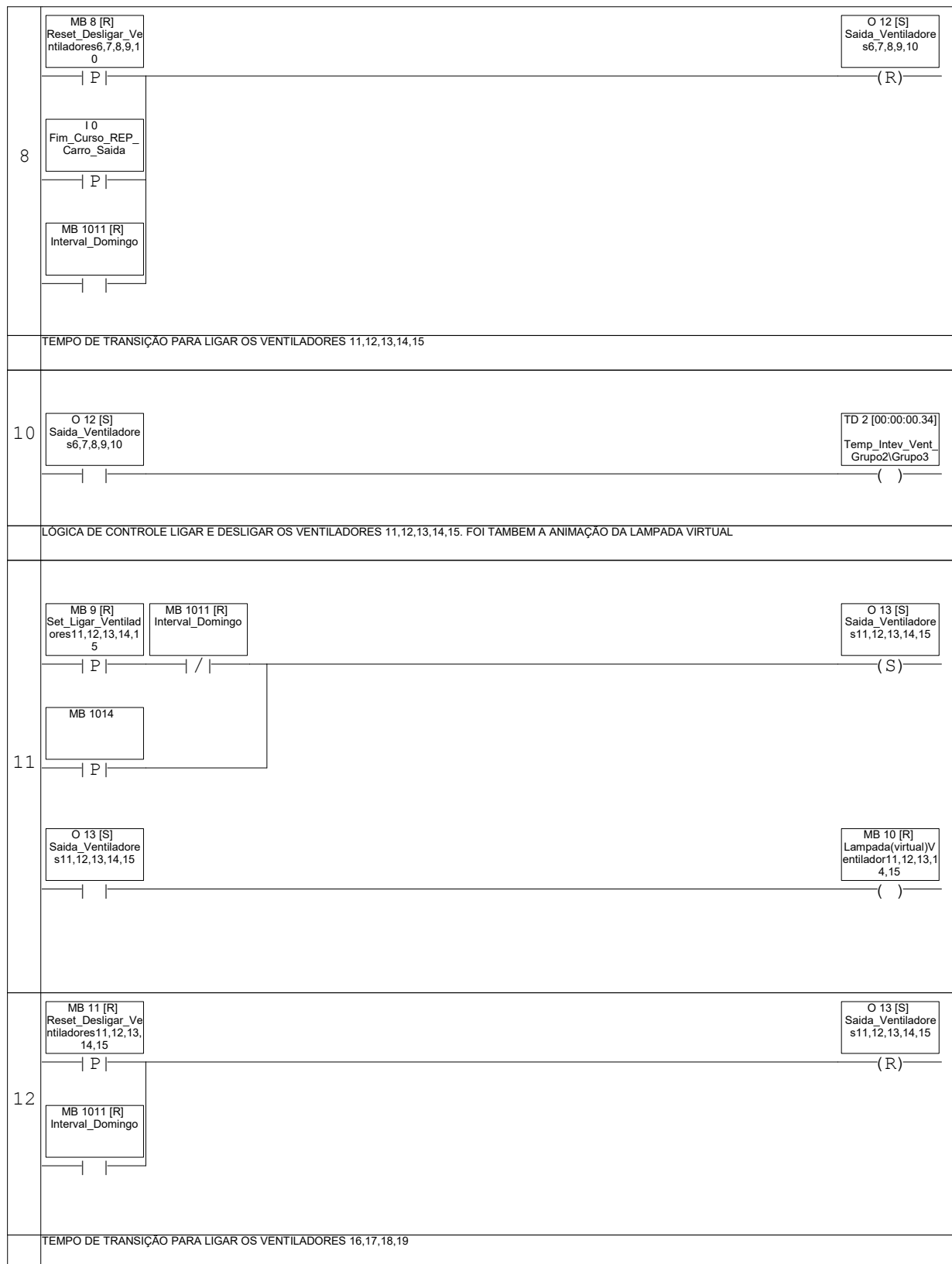


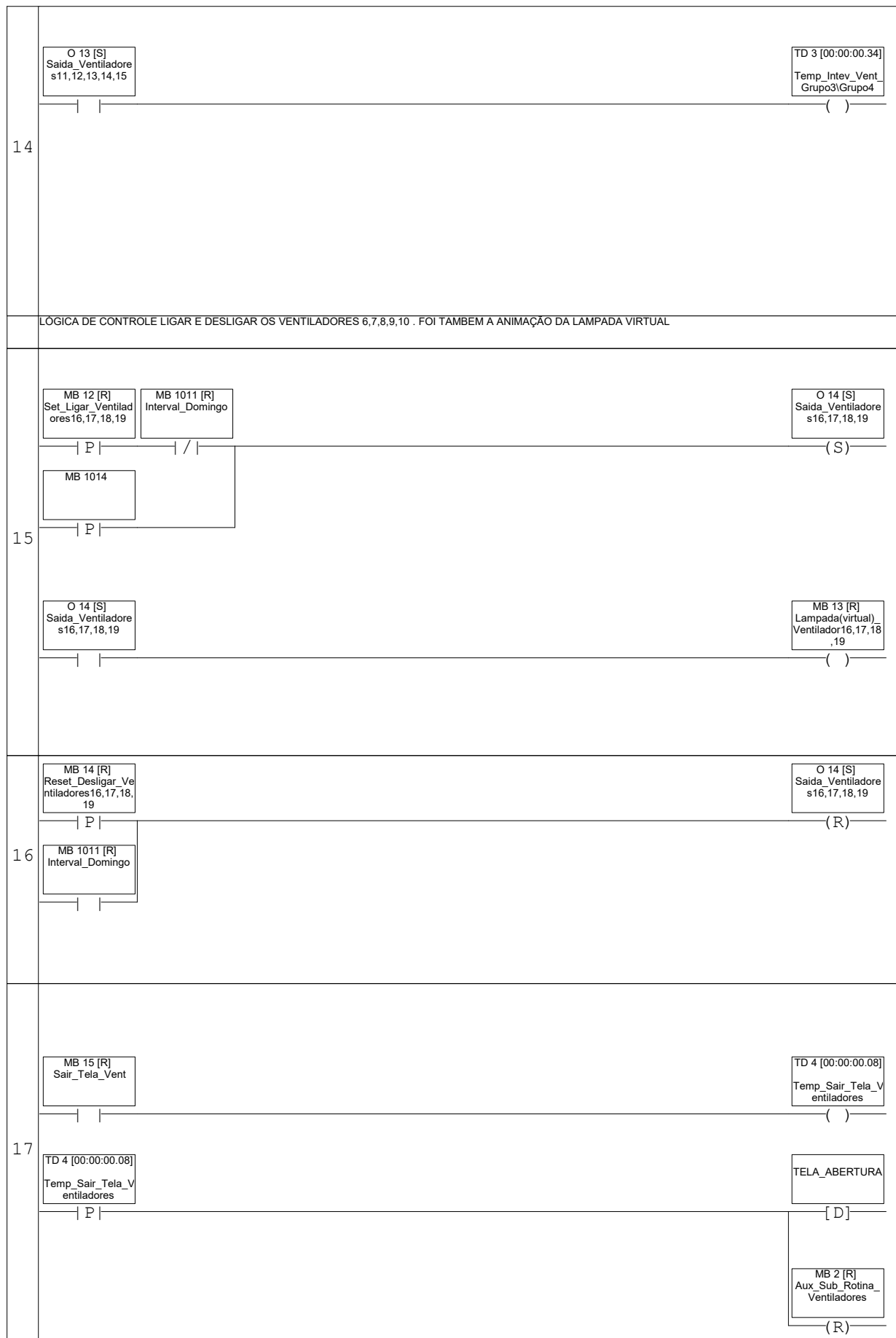




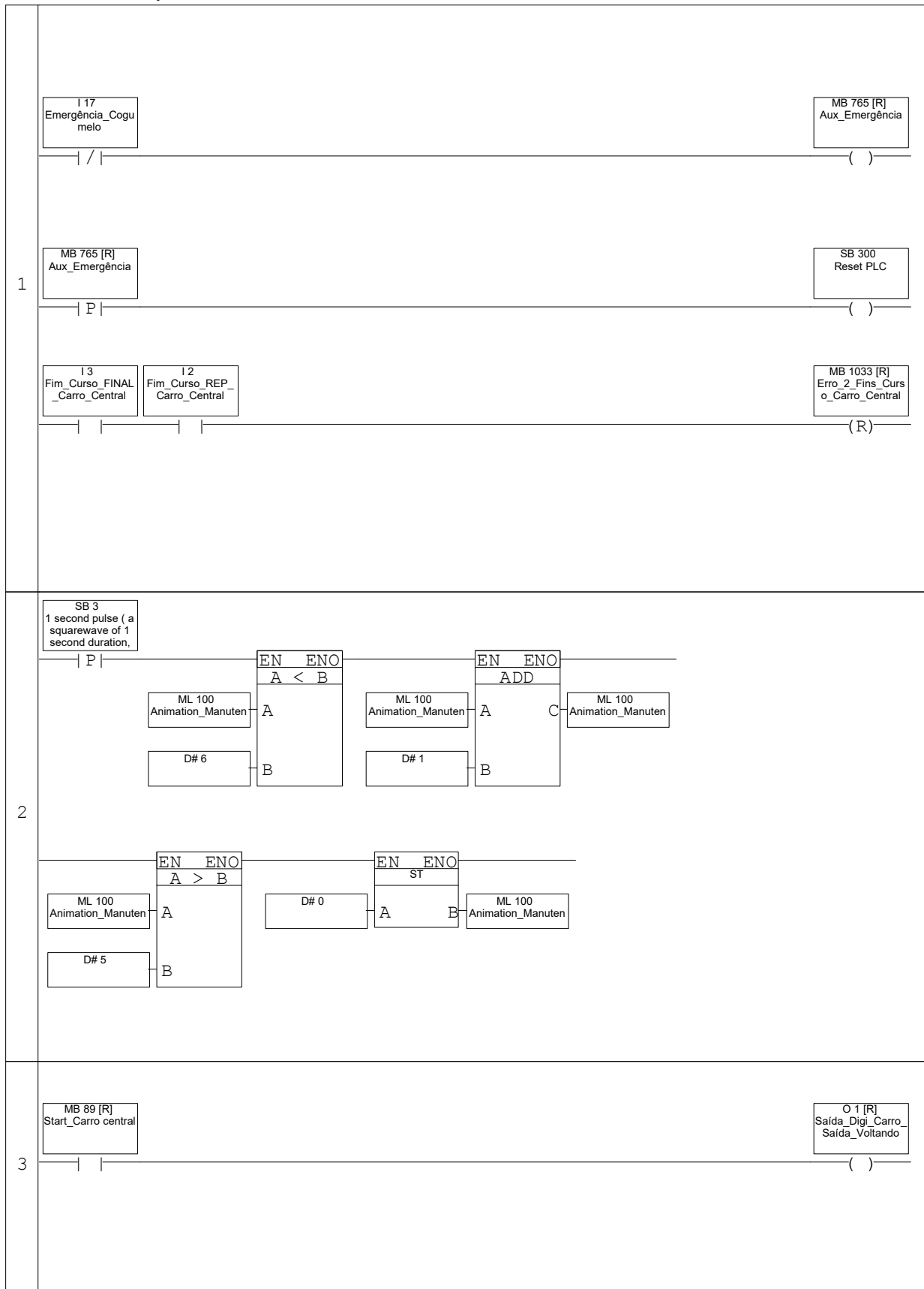




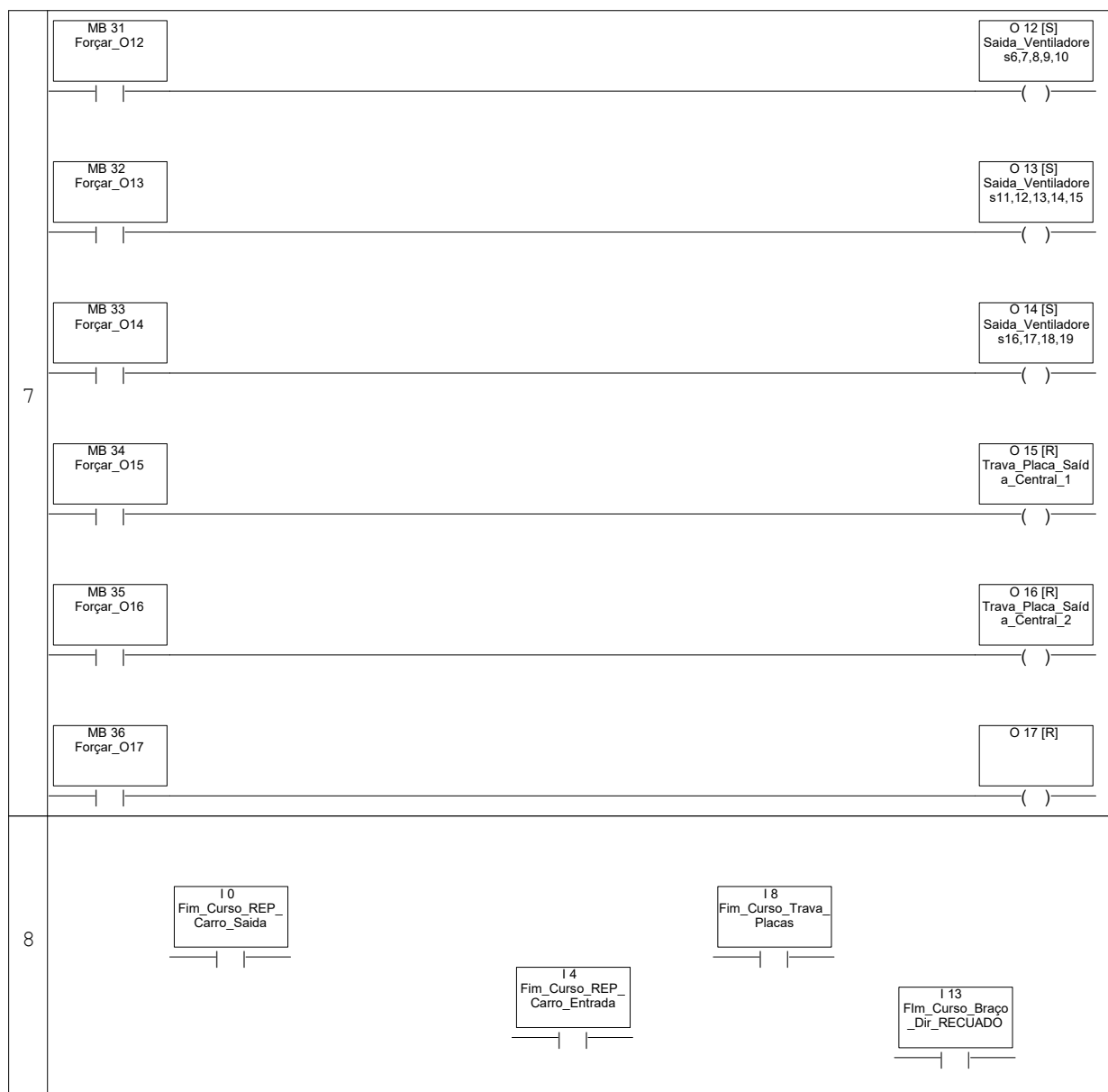


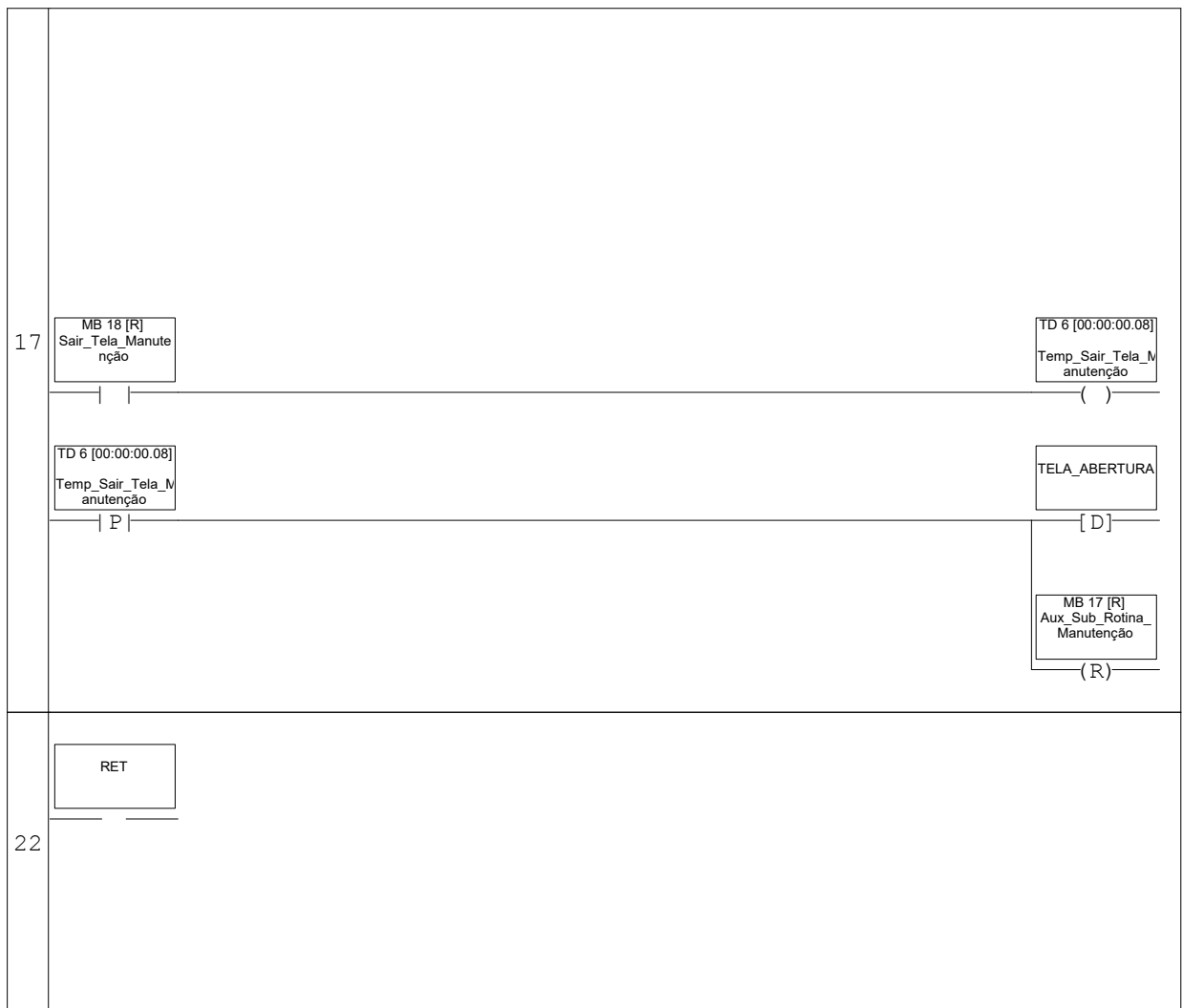


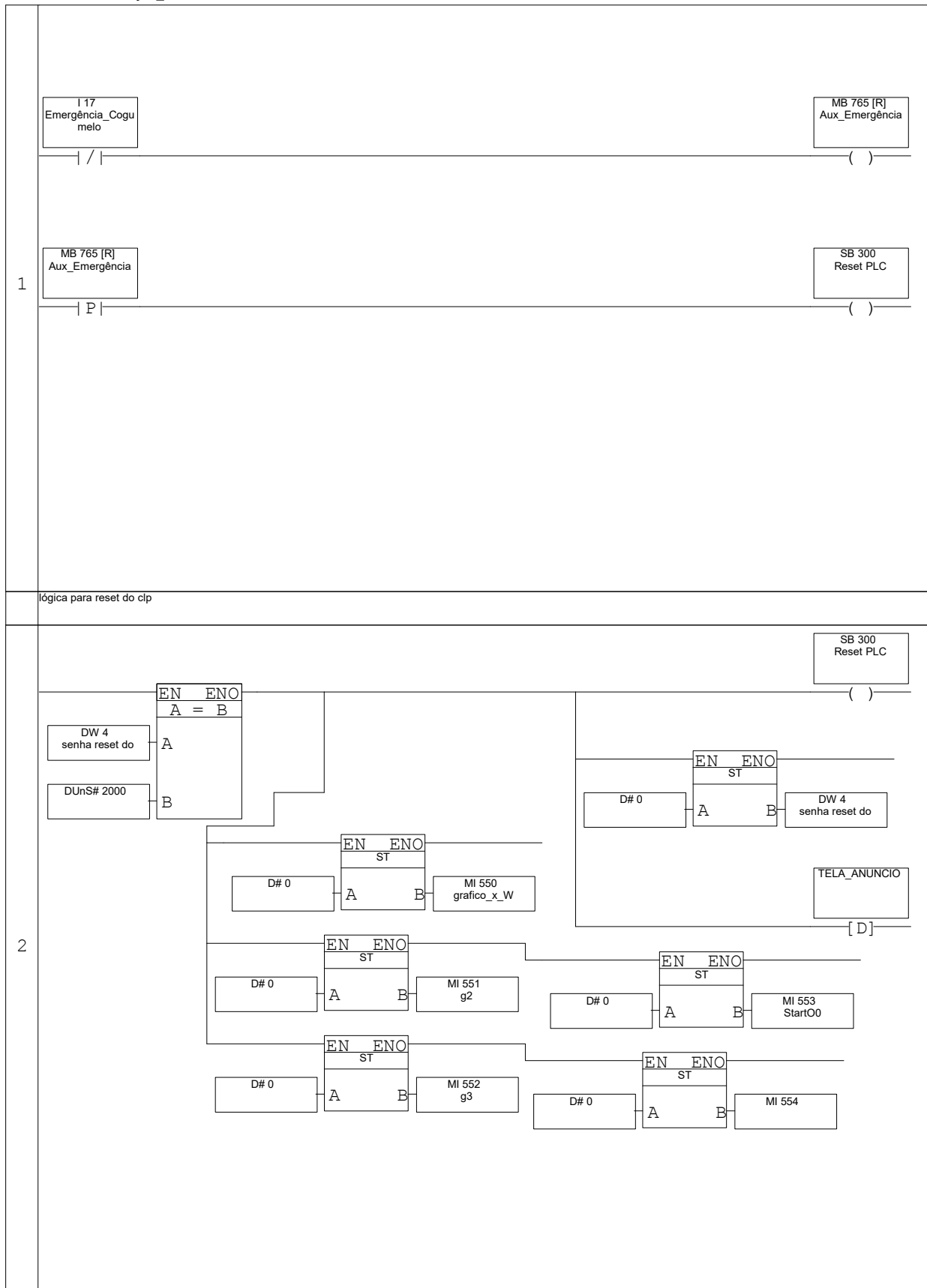
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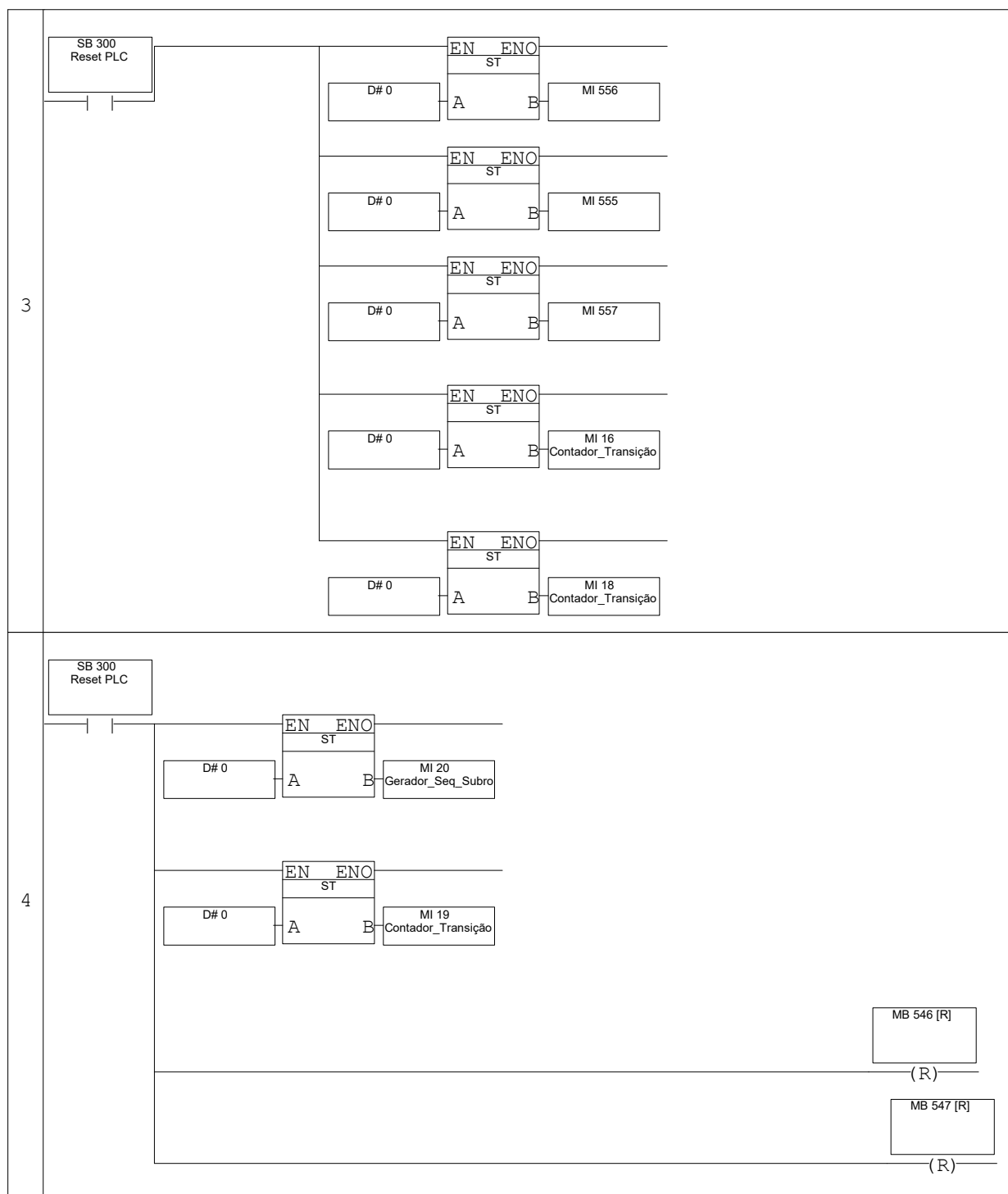


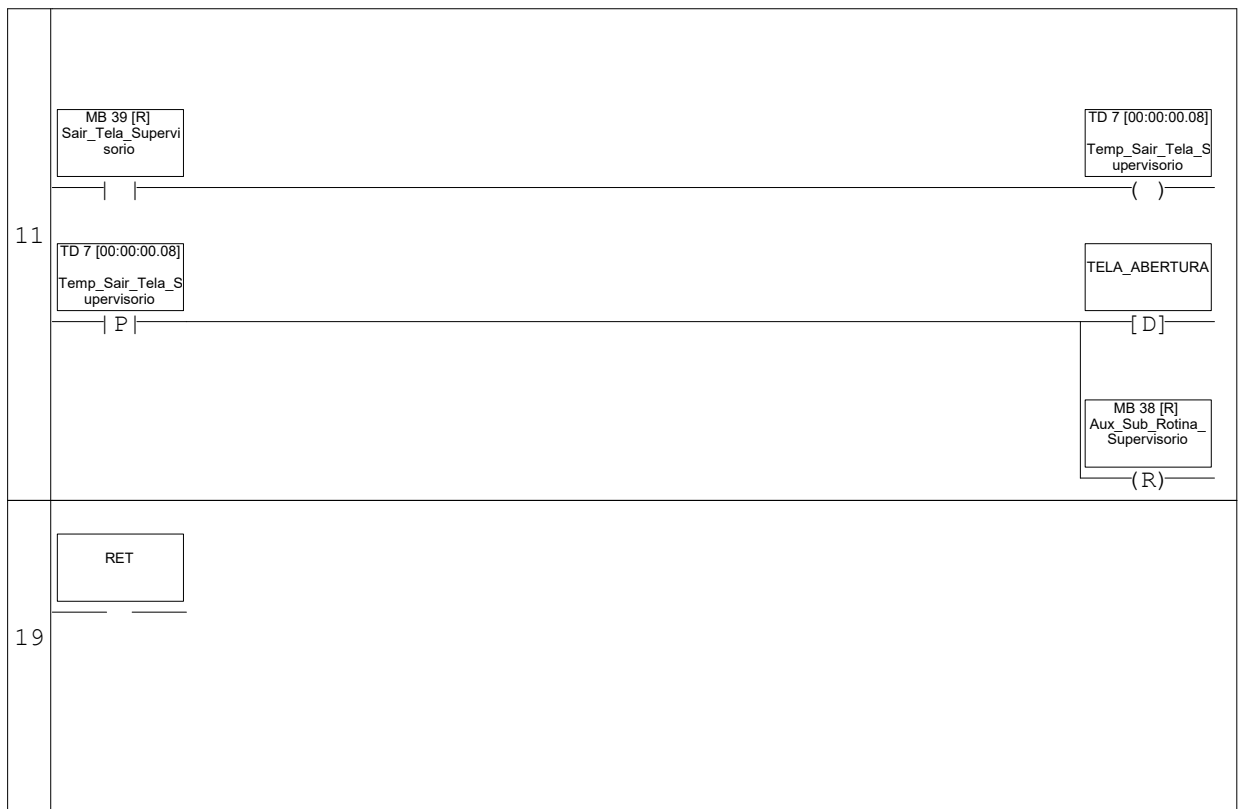


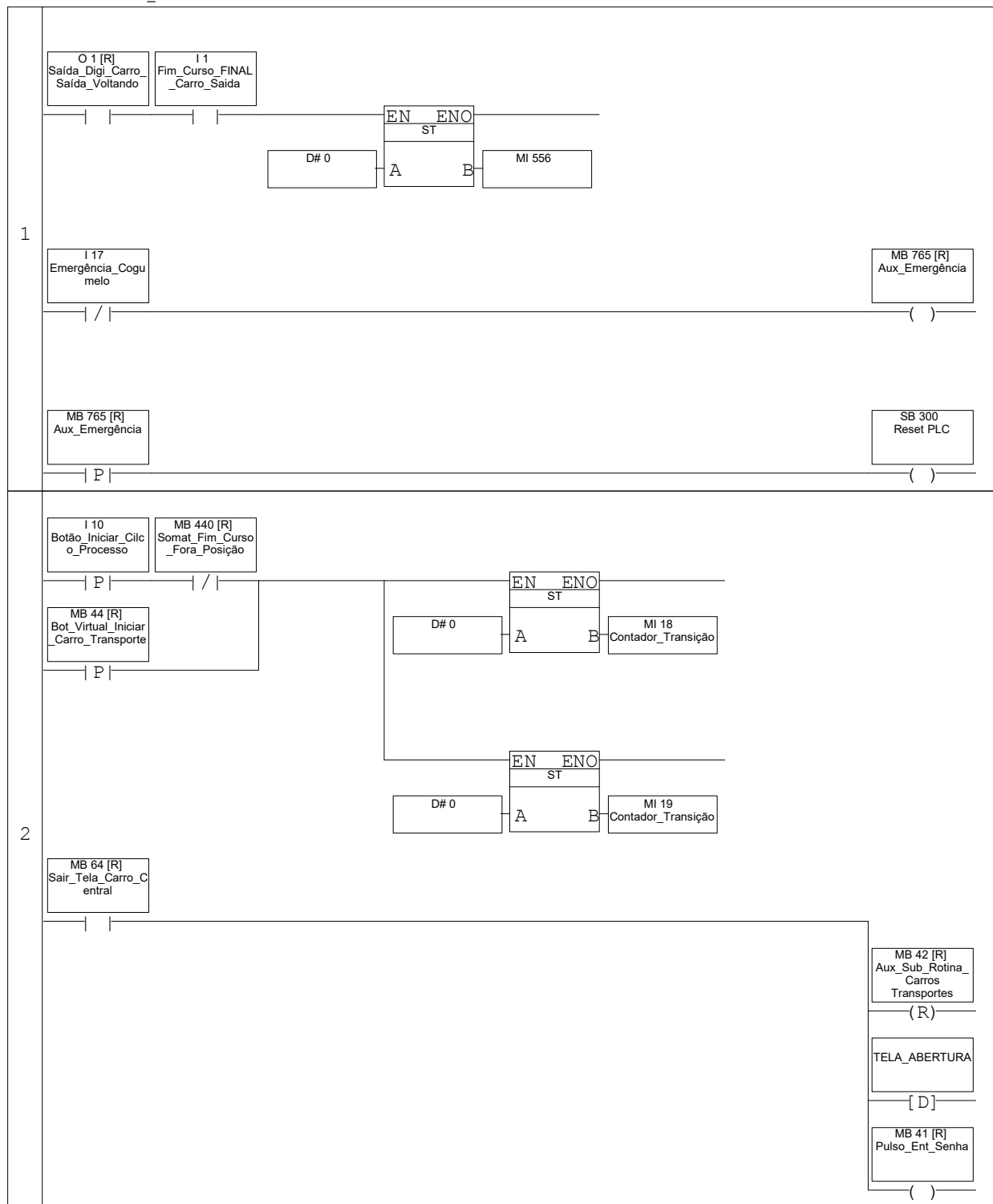


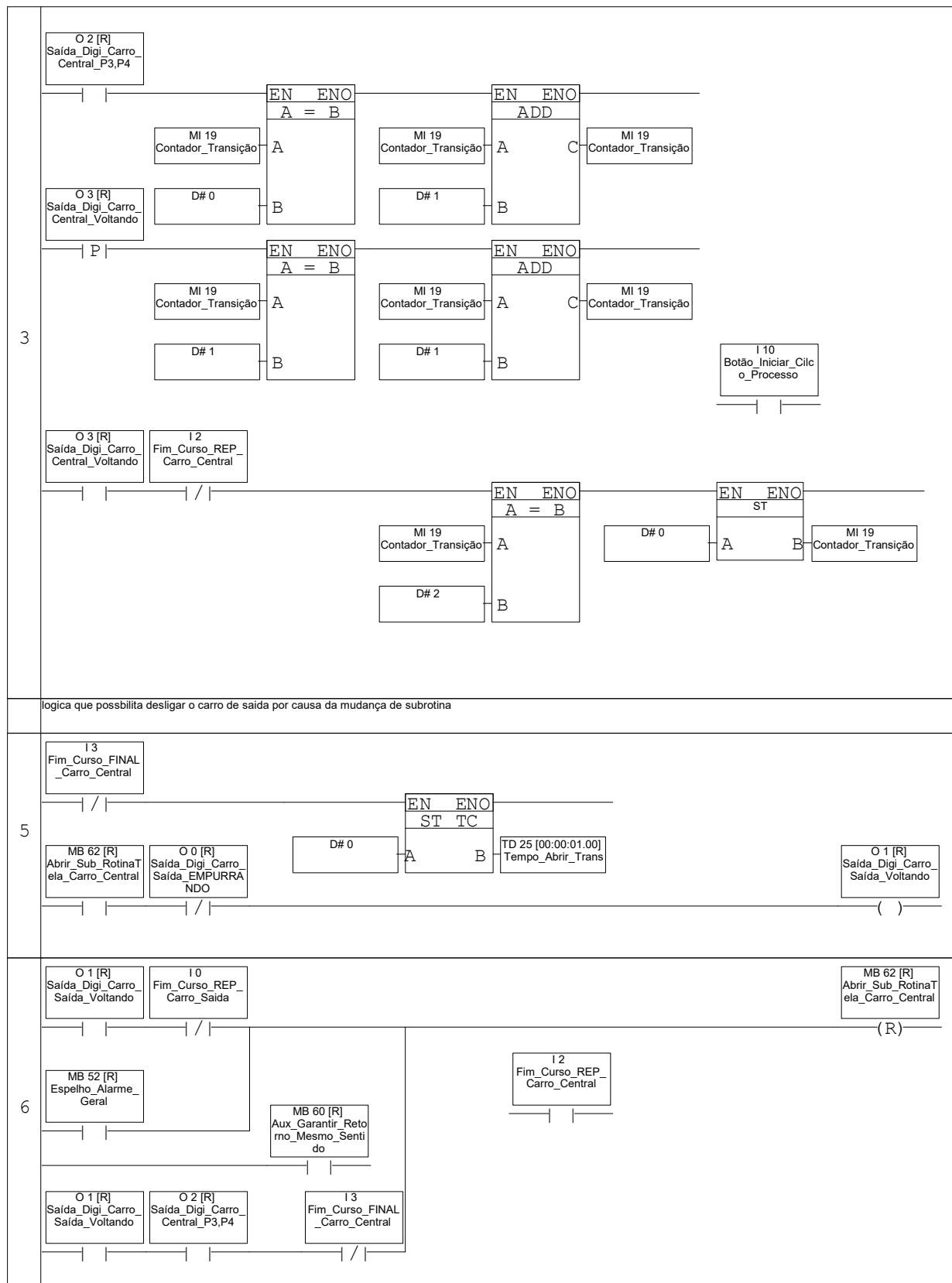




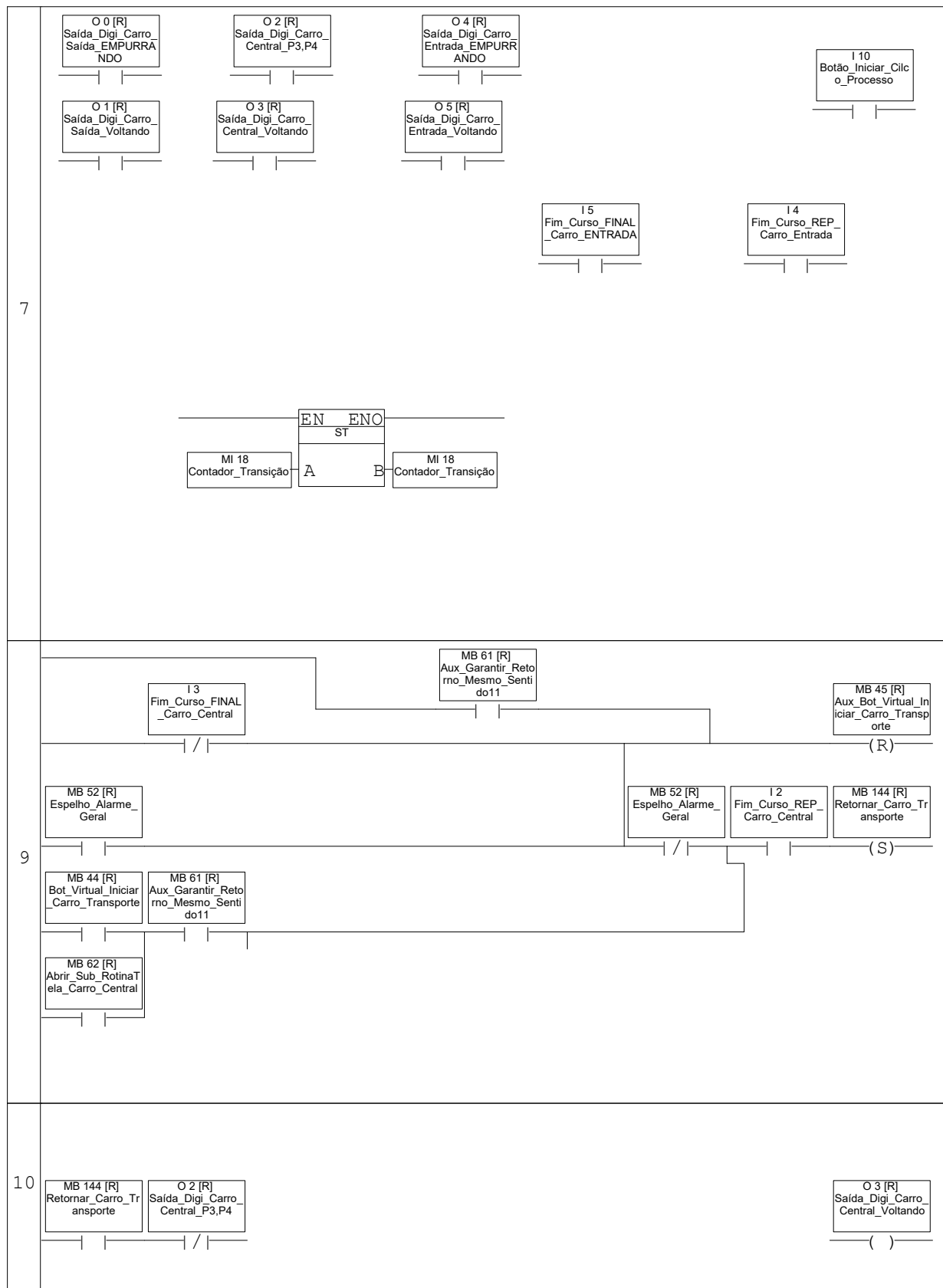


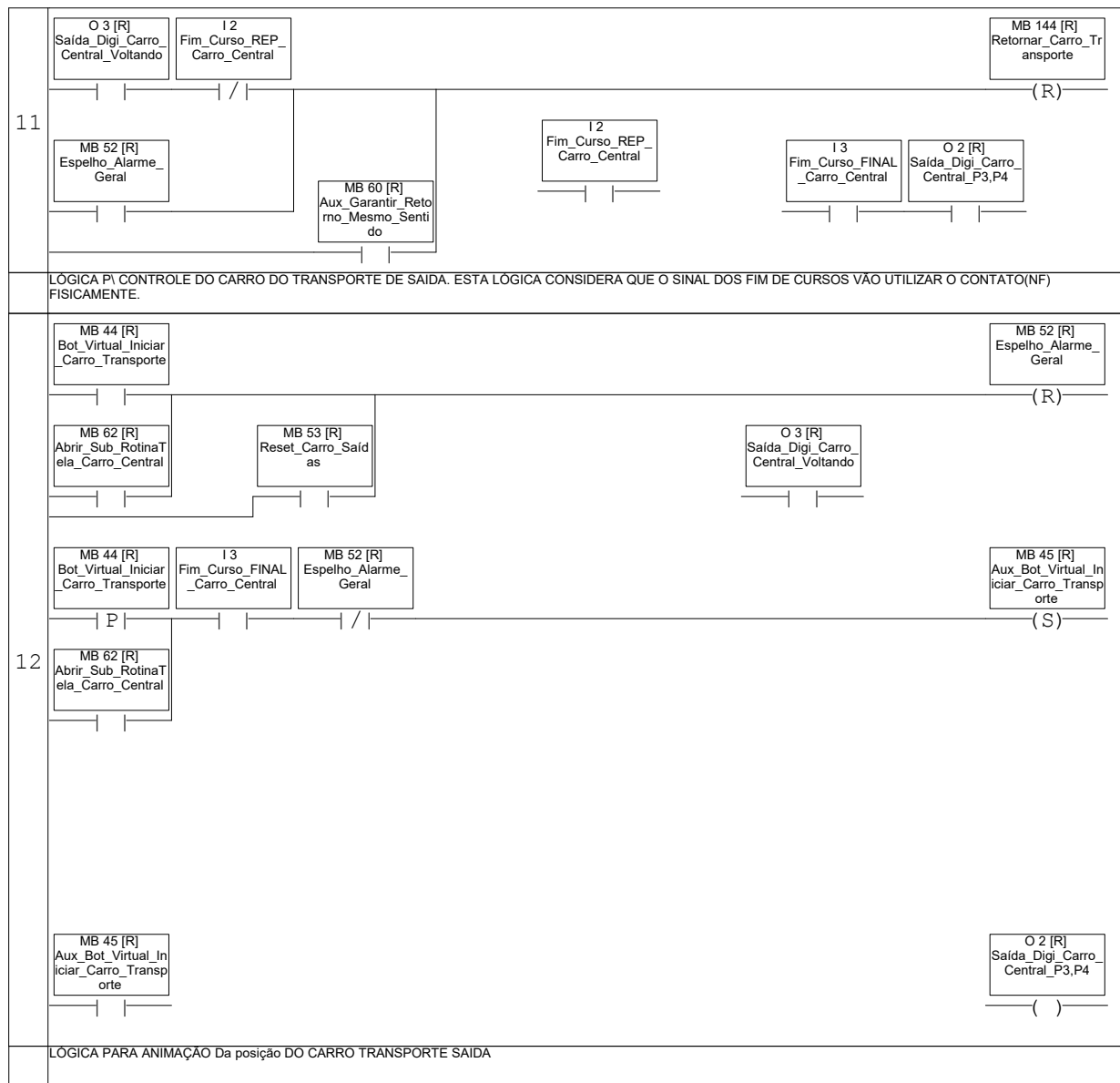


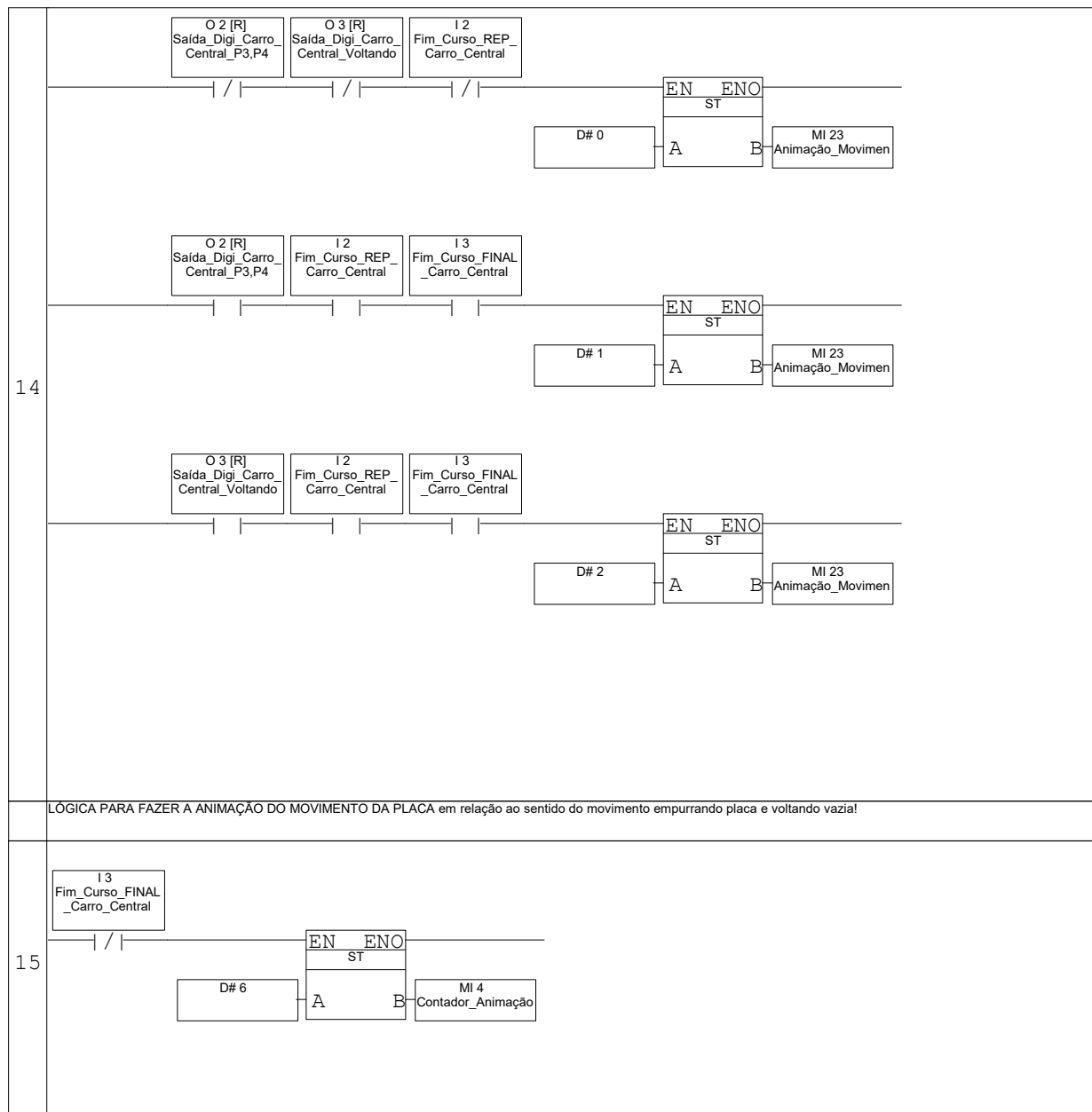


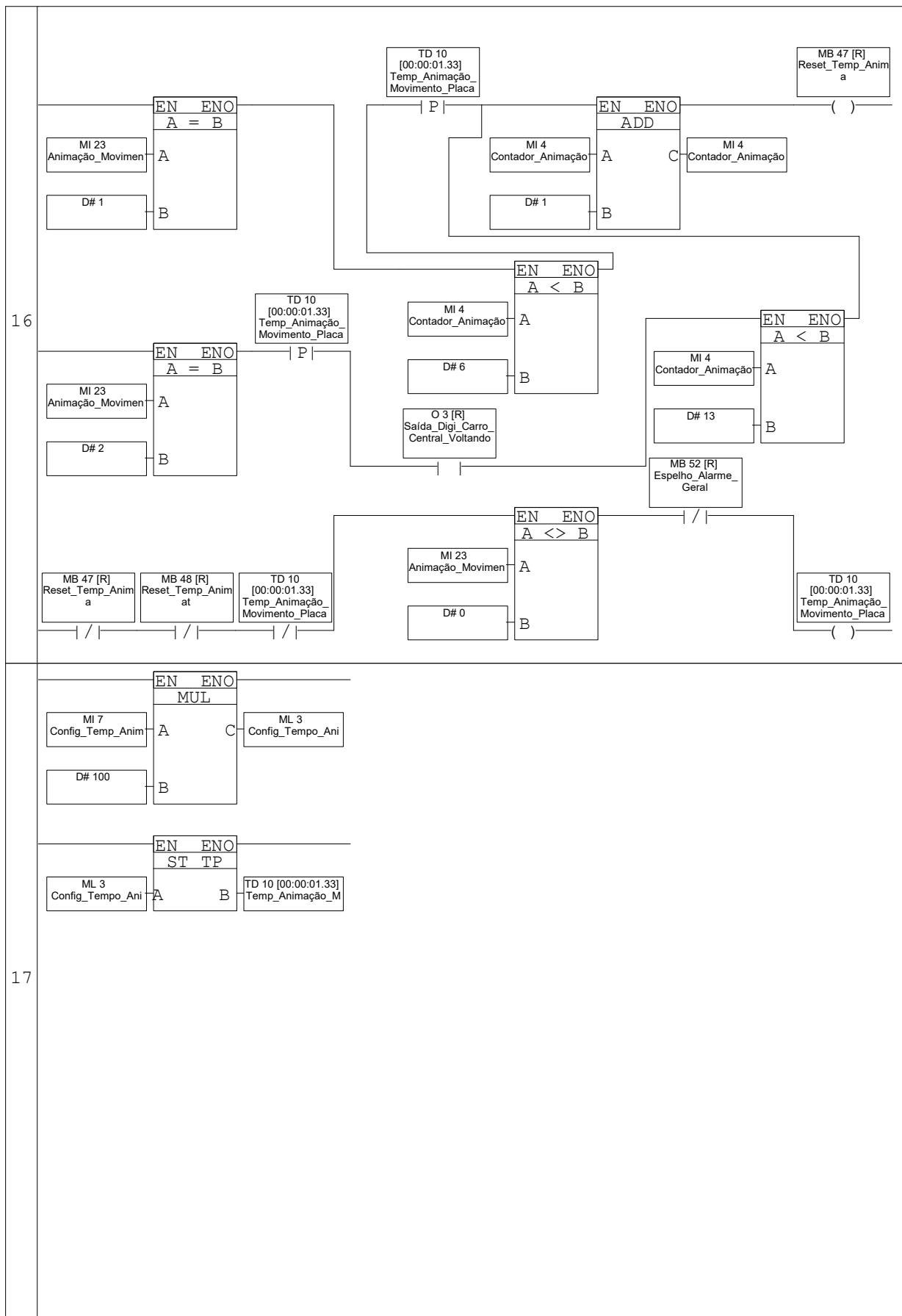


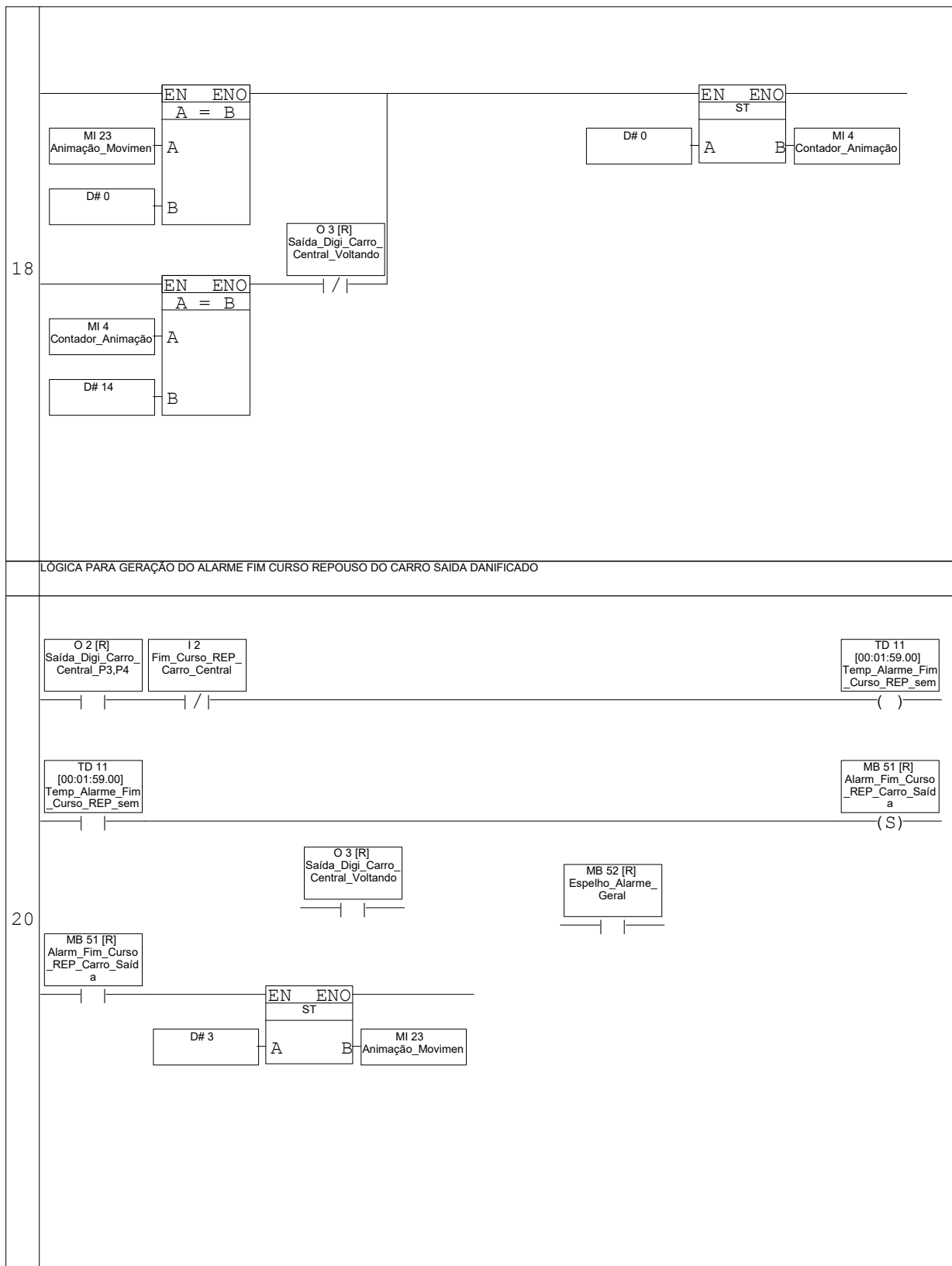
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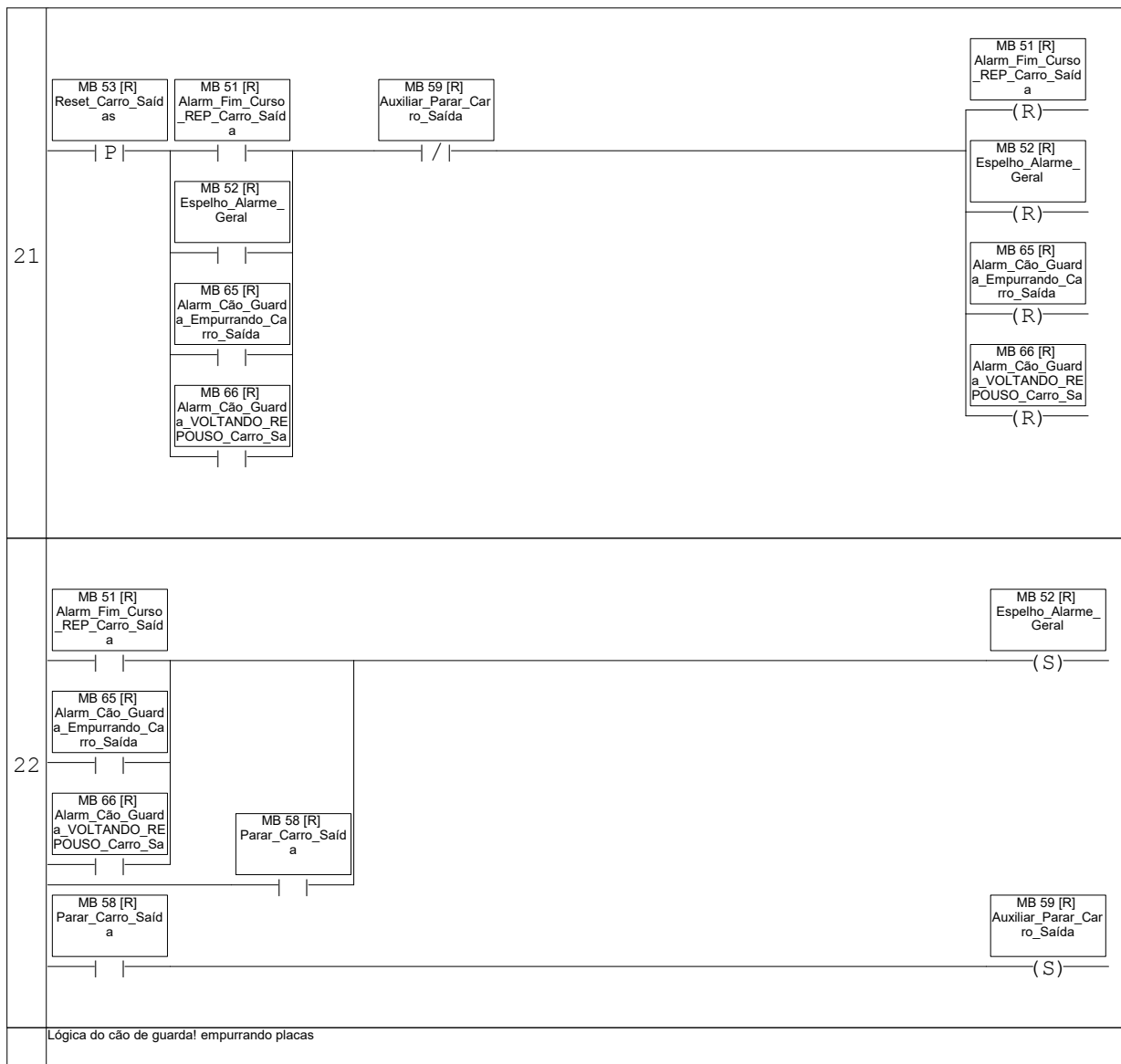


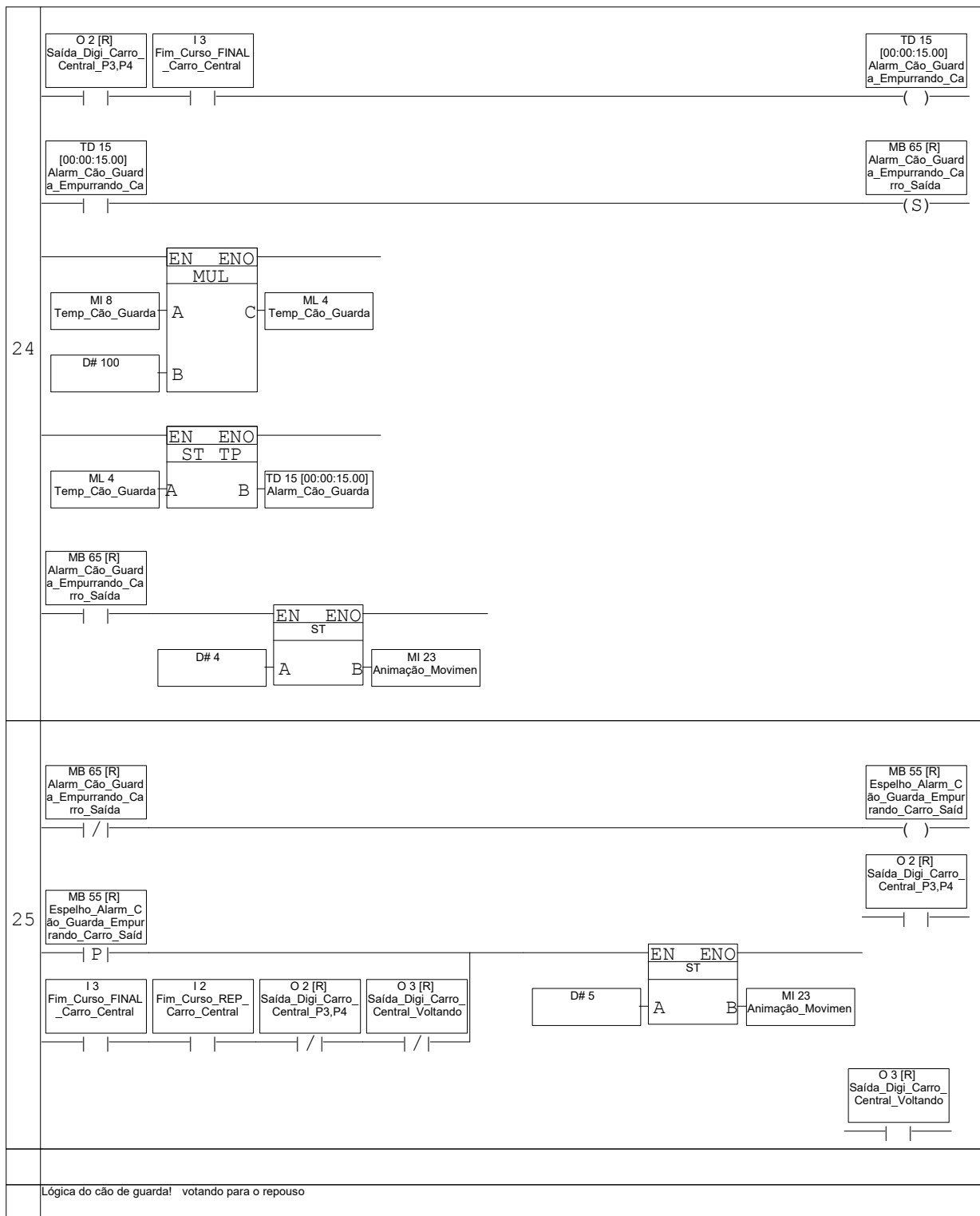


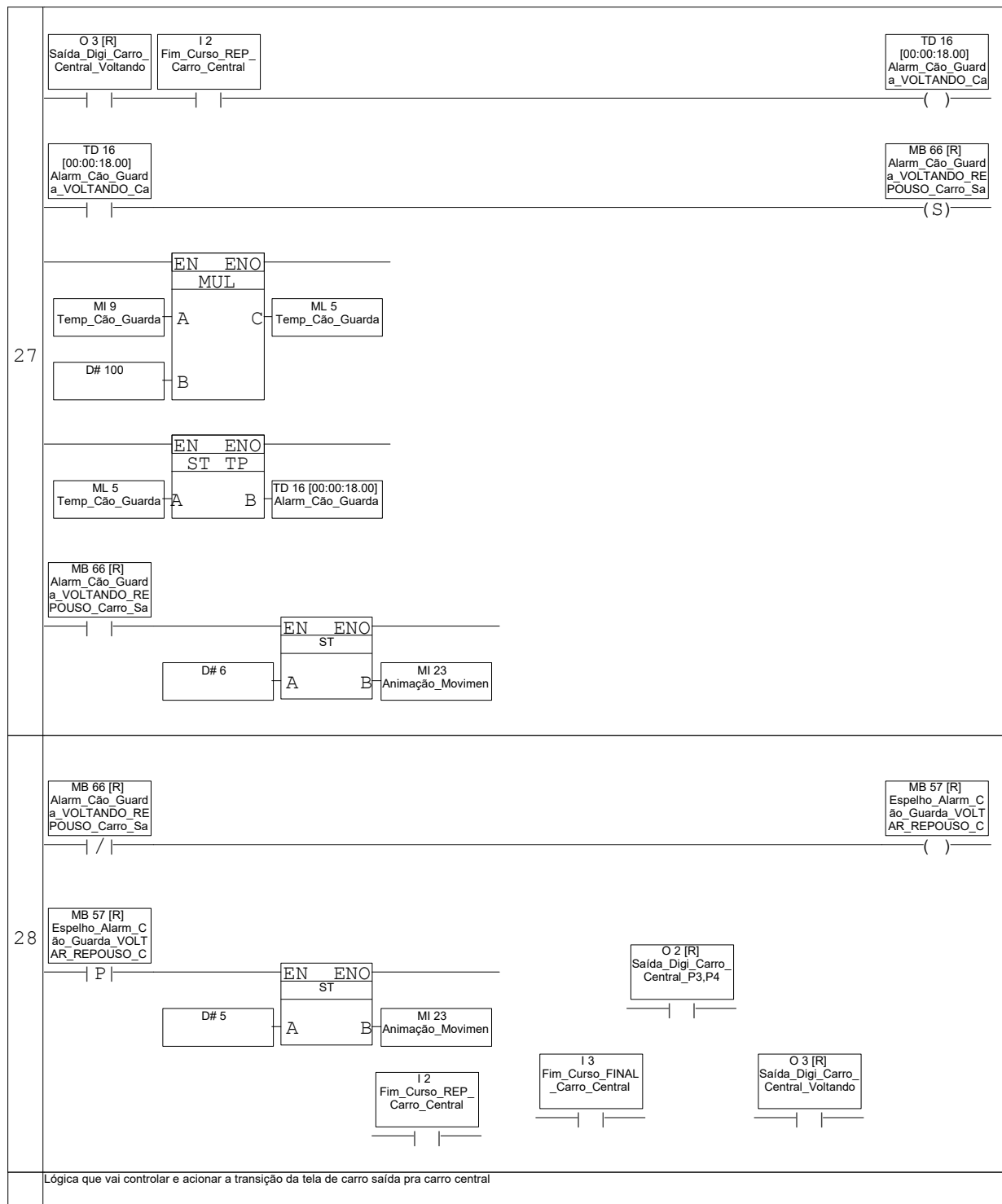


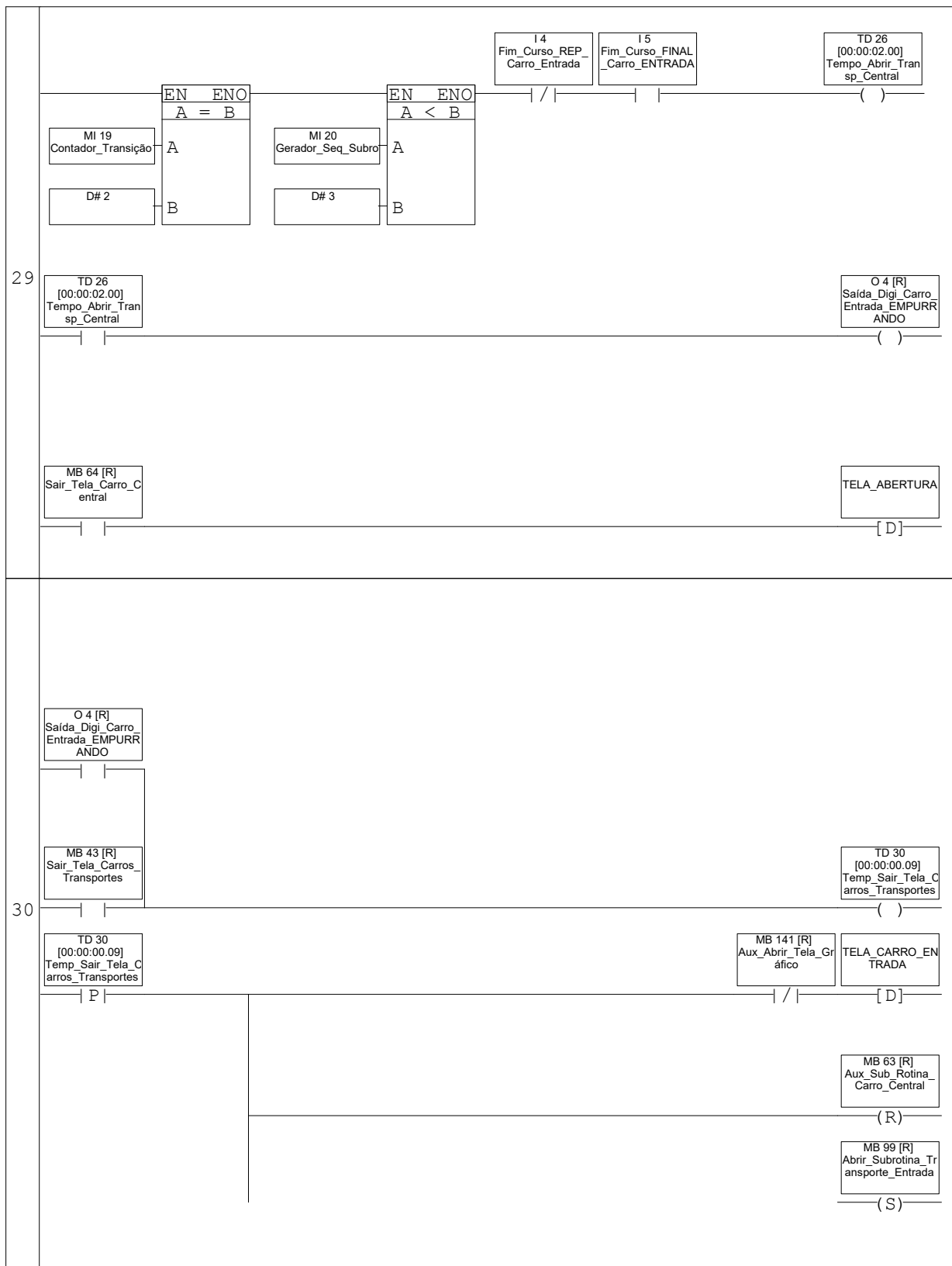


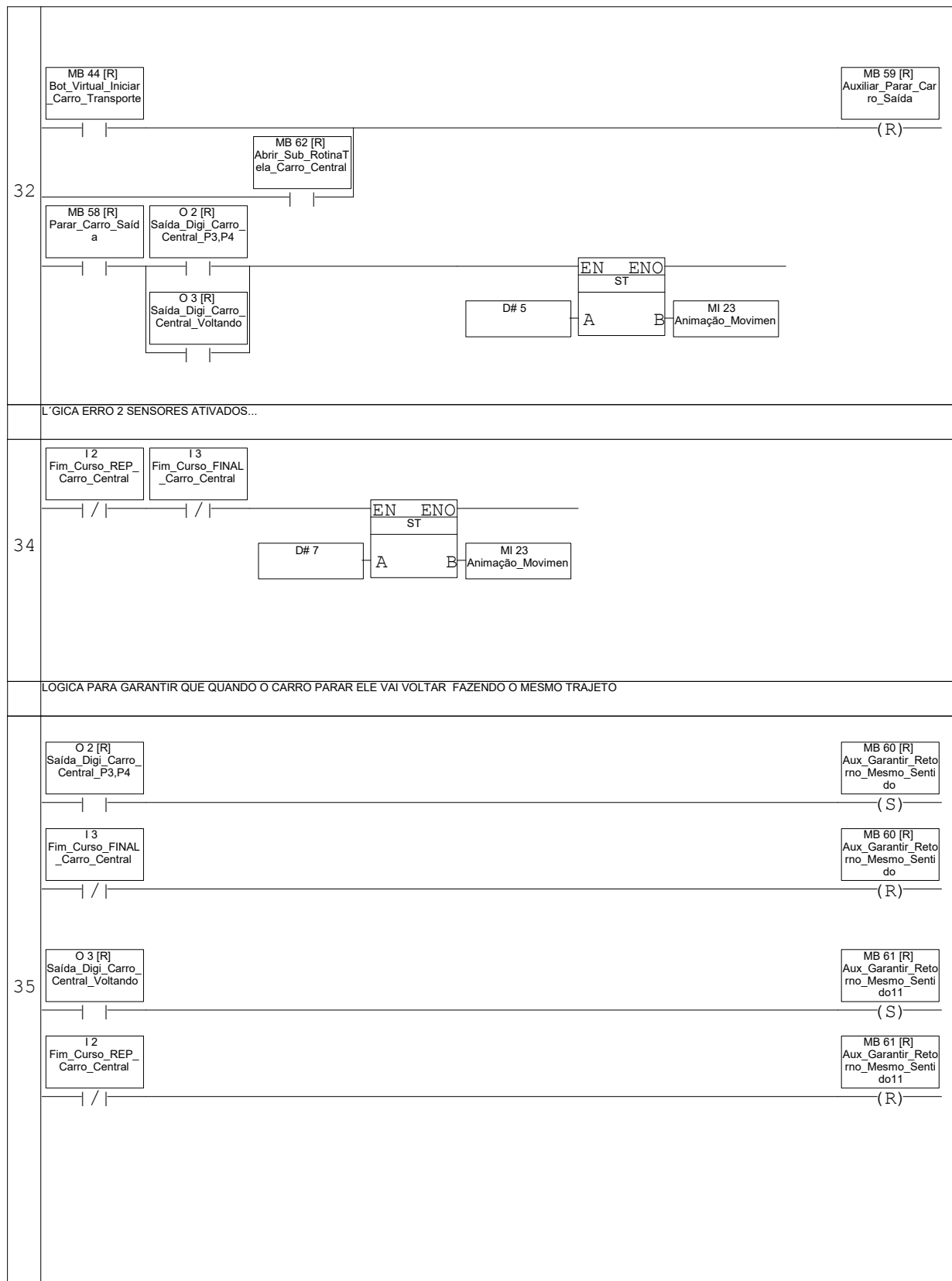


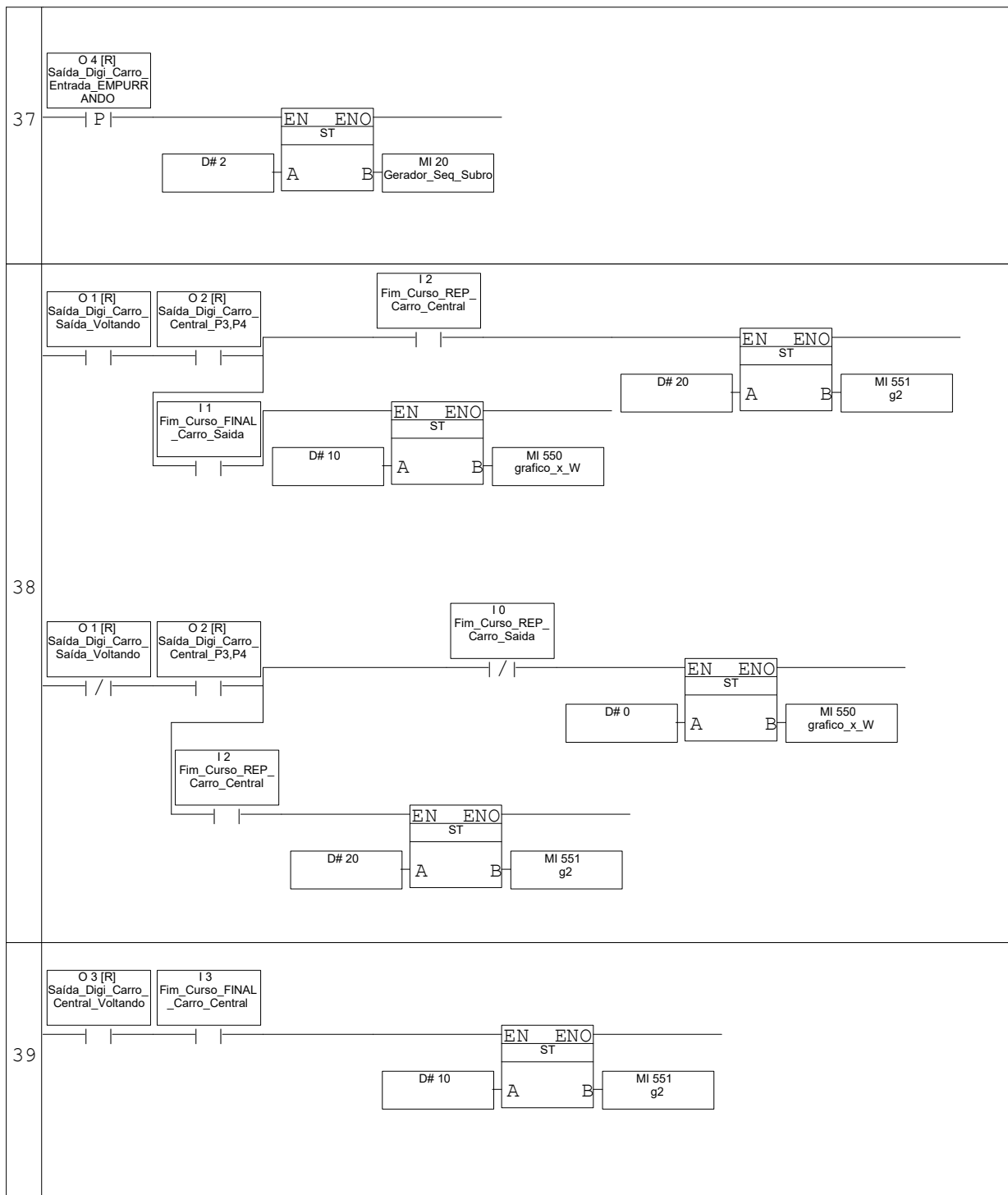


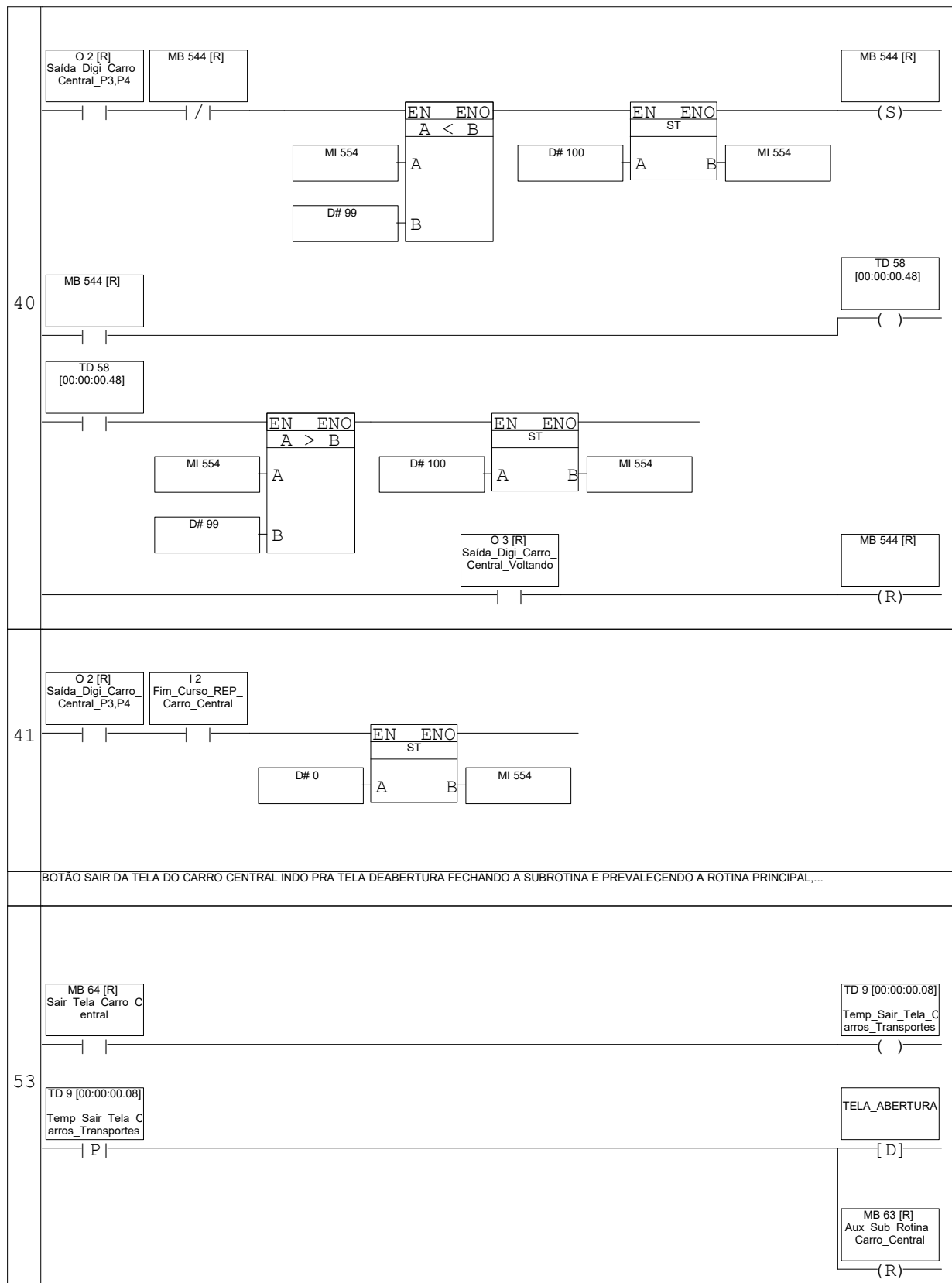




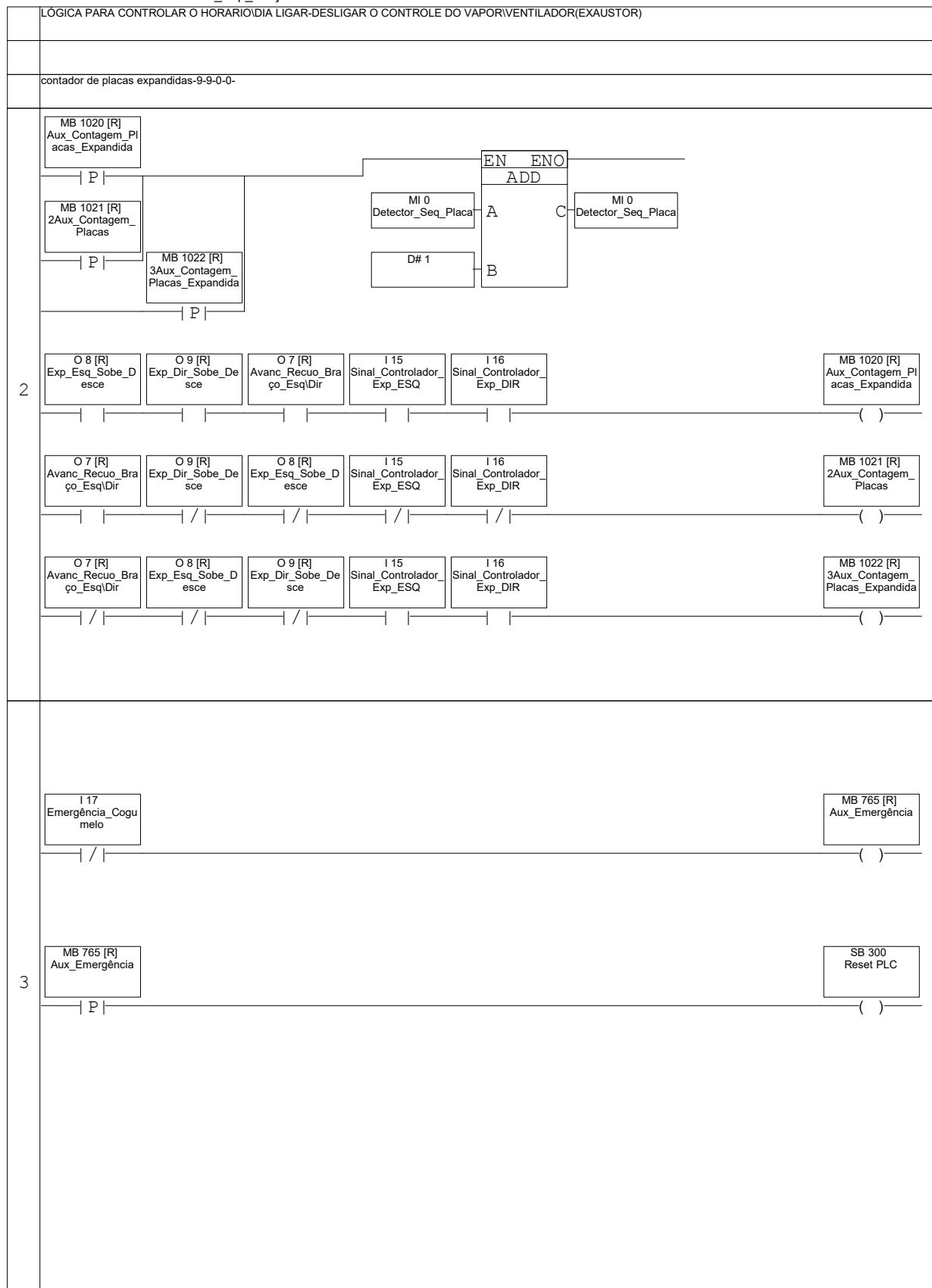


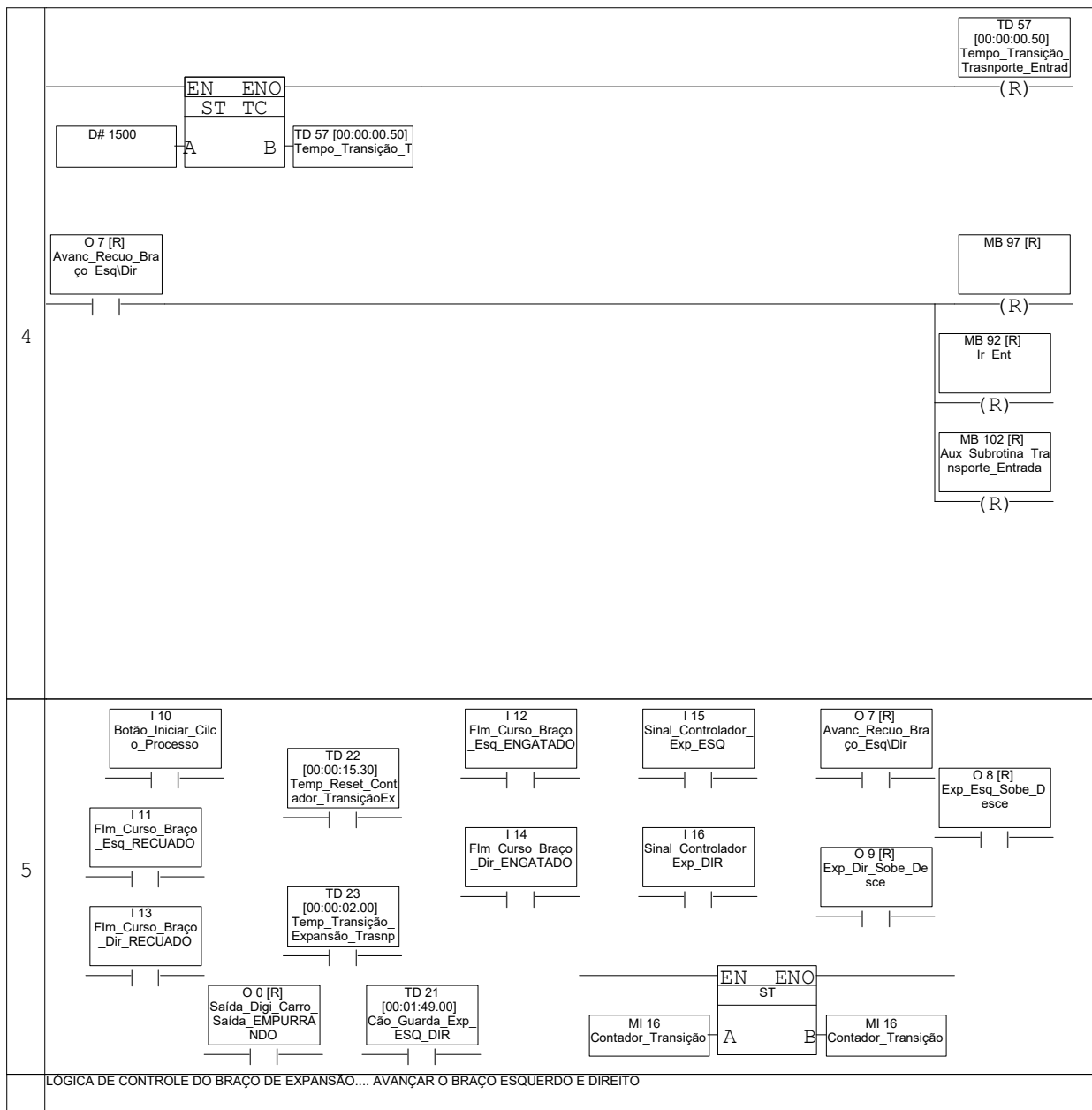


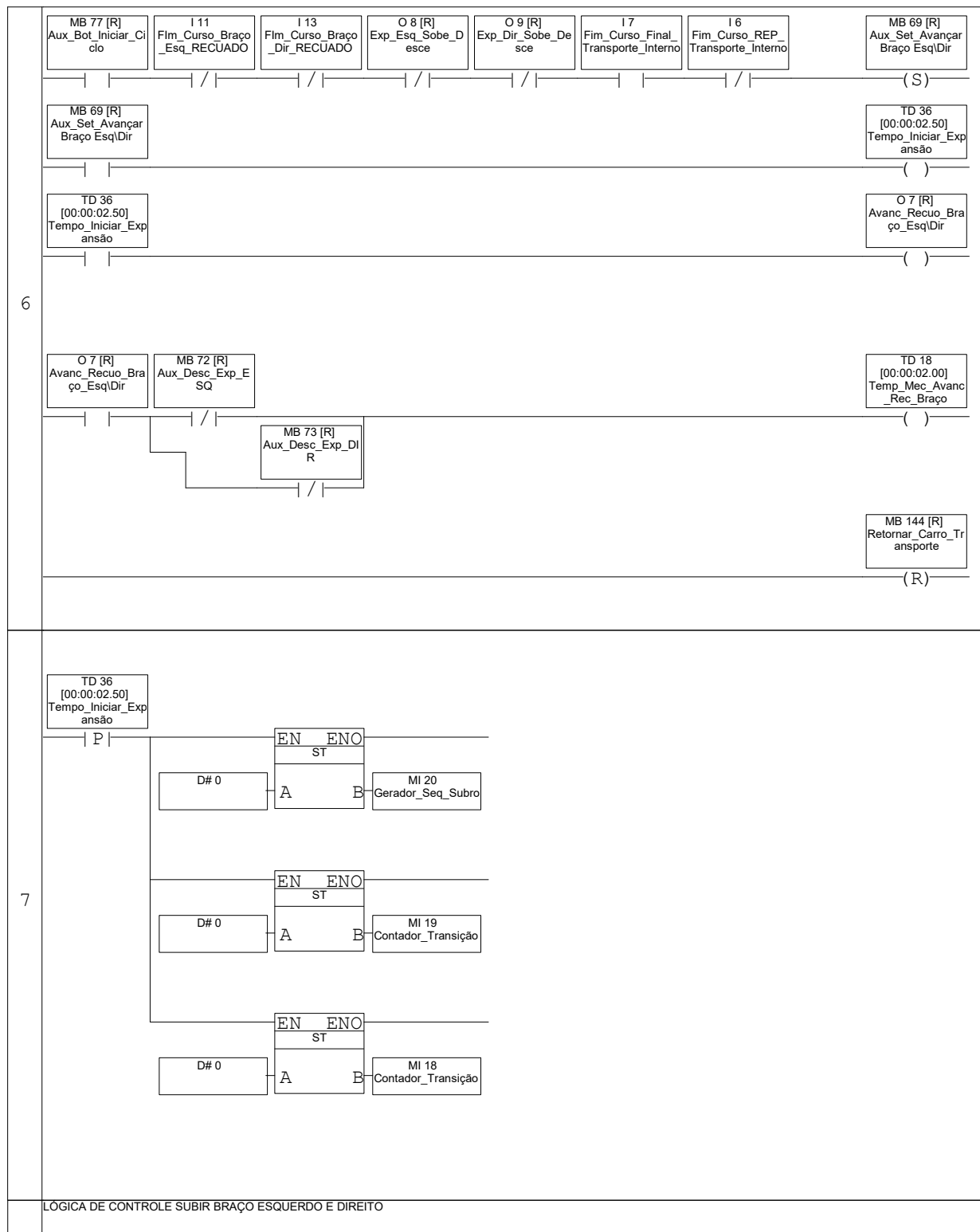


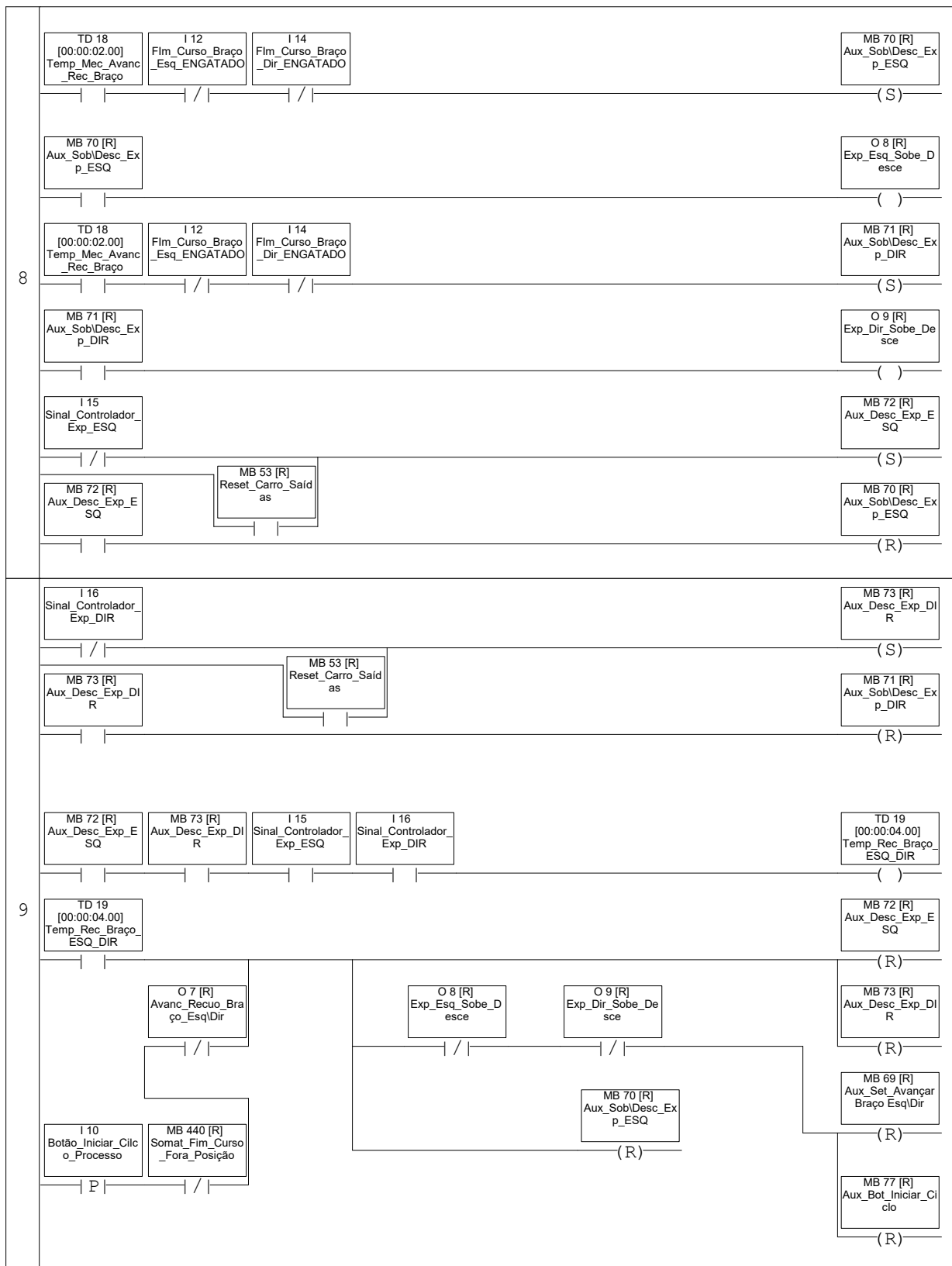


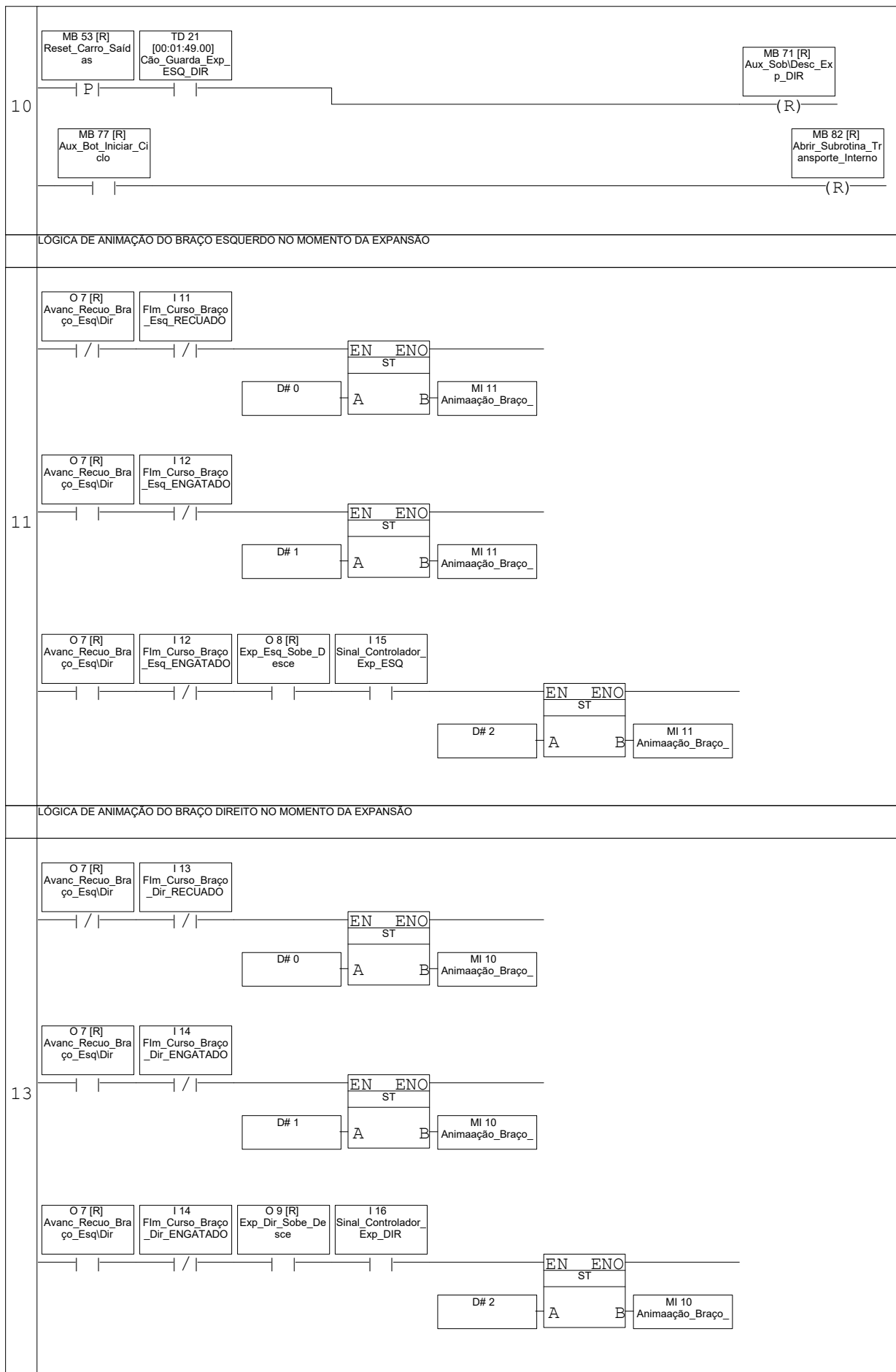
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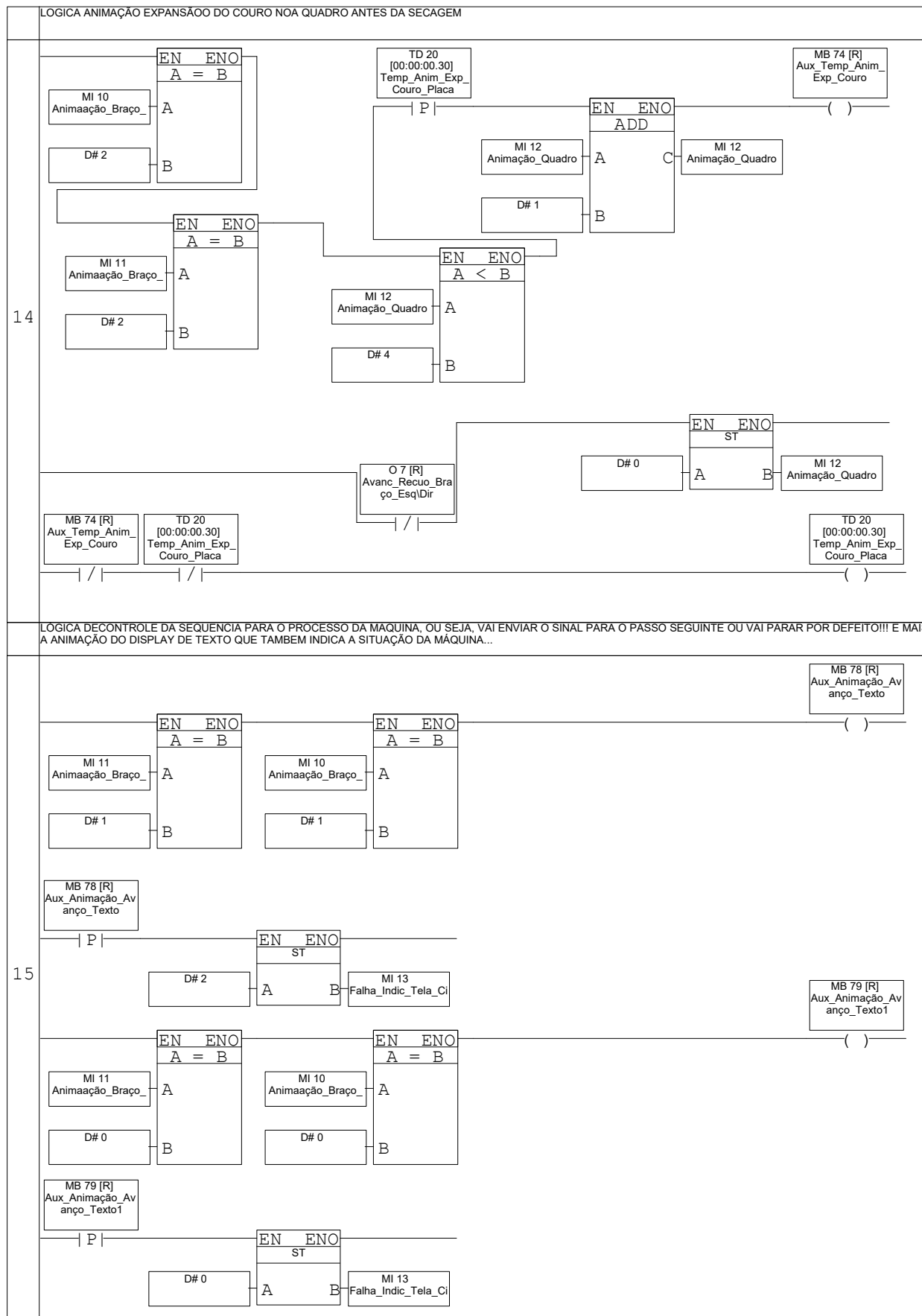


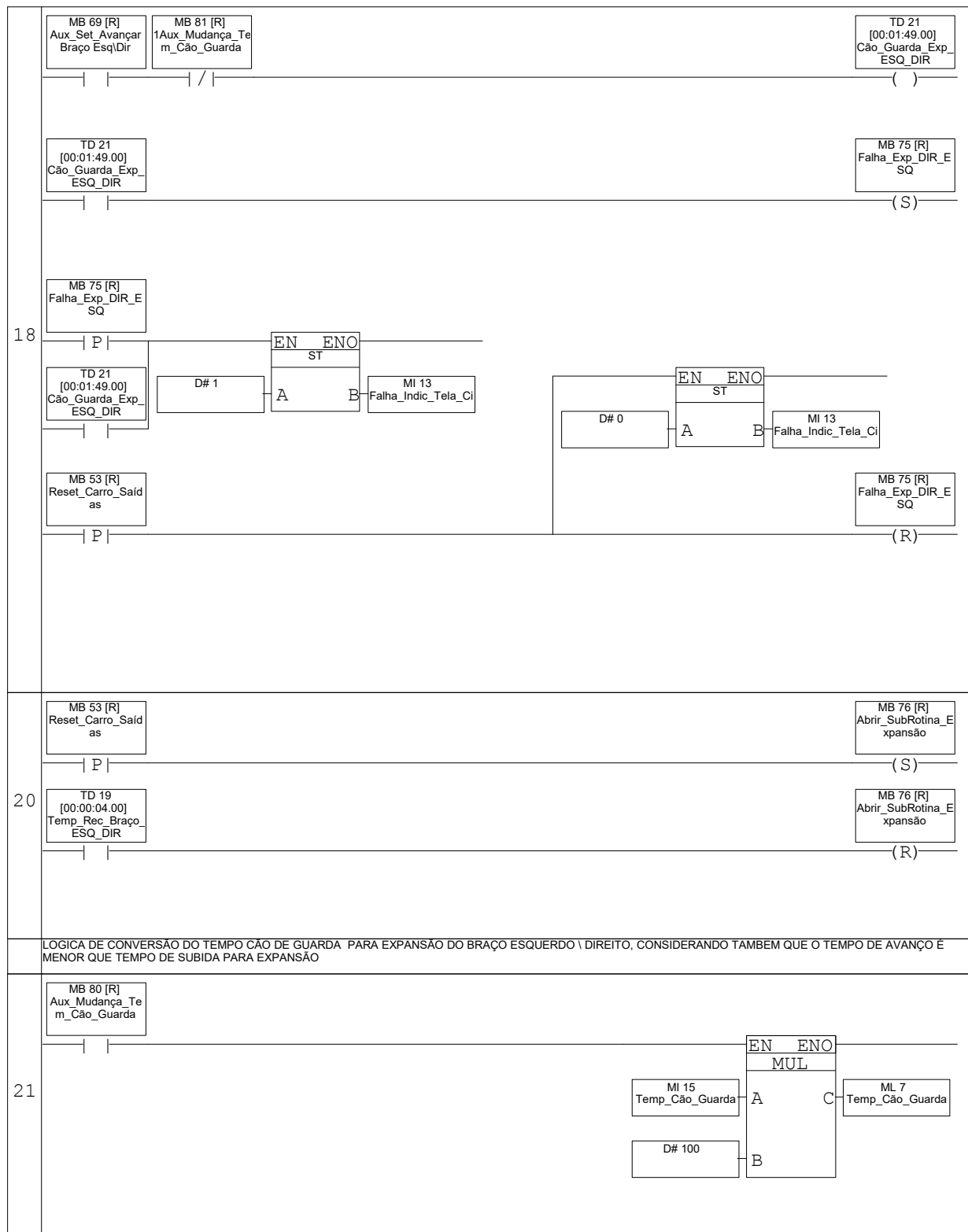


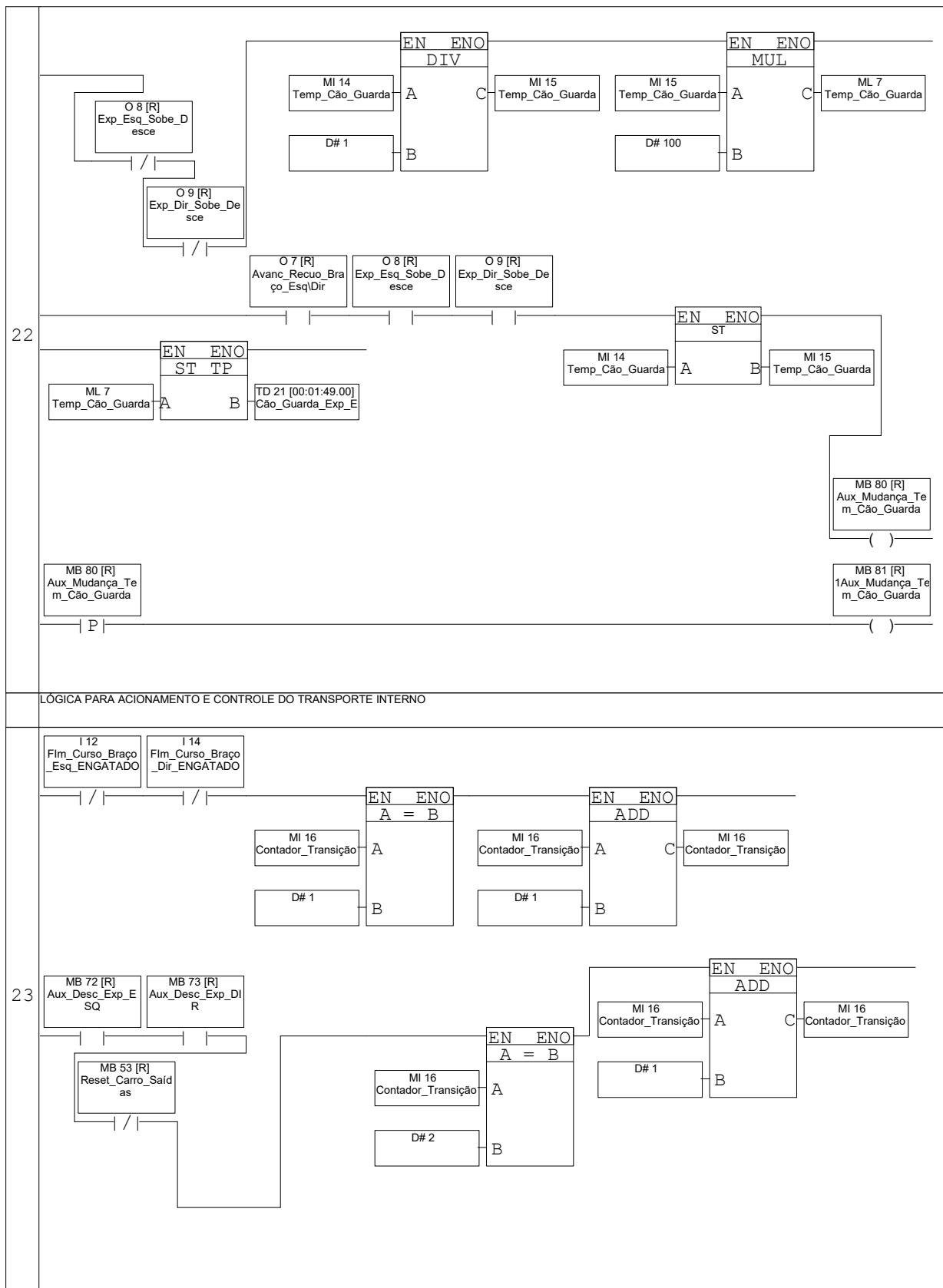


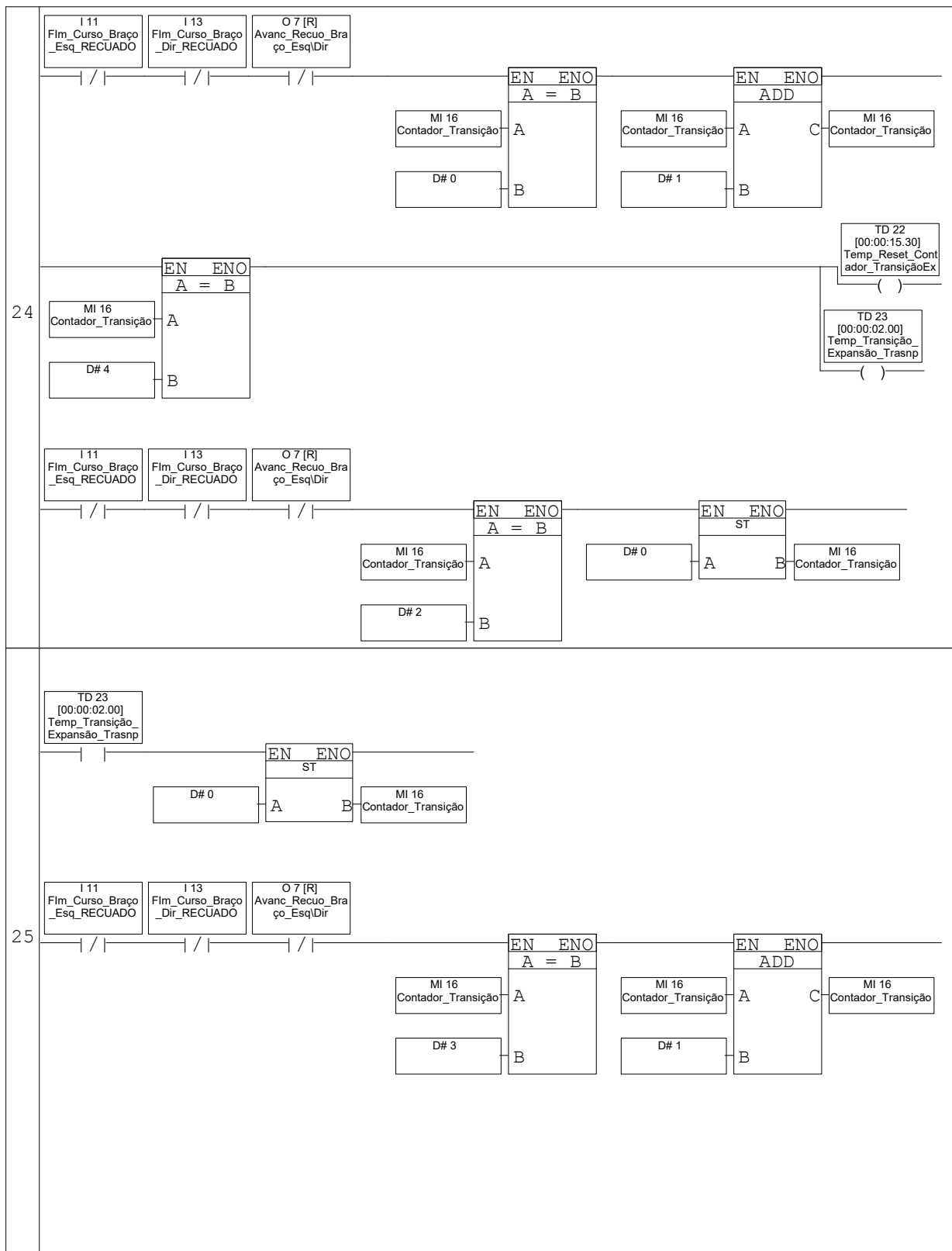


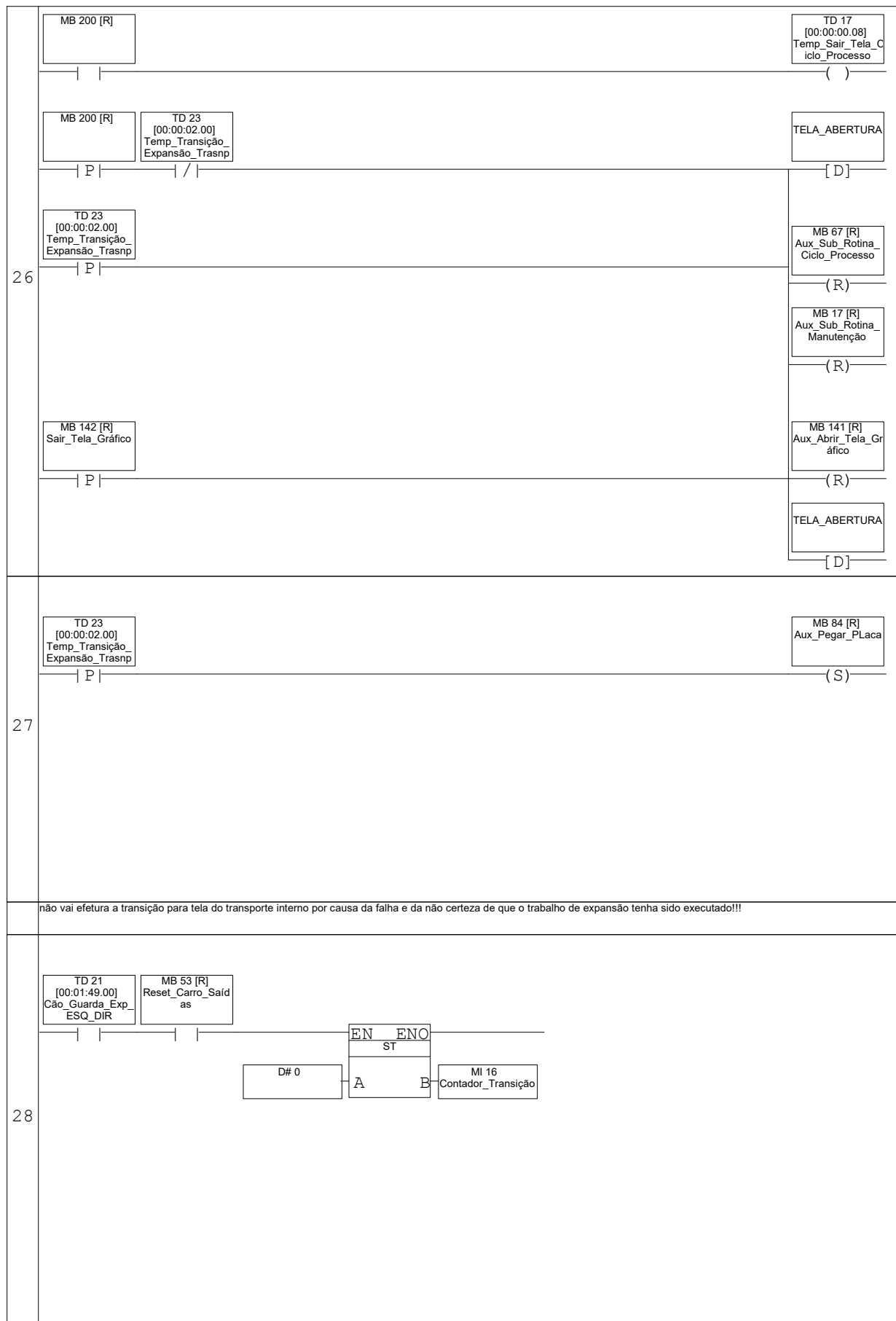


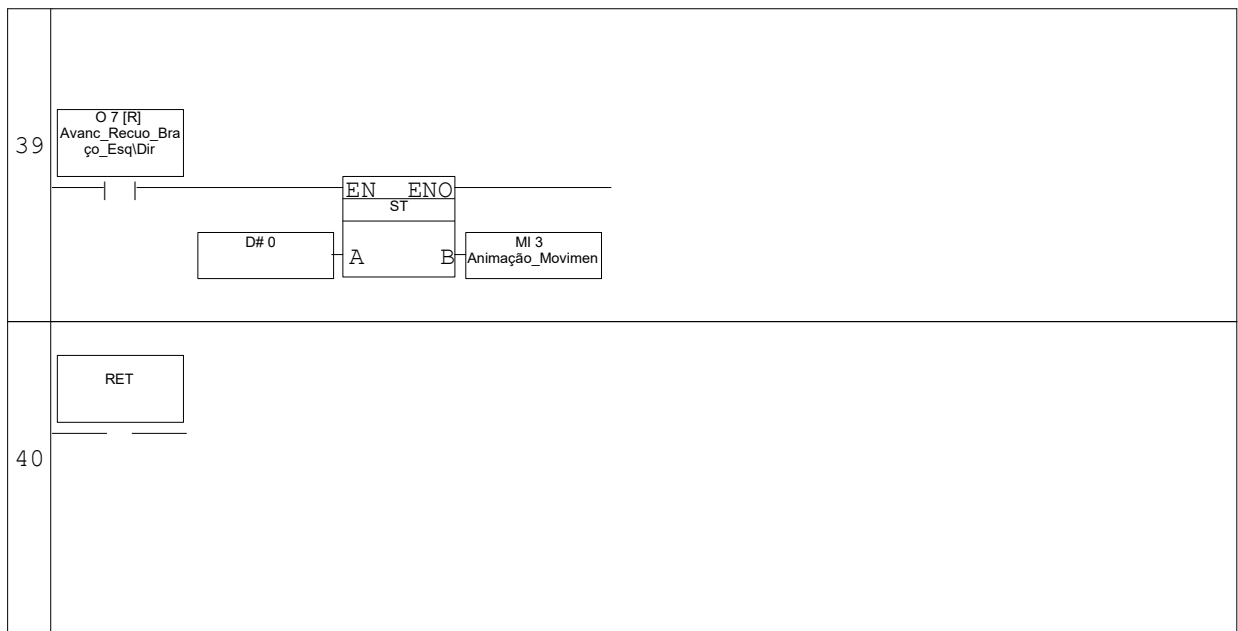


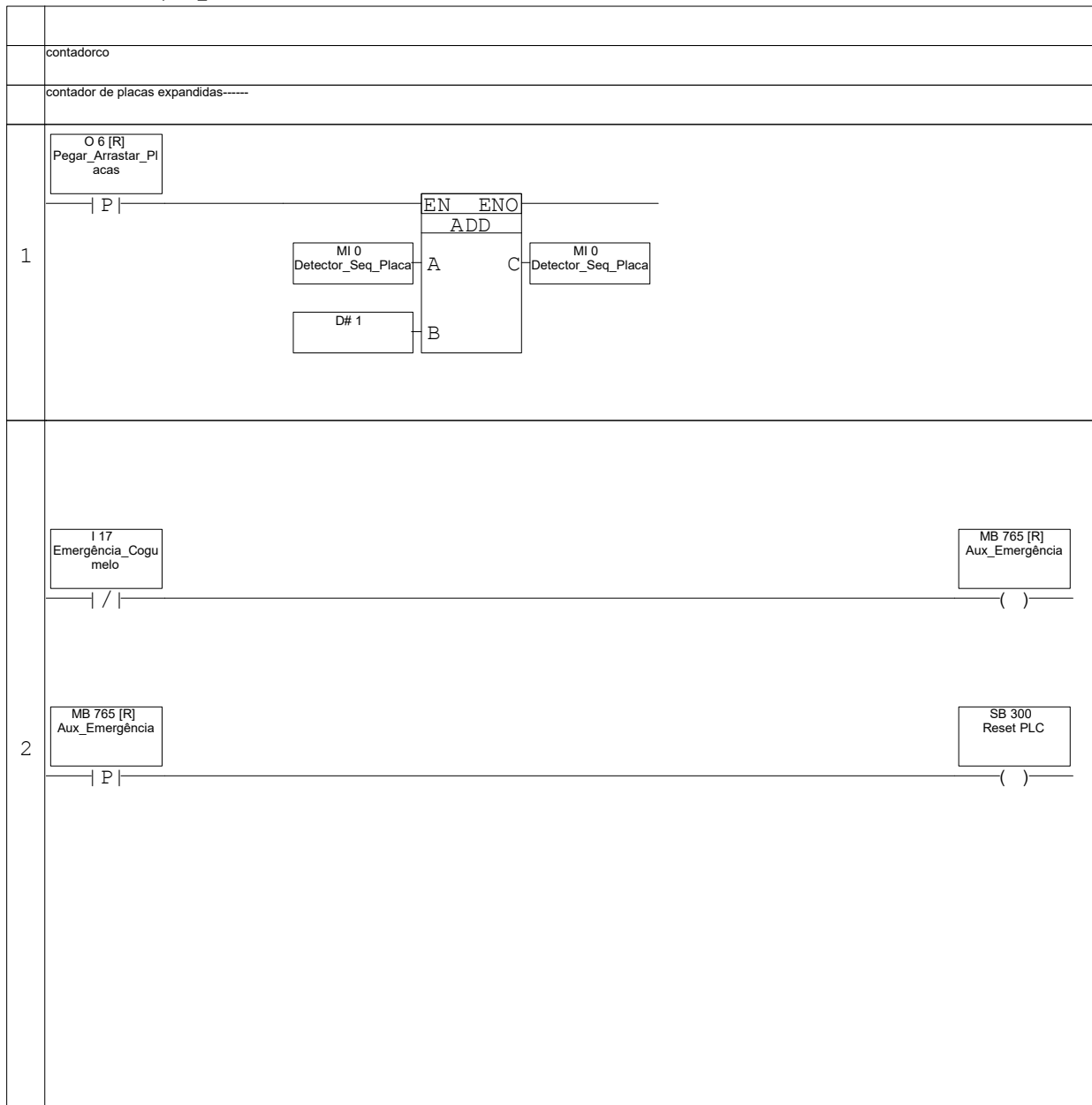


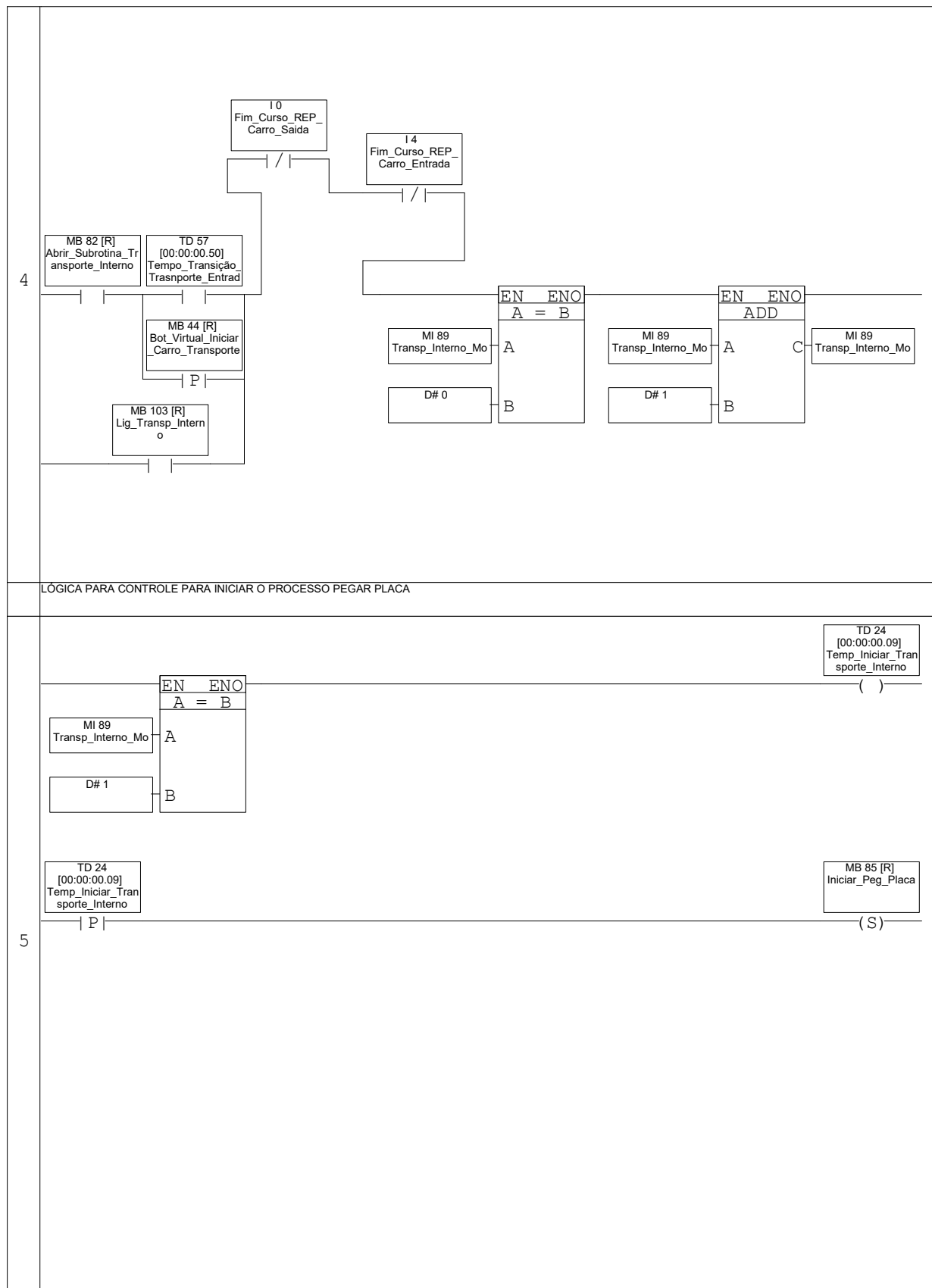


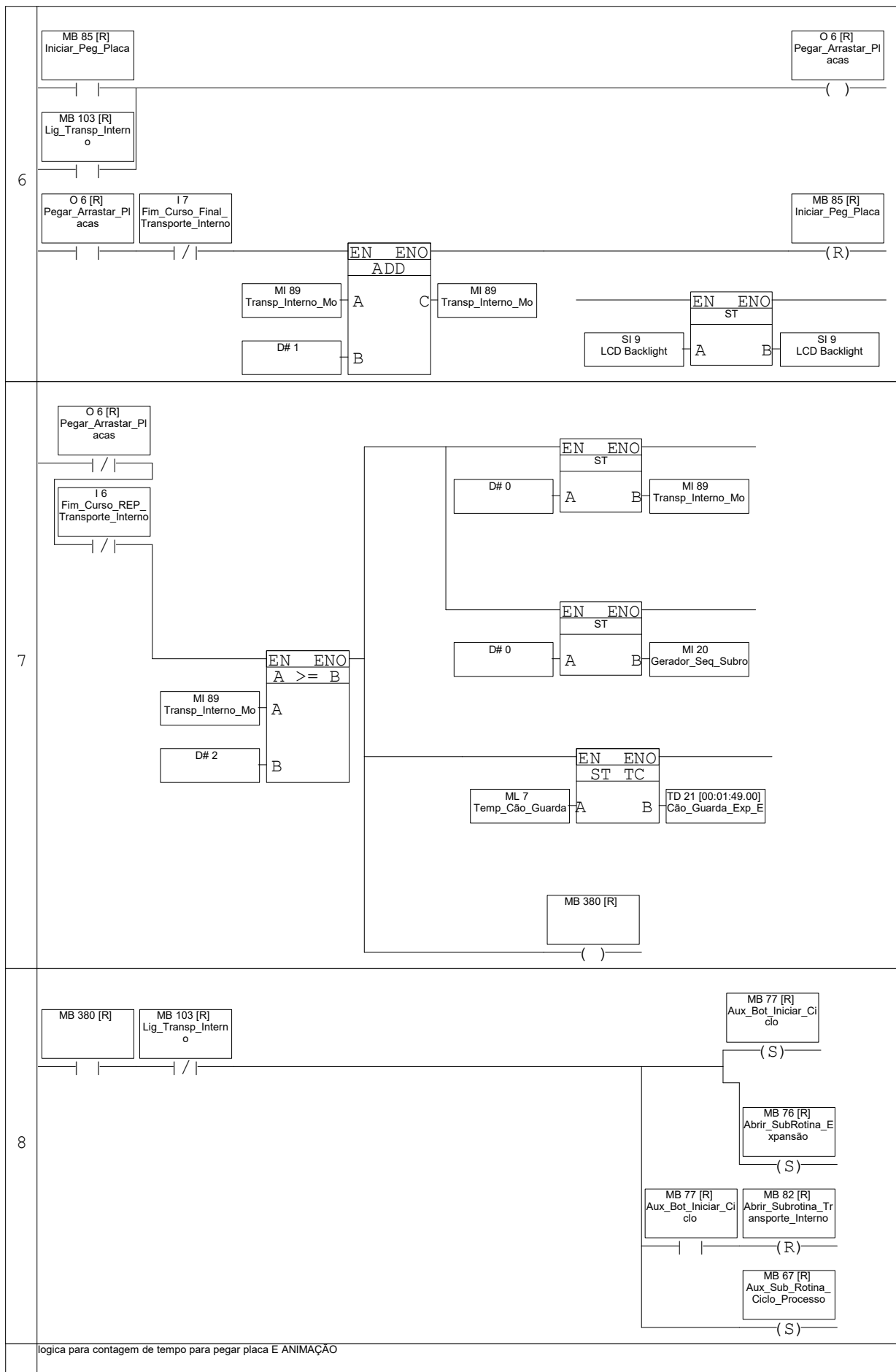


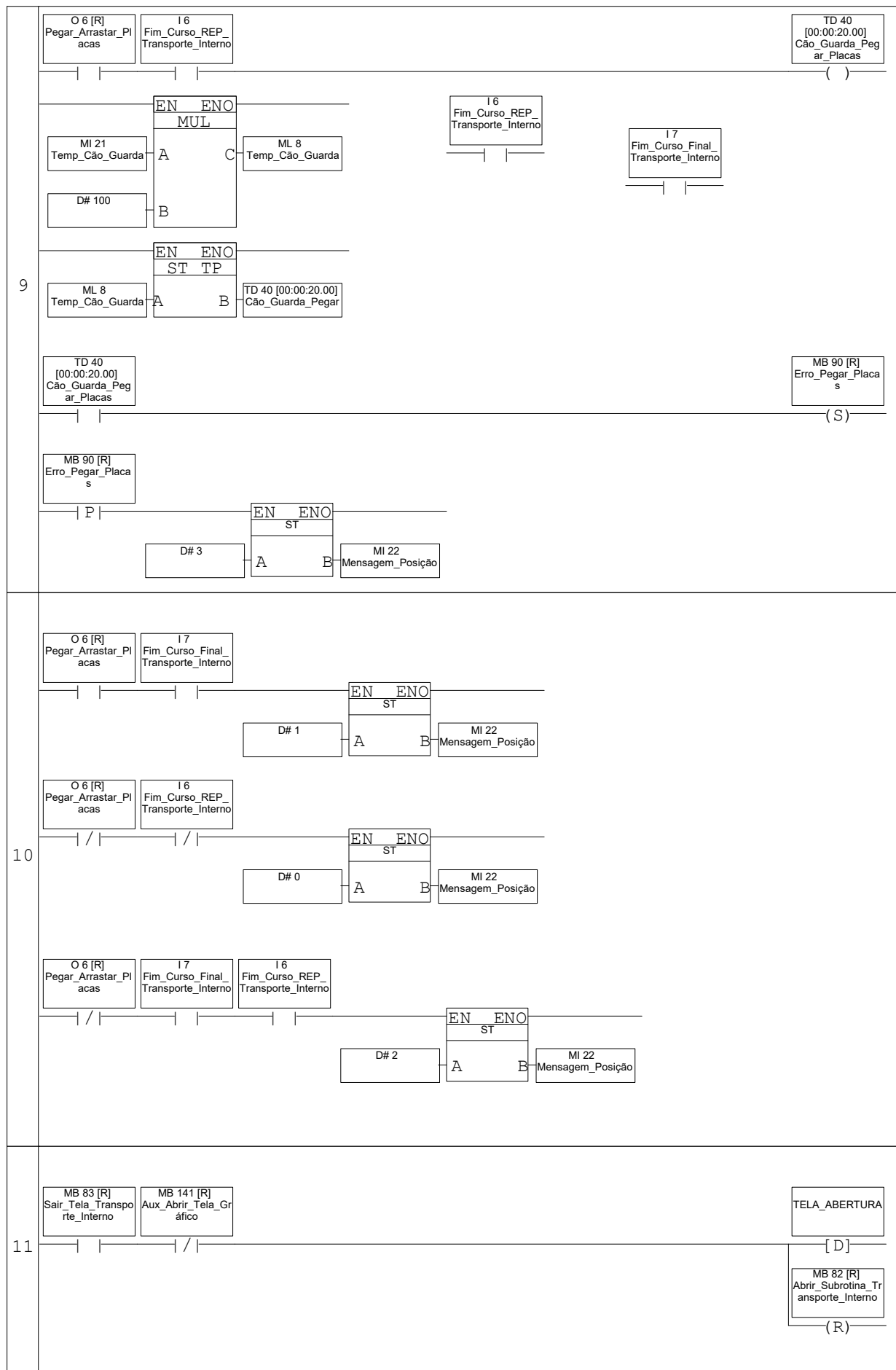


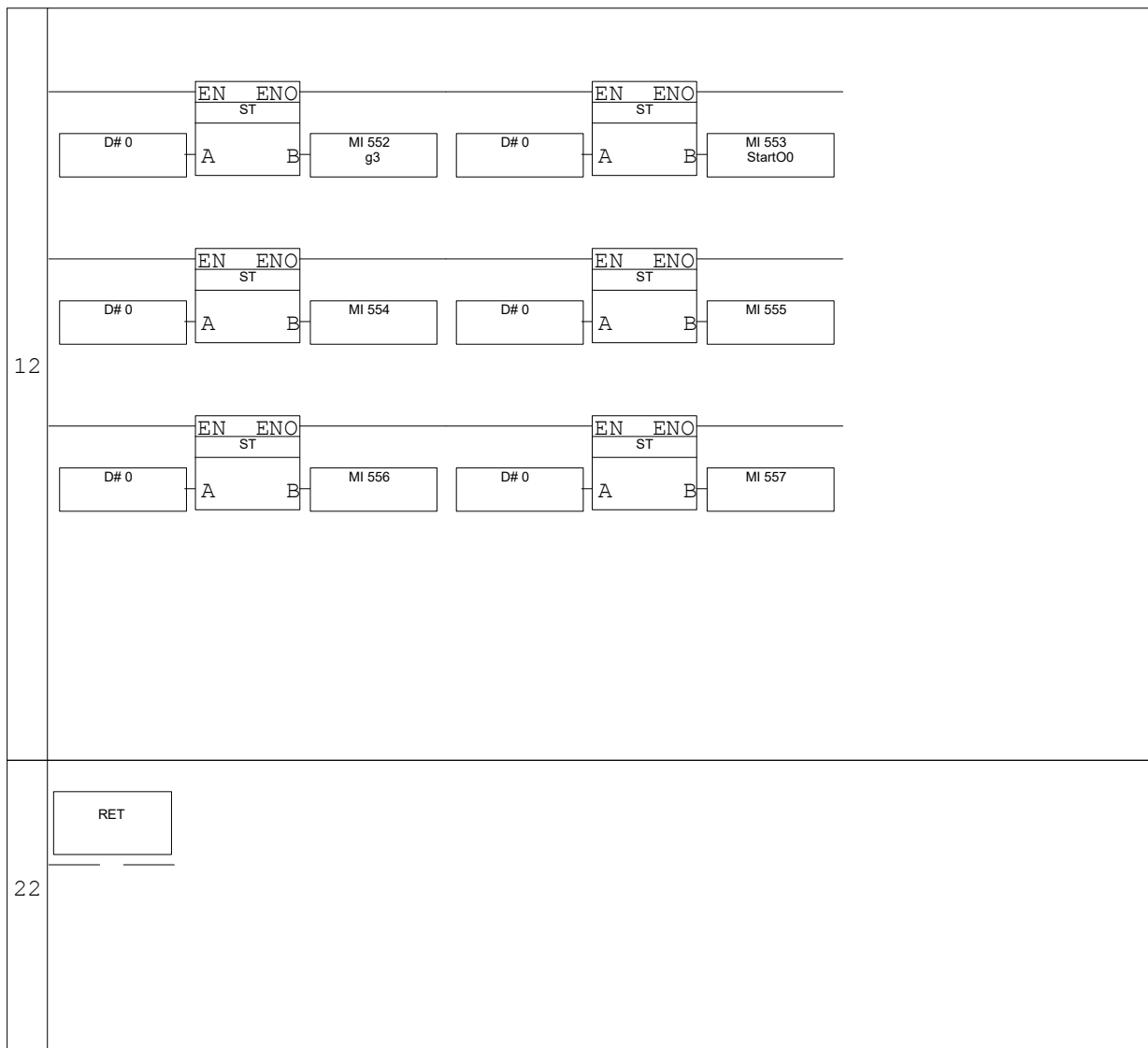


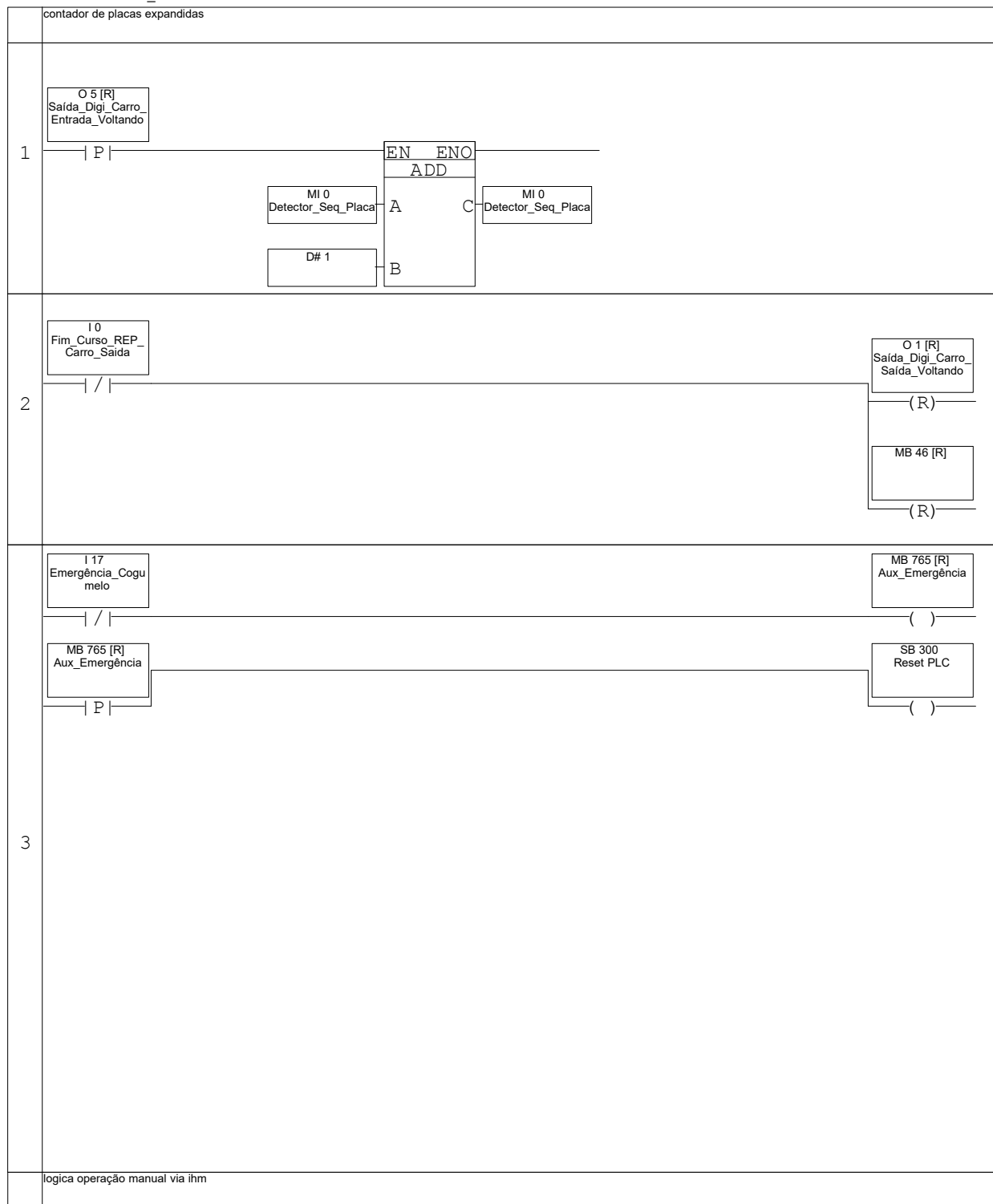


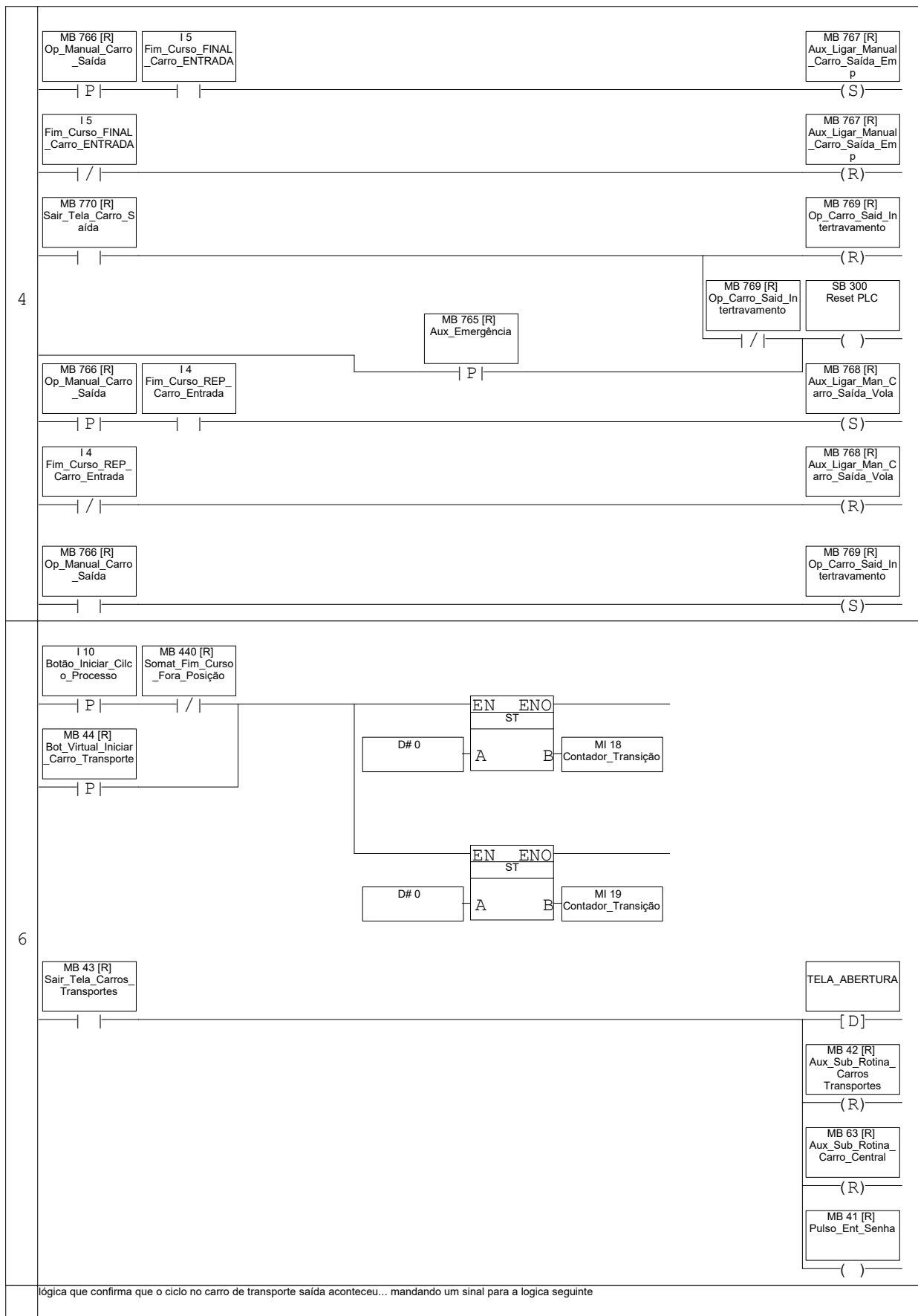


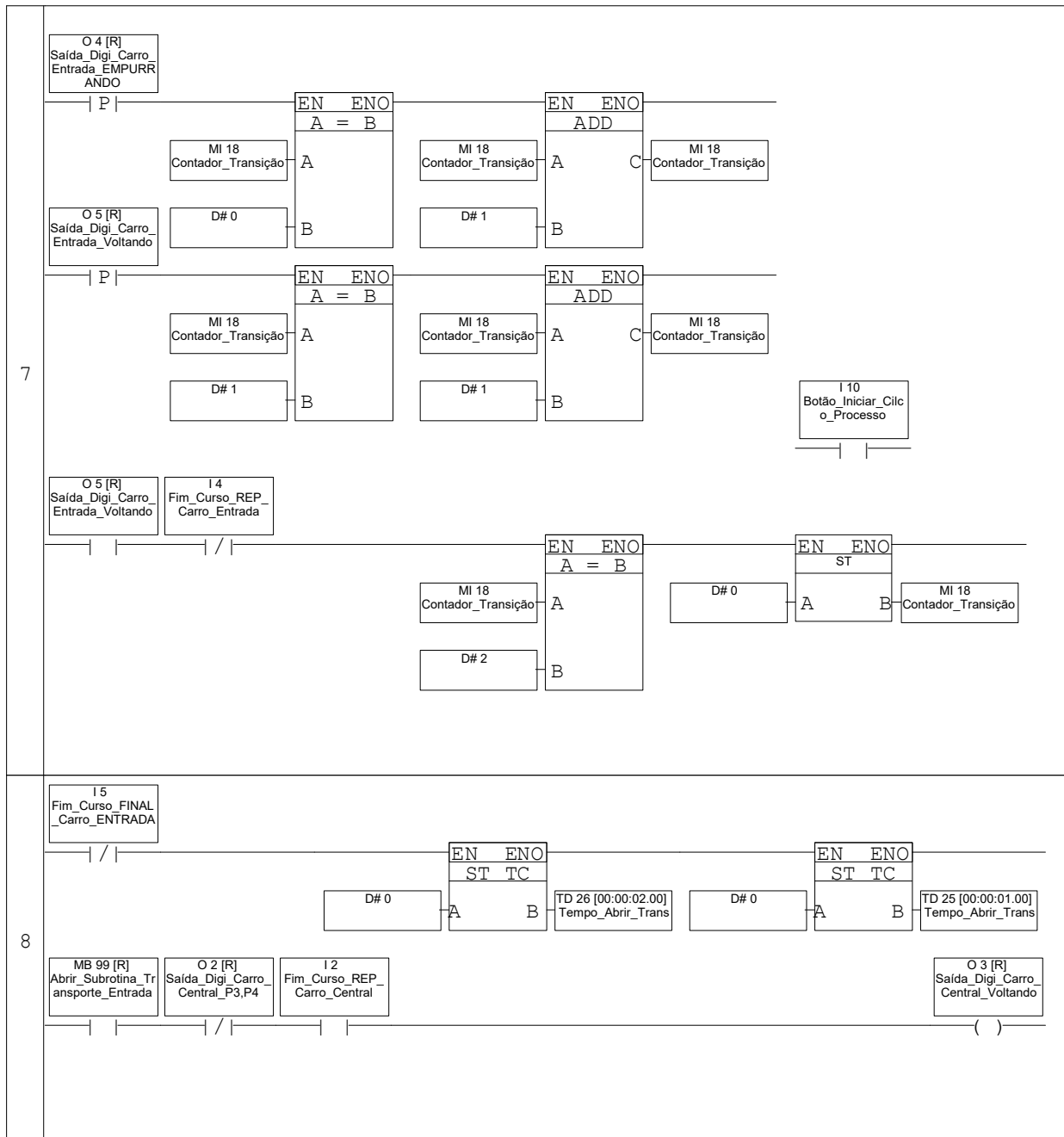


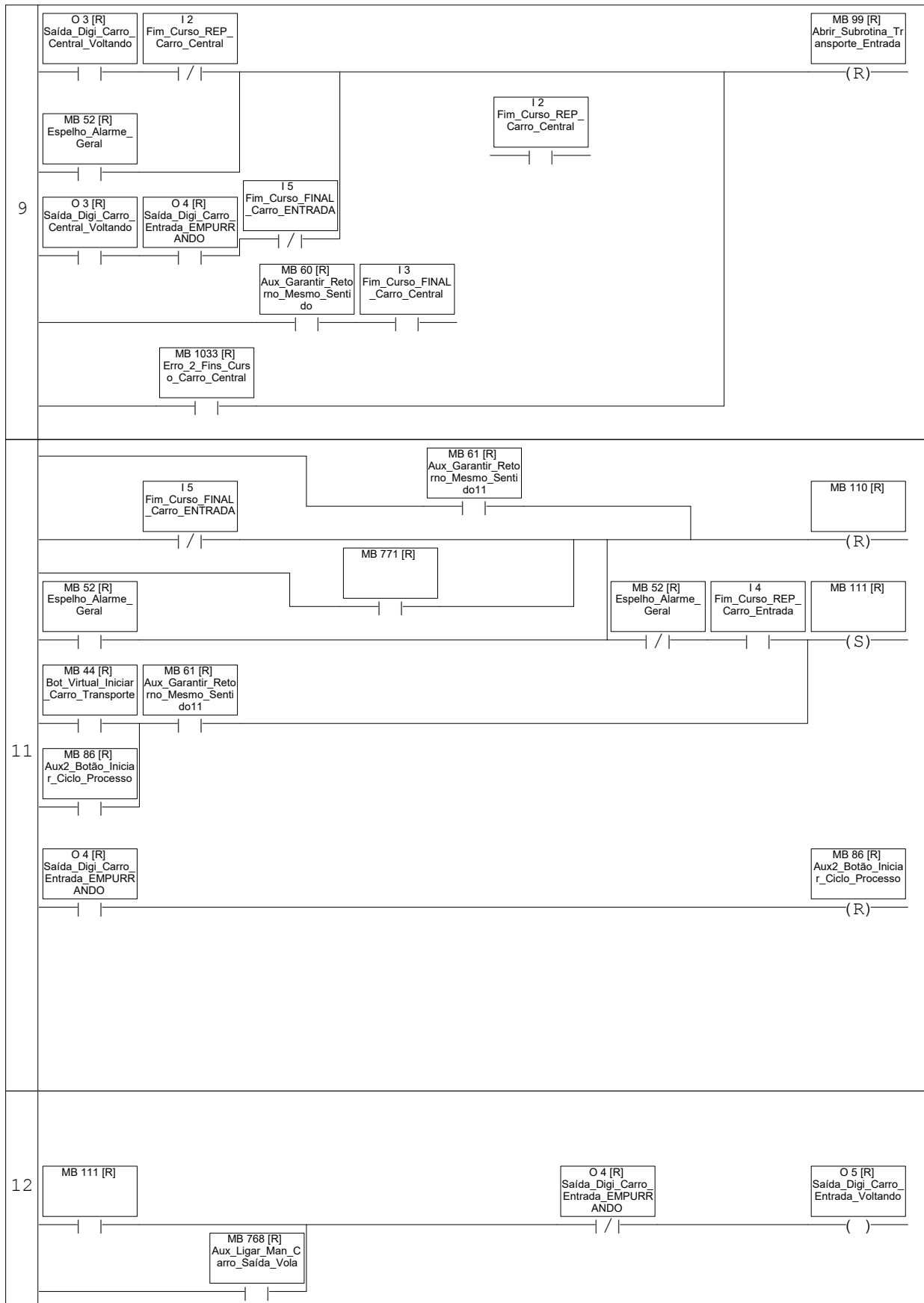


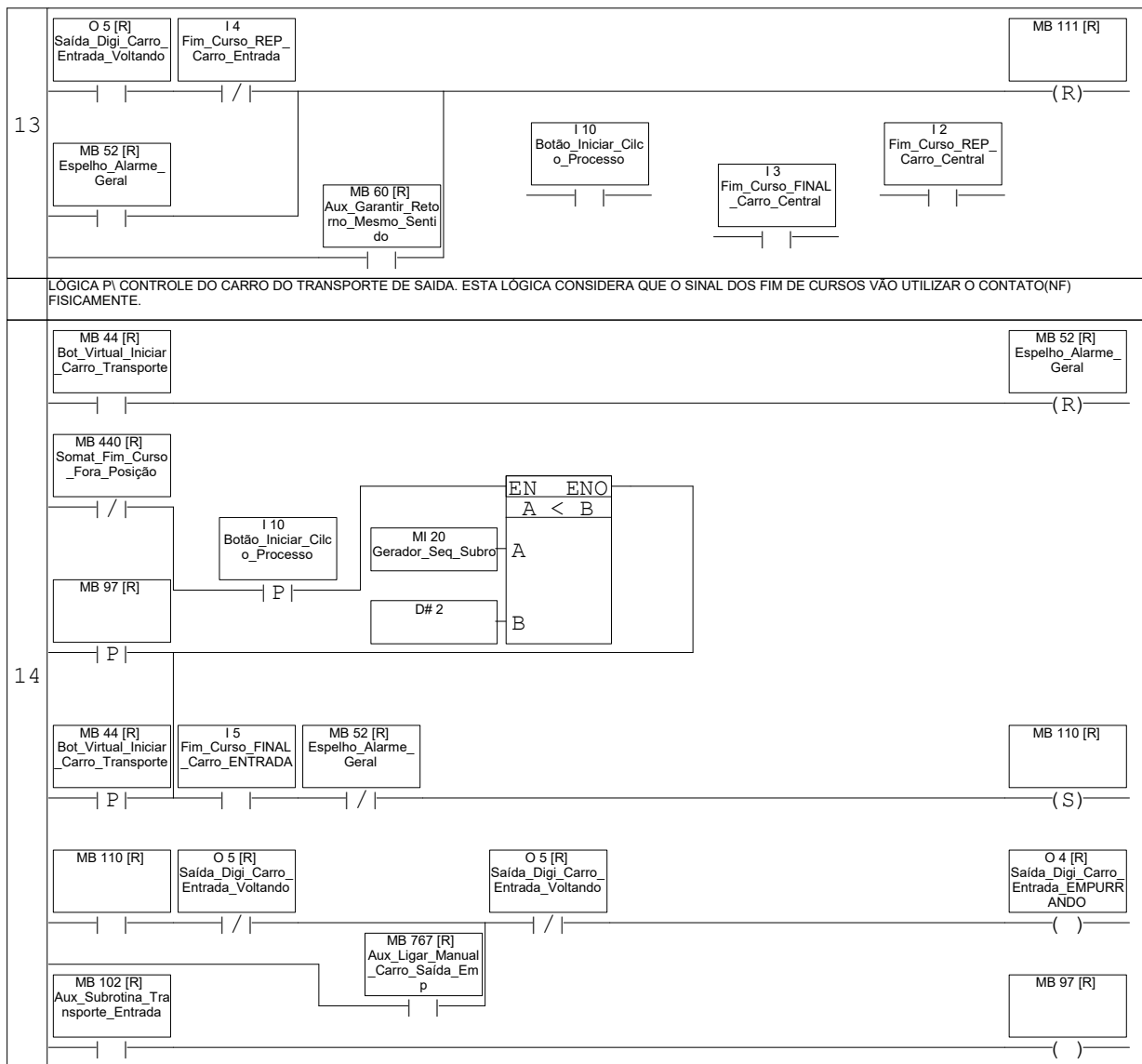


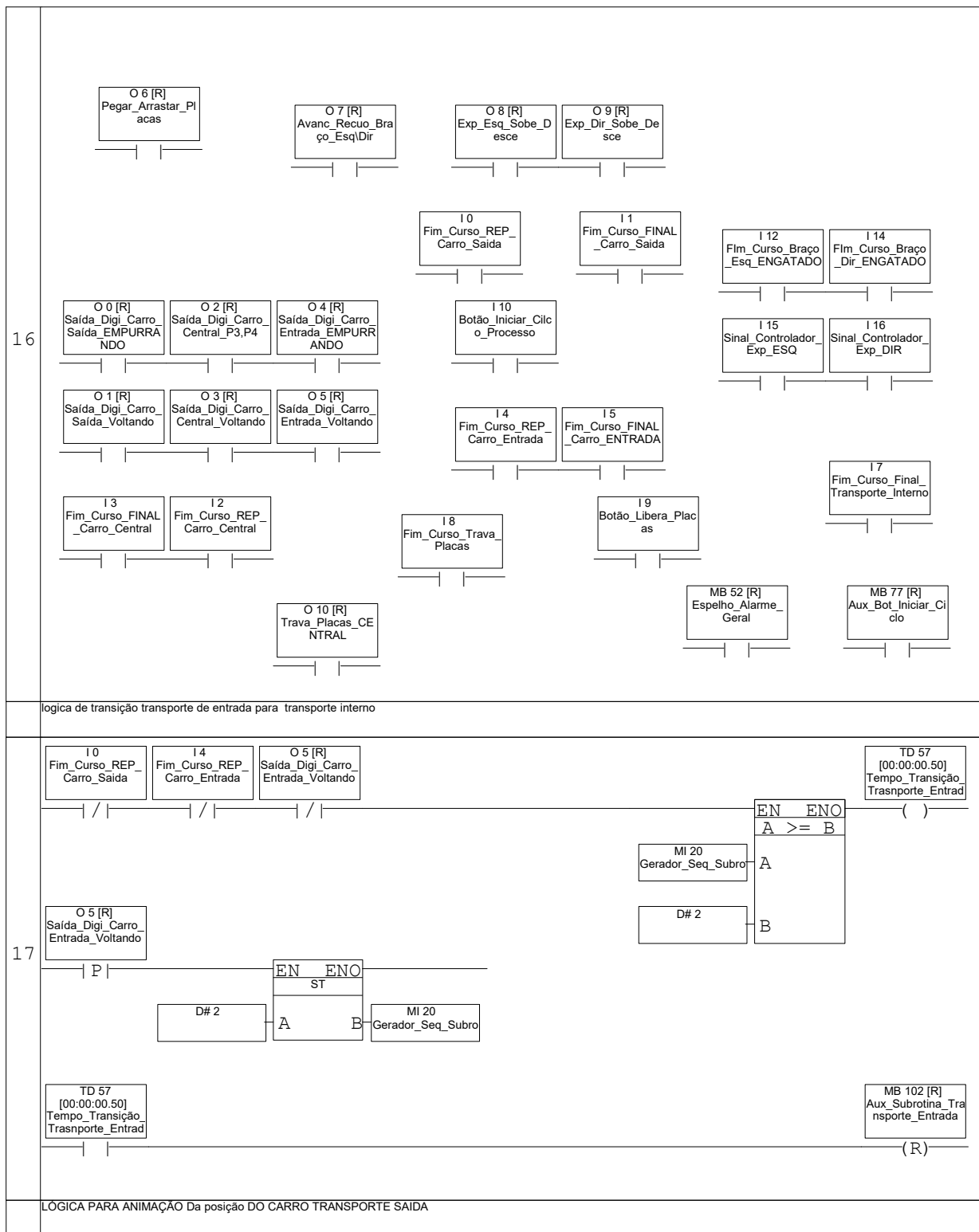


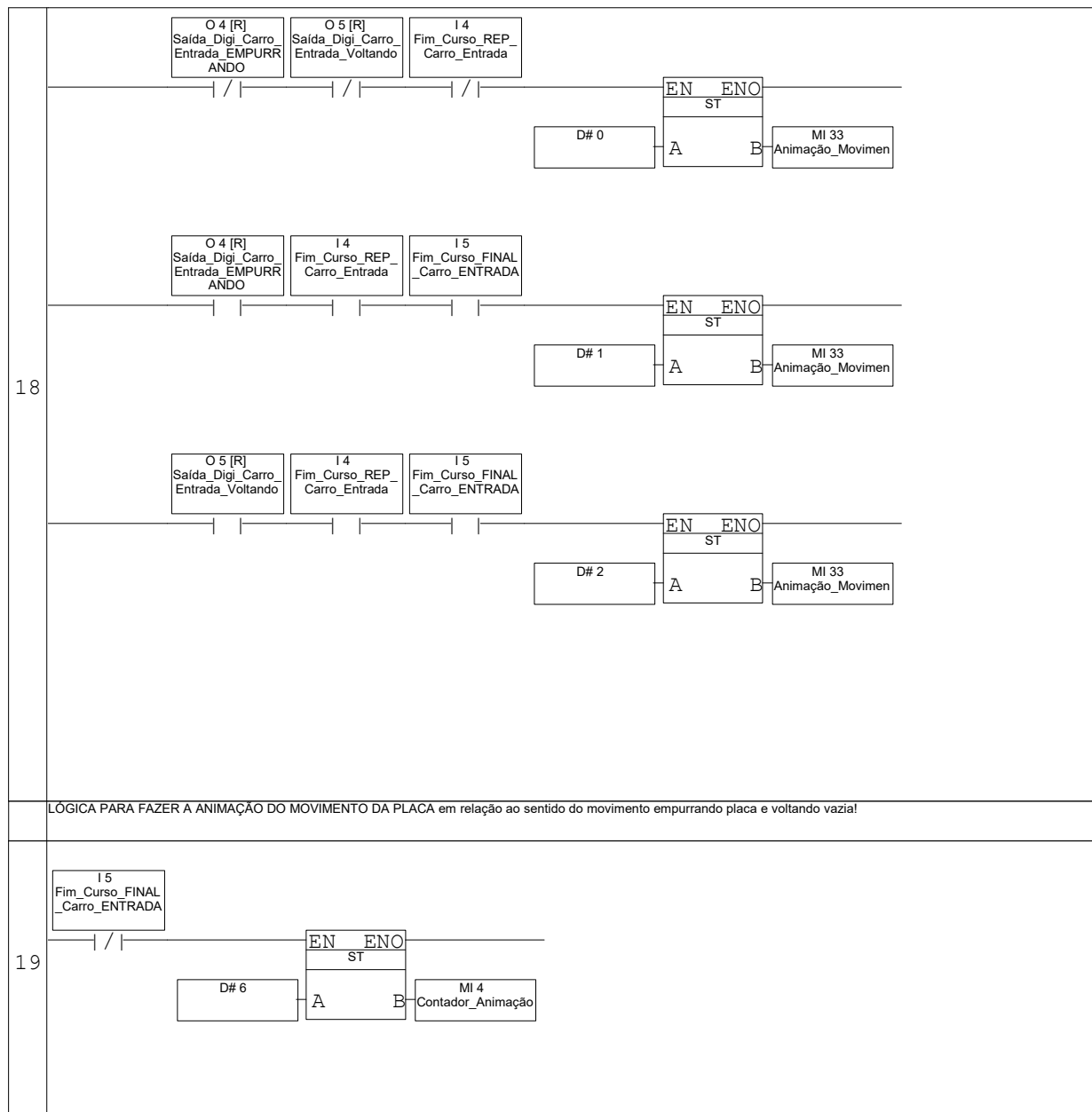


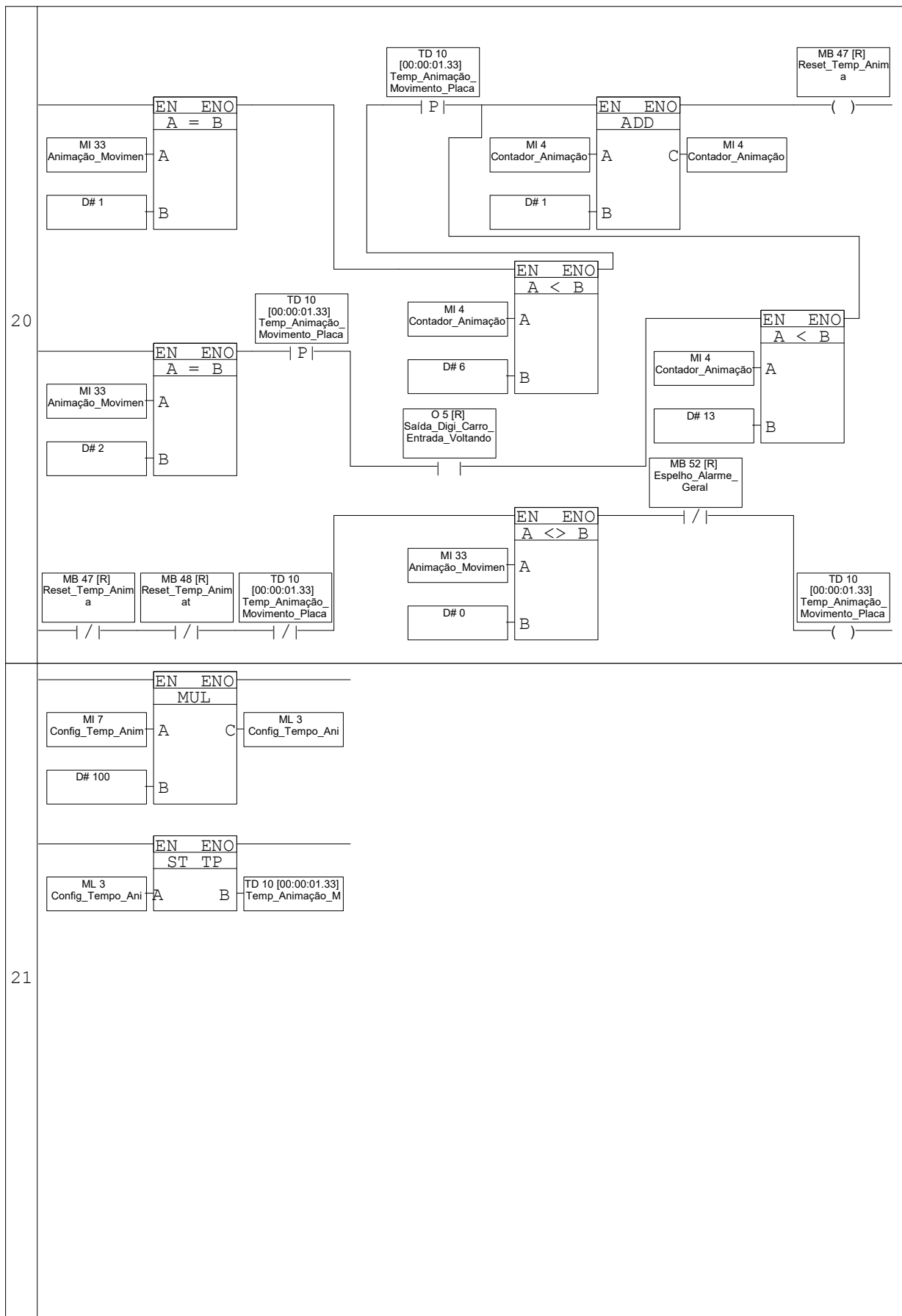


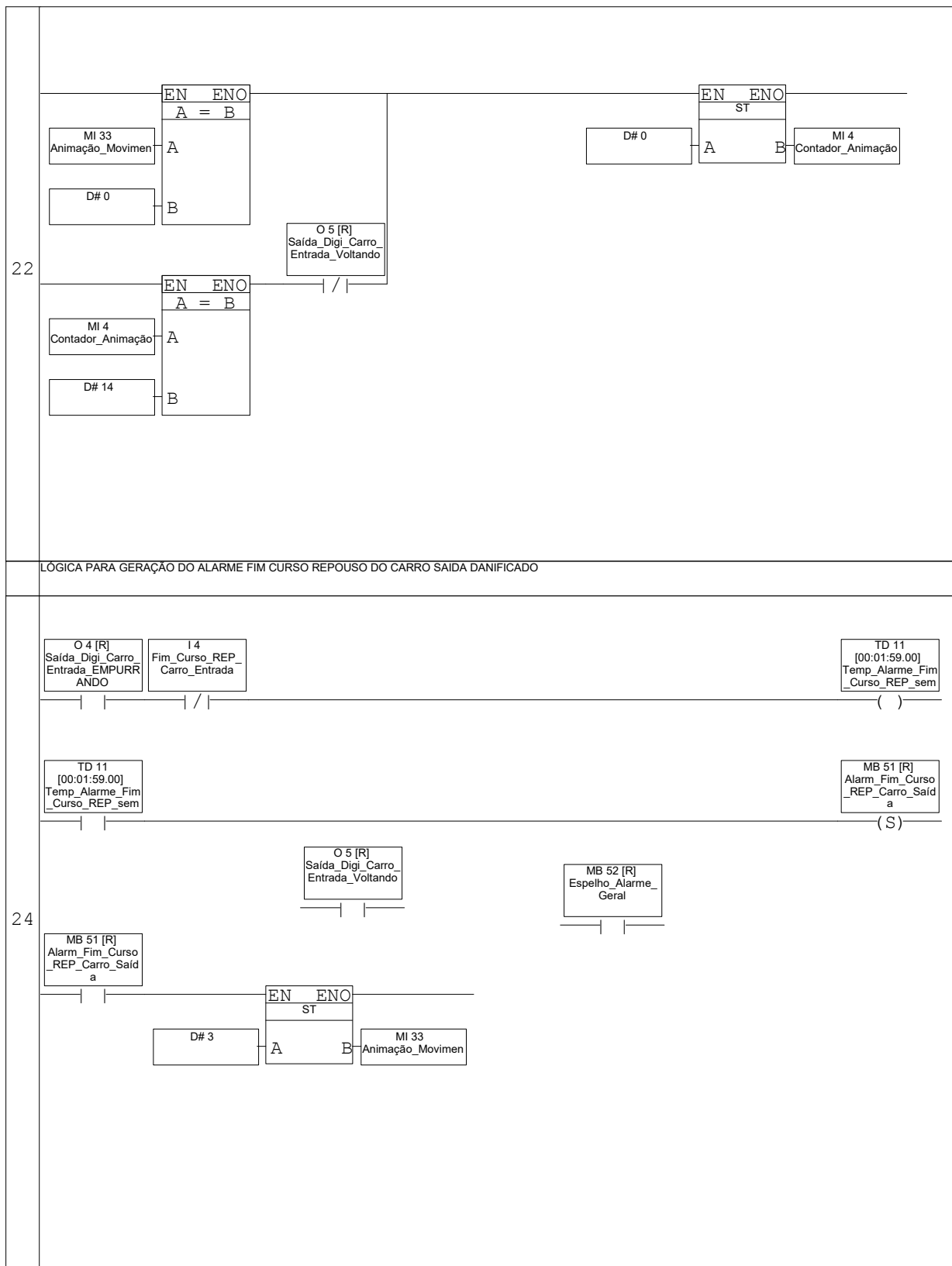


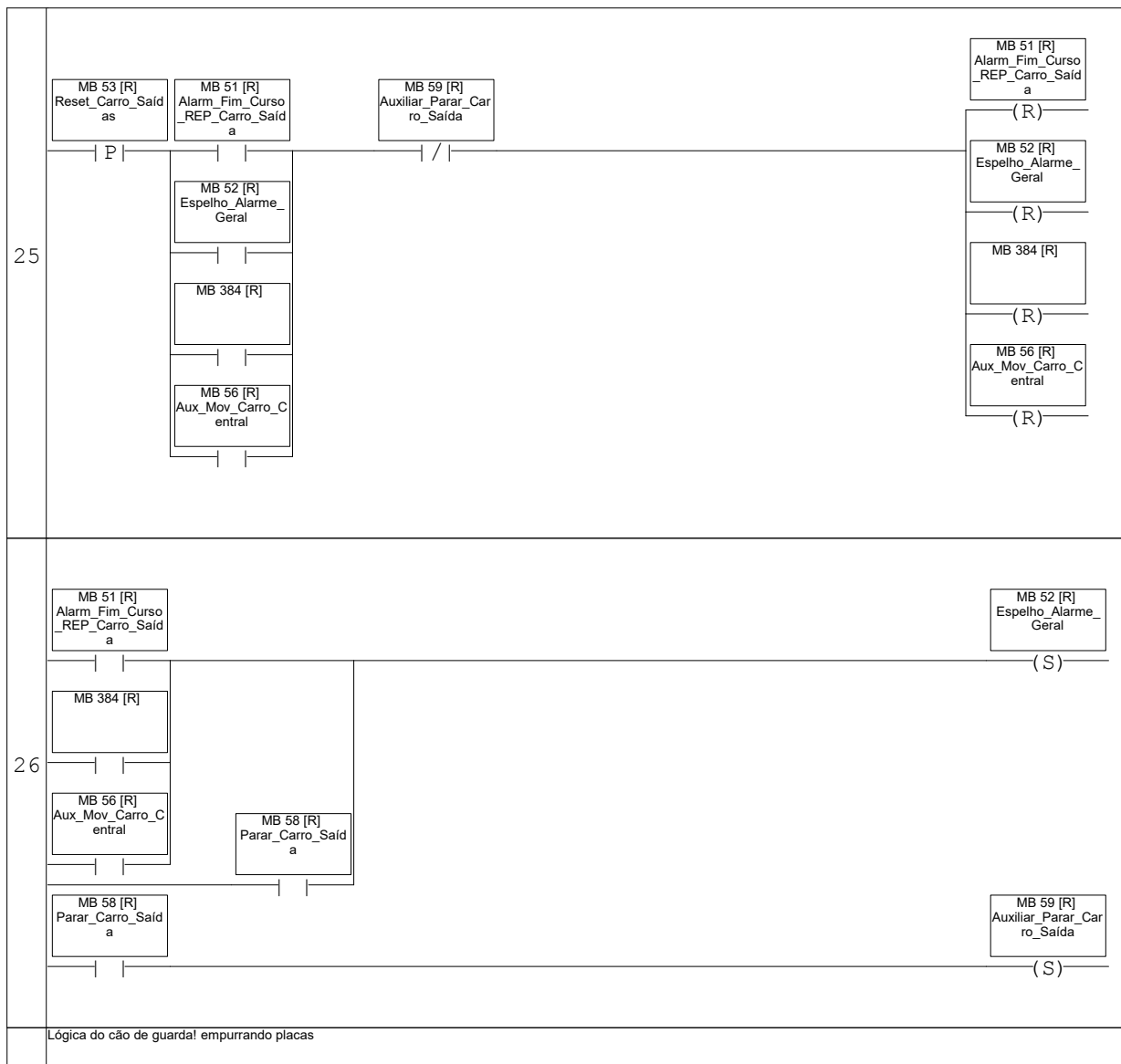


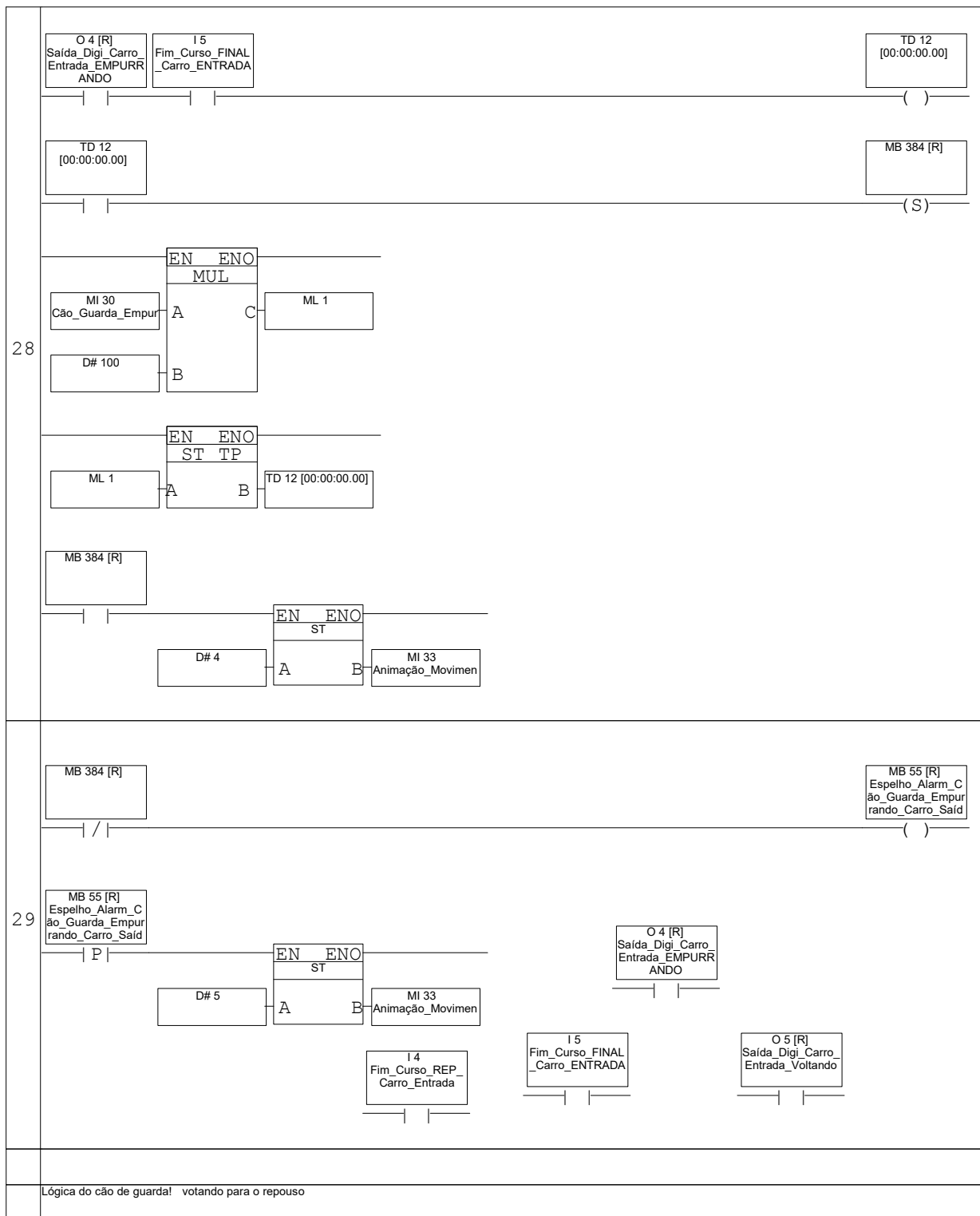


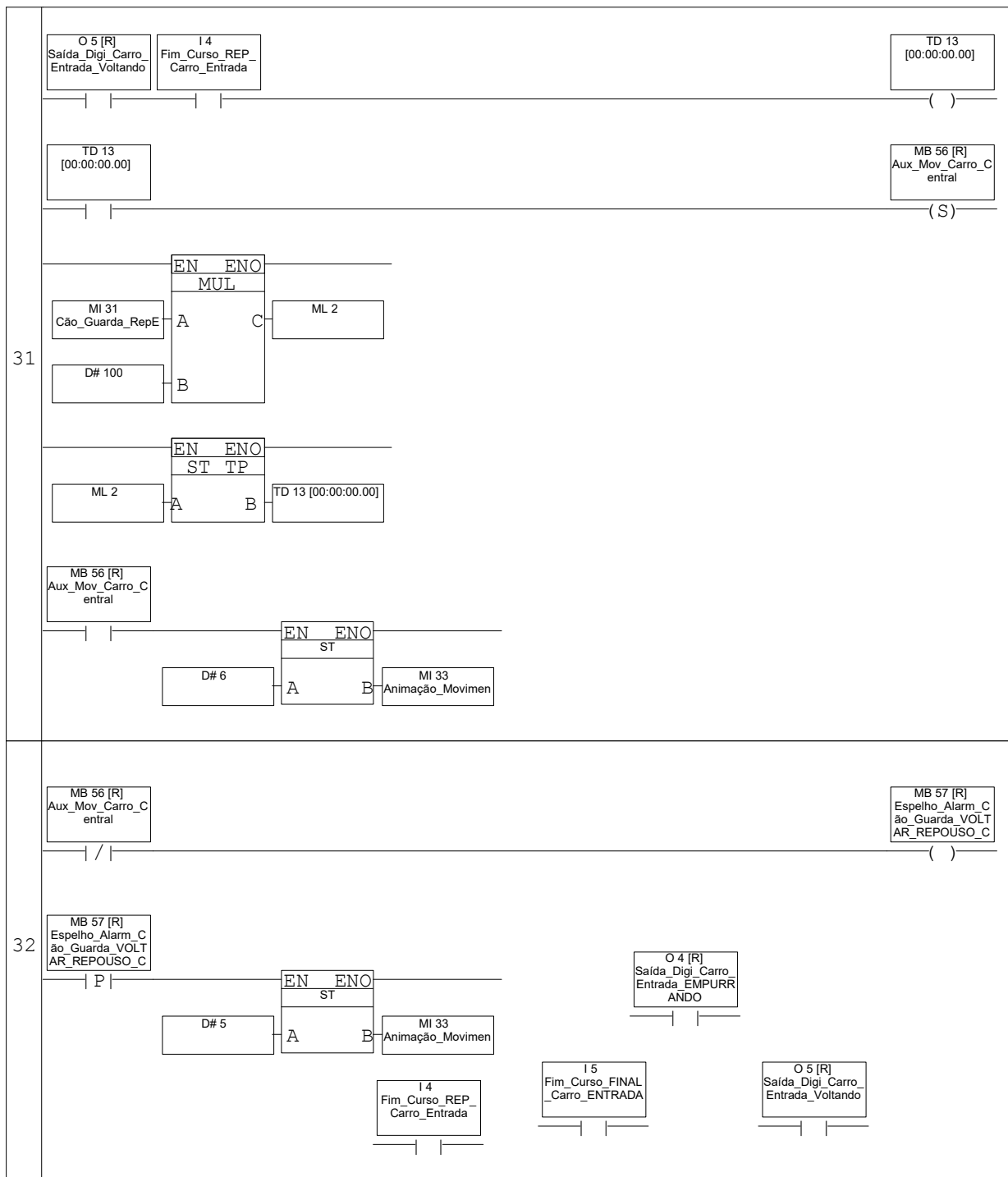


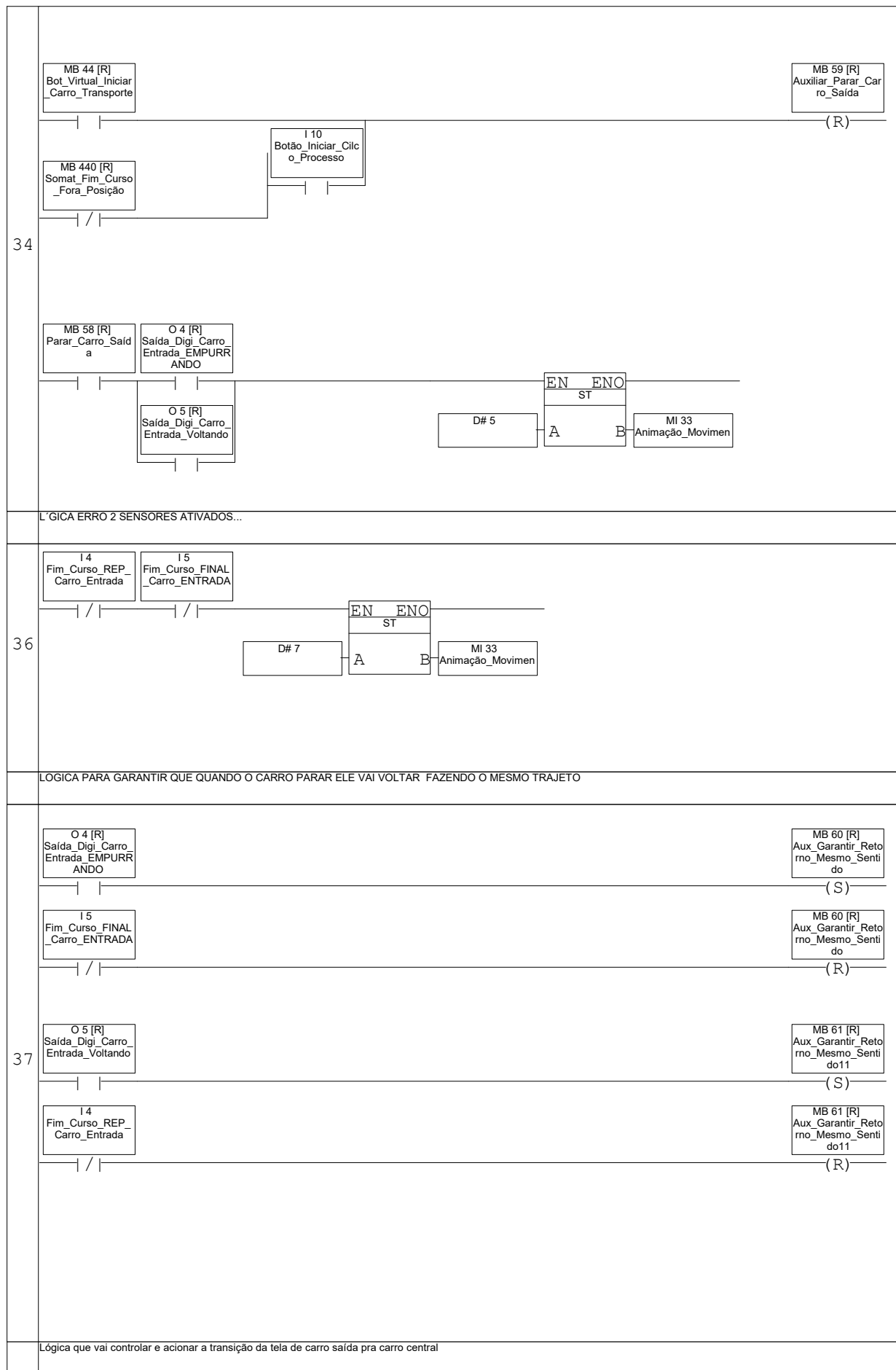


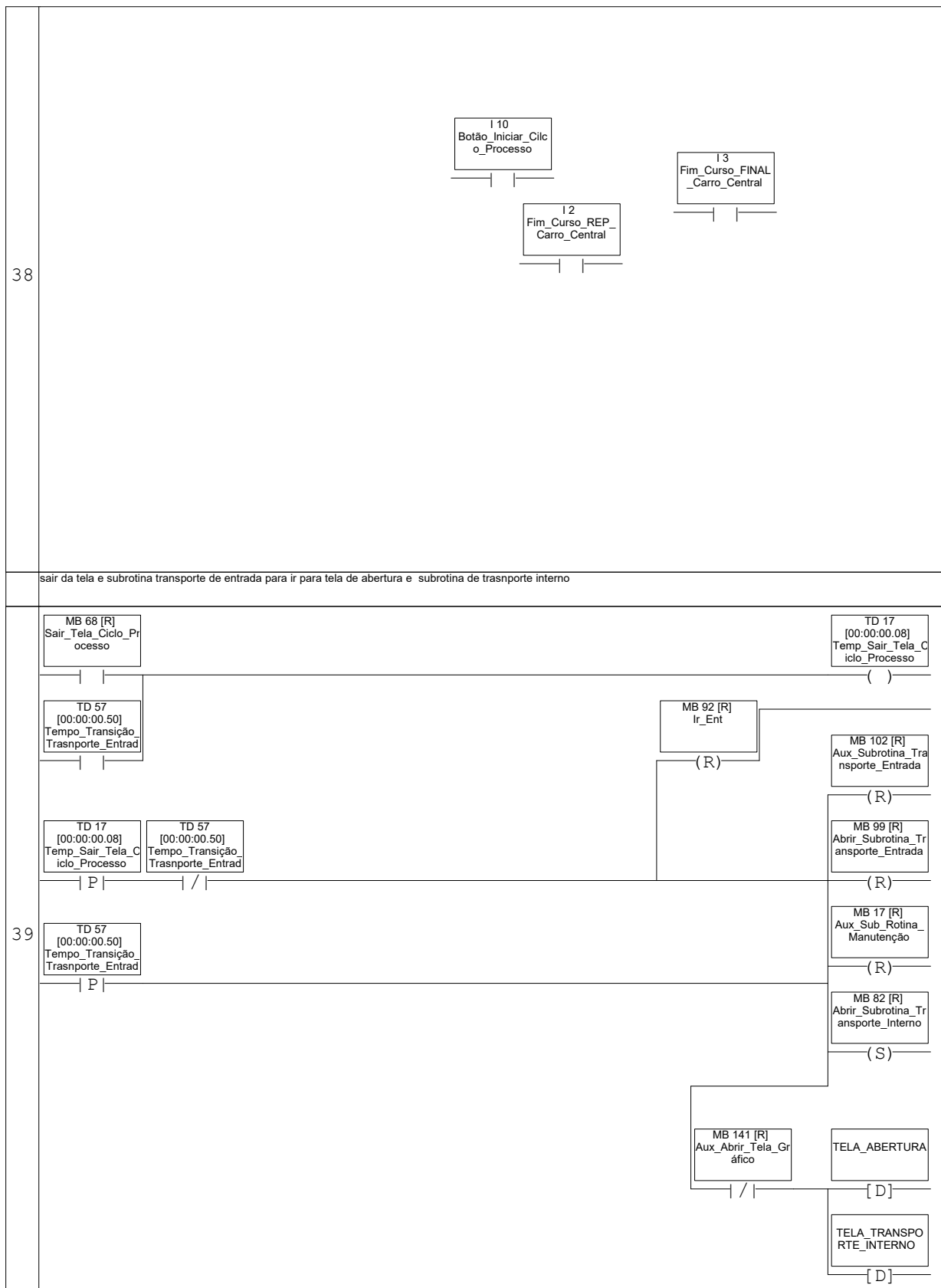


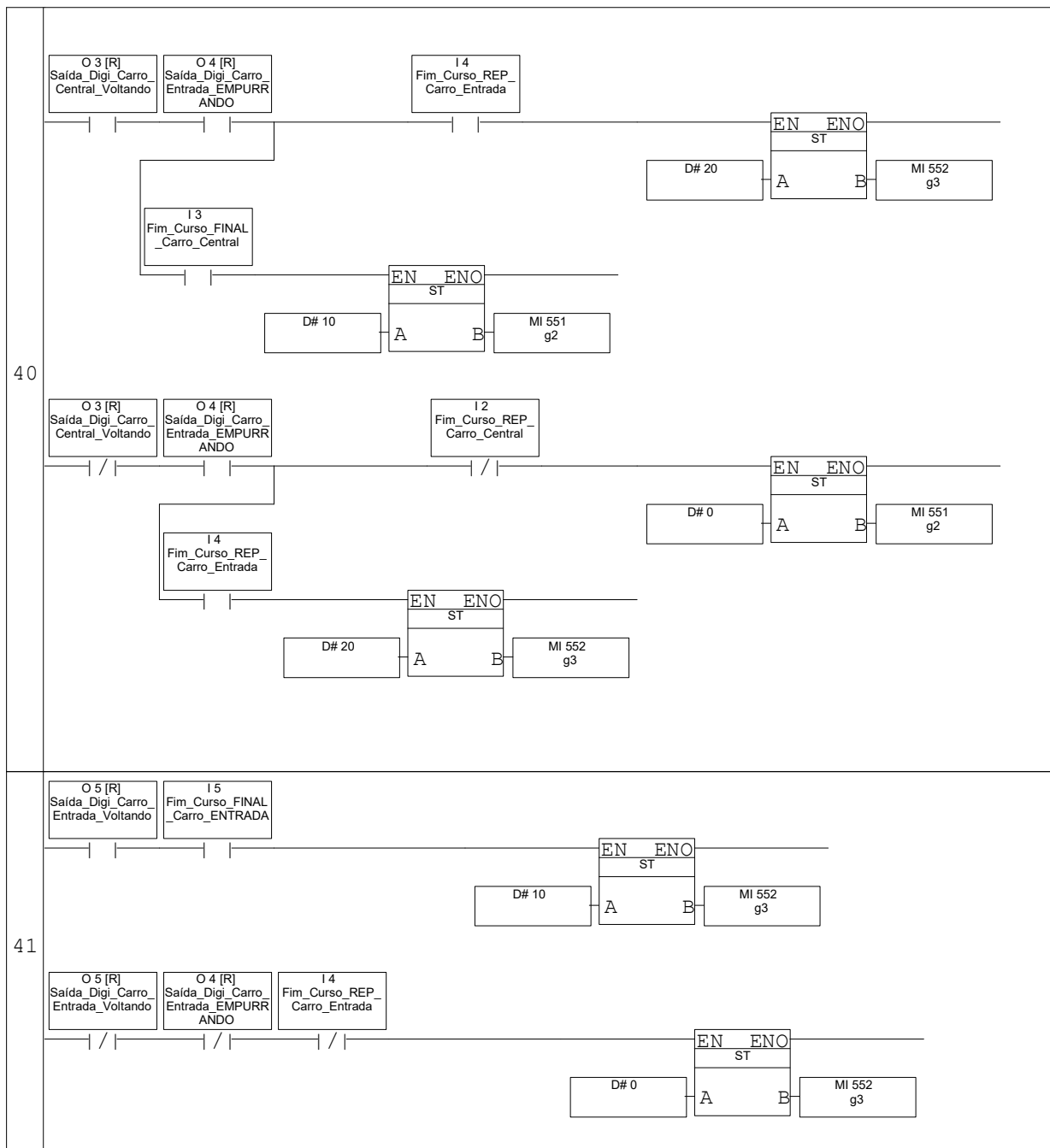


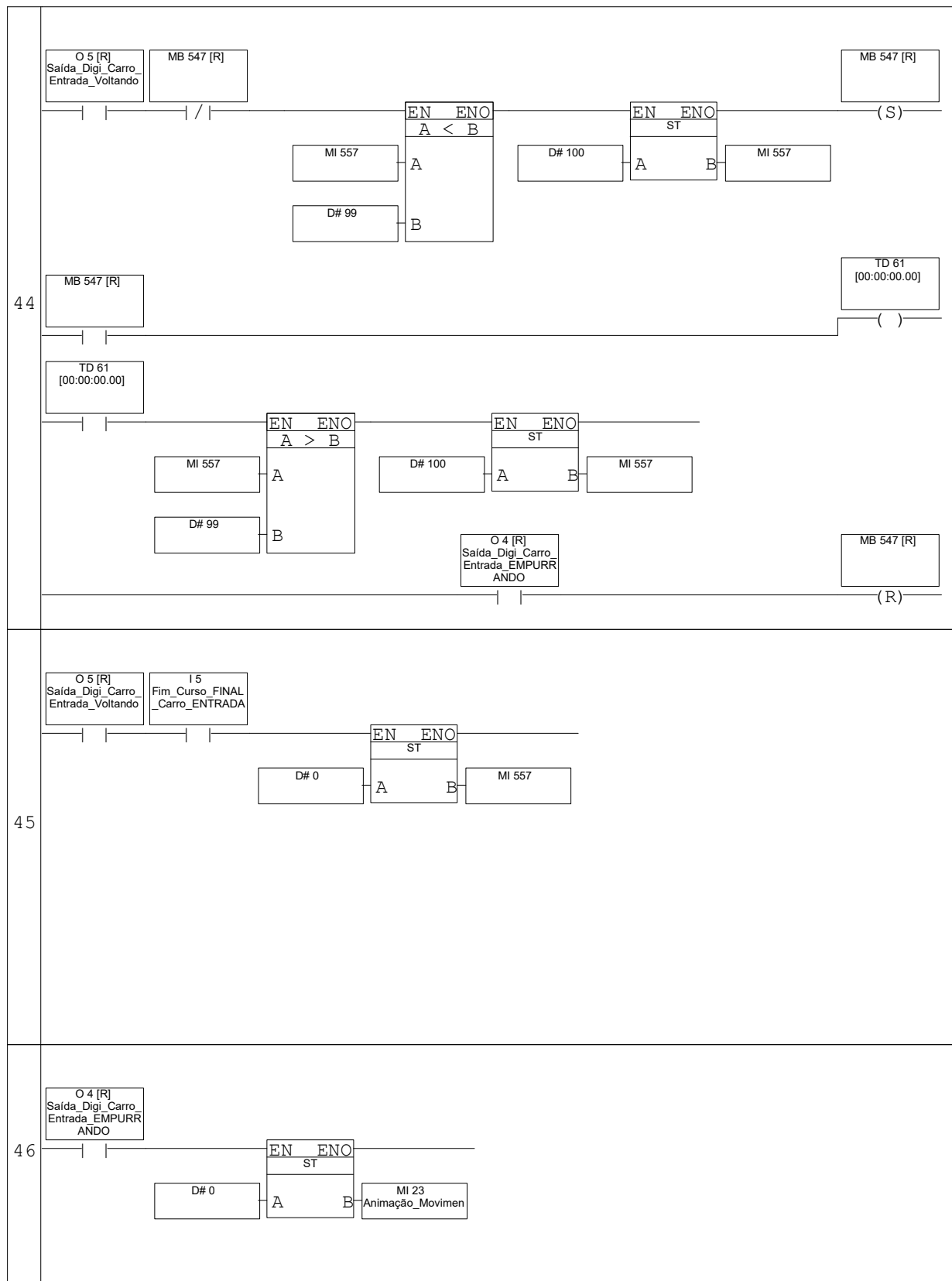




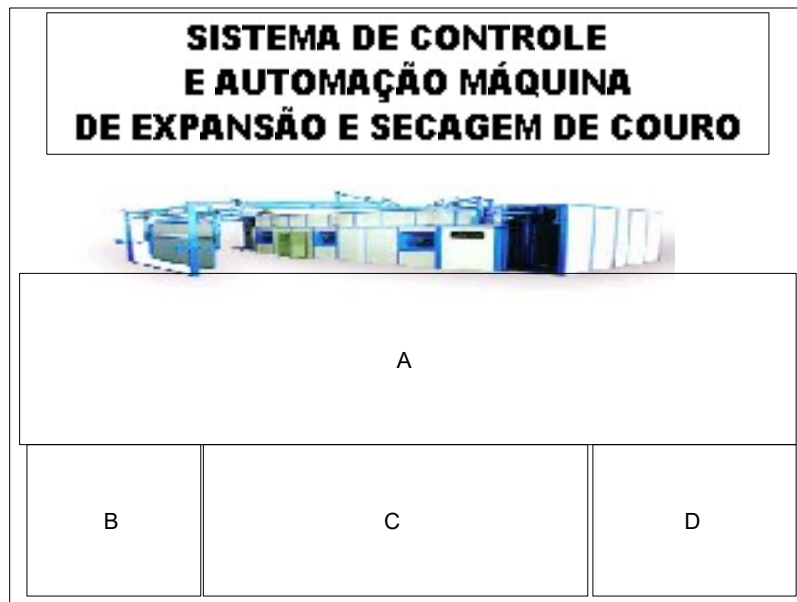








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Vars Table

Var Alias	Var Name	Var Type
A	Variable 220	Binary Image
B	Variable 221	Binary Image
C	Variable 222	Binary Image
D	Variable 223	Binary Image

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (21,70,246,46)

Transparent: No

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (14,1,291,57)

Text: SISTEMA DE CONTROLE ...

Font: Arial Black (10)

Alignment: Center Center

Style: Flat

Var Type: Binary Image

Var Name: Variable 220

Coordinates (Left,Top,Width,Height): (3,106,313,69)

Var Type: Binary Image

Var Name: Variable 221

Coordinates (Left,Top,Width,Height): (6,175,70,61)

Var Type: Binary Image

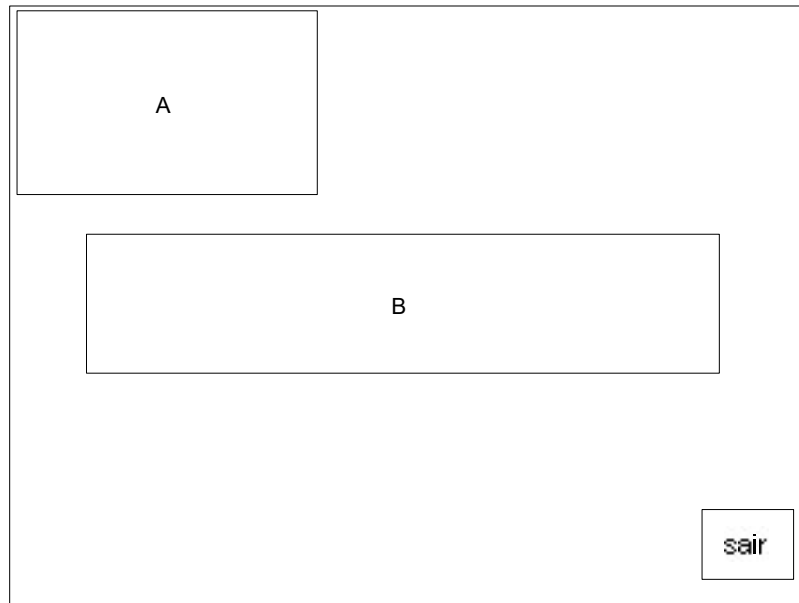
Var Name: Variable 222

Coordinates (Left,Top,Width,Height): (77,175,155,61)

Var Type: Binary Image

Var Name: Variable 223

Coordinates (Left,Top,Width,Height): (234,175,82,61)

**Vars Table**

Var Alias	Var Name	Var Type
A	Variable 253	Time Function
B	Variable 254	Time Function

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (278,202,37,28)

Text: sair ...

Font: Arial (8)

Alignment: Center Center

Style: 3D (Unpressed)

Image: Empty

Var Type: Time Function

Var Name: Variable 253

Coordinates (Left,Top,Width,Height): (2,1,121,74)

Linked Operand: MI 98 - DIA DA SEMANA

Font: Arial (8)

Alignment: Center Center

Style: 3D (Pressed)

Features:

Format: Day of the week(CW)

Language: English

Var Type: Time Function

Var Name: Variable 254

Coordinates (Left,Top,Width,Height): (30,91,255,56)

Linked Operand: MI 1005 - Hora

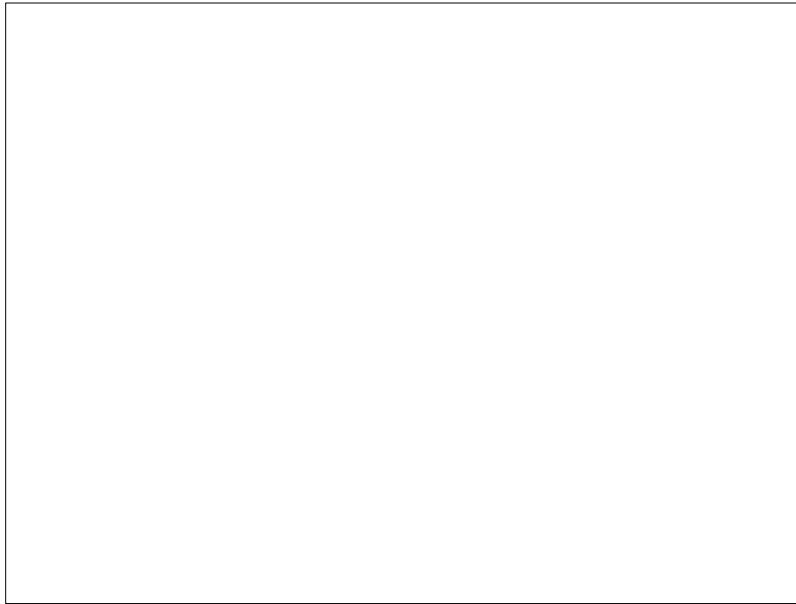
Font: Arial (8)

Alignment: Center Center

Style: Flat

Features:

Format: Hour(CT)



VENTILADORES	EXPANSÃO
CARRO - SAÍDA	B
CARRO - CENTRAL	C
CARRO - ENTRADA	TRANSPORTE.InT
 D E G F A	

Vars Table

Var Alias	Var Name	Var Type
A	Variable 25	Date\Time
B	Variable 181	Password
C	Variable 182	Password
D	Variable 216	Binary Image
E	Variable 217	Binary Image
F	Variable 218	Binary Image
G	Variable 232	Binary Image

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,154,157,47)
Text: CARRO - ENTRADA
Font: Arial Black (10)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,104,157,47)
Text: CARRO - CENTRAL
Font: Arial Black (10)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,4,157,47)
Text: VENTILADORES
Font: Arial (12,B)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (162,4,157,47)
Text: EXPANSÃO
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,54,157,47)
Text: CARRO - SAÍDA
Font: Arial Black (12)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (255,210,0,26)
Pen Width: 1

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (3,223,18,12)
Transparent: No

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (162,154,157,47)
Text: TRANSPORTE.InT
Font: Arial Black (12)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (2,52,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (94,52,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (2,102,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (94,102,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (2,152,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (94,152,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (162,52,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (254,52,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (162,102,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (254,102,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (162,152,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (254,152,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (58,212,0,24)
Pen Width: 4

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (92,212,0,24)
Pen Width: 4

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (162,202,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (254,202,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (2,202,64,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (94,202,65,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (255,210,-255,0)
Pen Width: 1

Var Type: Date\Time

Var Name: Variable 25
Coordinates (Left,Top,Width,Height): (268,221,52,17)
Description Font: MS Sans Serif (8)
Font: MS Sans Serif (8)
Alignment: Center Center
Style: Flat
Features:
Format: hh:mm:ss

Var Type: Password

Var Name: Variable 181
Coordinates (Left,Top,Width,Height): (162,54,157,47)
Linked Operand: DW 2 - SENHA_CONFIG
Legal entry Operand: MB 37
Description Font: Arial Black (12)
Font: Arial Black (11)
Alignment: Center Center
Style: Flat
Features:
Format: *****

Var Type: Password

Var Name: Variable 182
Coordinates (Left,Top,Width,Height): (162,104,157,47)
Linked Operand: DW 3 - SENHA MANUTENÇÃO
Legal entry Operand: MB 16
Description Font: Arial Black (12)
Font: Arial Black (11)
Alignment: Center Center
Style: Flat
Features:
Format: *****

Var Type: Binary Image

Var Name: Variable 216
Coordinates (Left,Top,Width,Height): (26,212,30,24)

Var Type: Binary Image

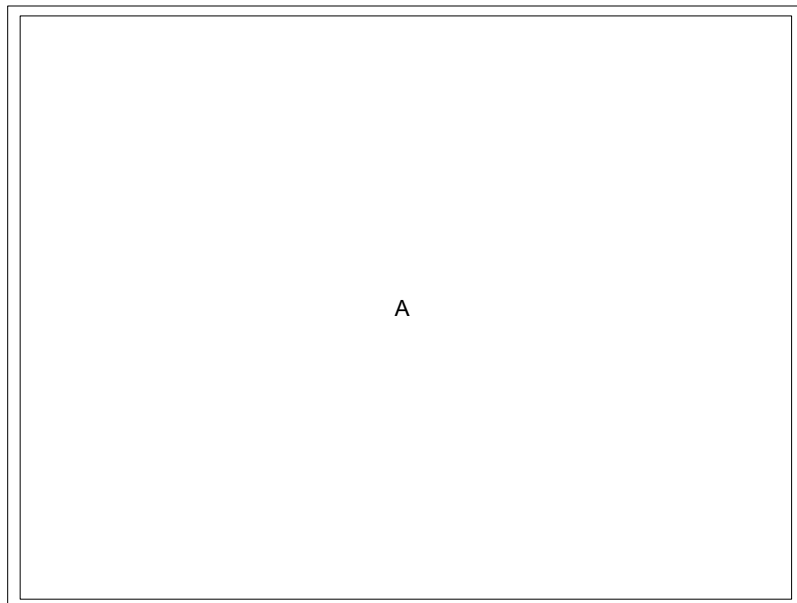
Var Name: Variable 217
Coordinates (Left,Top,Width,Height): (60,212,30,24)

Var Type: Binary Image

Var Name: Variable 218
Coordinates (Left,Top,Width,Height): (140,212,30,24)

Var Type: Binary Image

Var Name: Variable 232
Coordinates (Left,Top,Width,Height): (94,212,30,24)



Vars Table

Var Alias	Var Name	Var Type
A	Variable 219	Binary Image

Var Type: Binary Image

Var Name: Variable 219

Coordinates (Left,Top,Width,Height): (4,3,311,235)

Iniciar -		Parar	Reconhecer - Falha	A
G				H
B				C
D				
ACIONAMENTO E MONITORAMENTO DO CARRO - CENTRAL				
F				E

Vars Table

Var Alias	Var Name	Var Type
A	Variable 165	Binary Image
B	Variable 166	List of Text Images
C	Variable 167	List of Images
D	Variable 168	List of Images
E	Variable 169	Date\Time
F	Variable 170	Password
G	Variable 171	Binary Image
H	Variable 172	Binary Image

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,1,83,34)
Text: Iniciar - Transporte Saída
Font: Arial (14,B)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (259,215,0,21)
Pen Width: 1

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (230,215,30,24)
Transparent: No

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (261,215,0,24)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (263,215,0,24)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (265,215,0,24)
Pen Width: 1

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (170,1,114,34)
Text: Reconhecer - Falha
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (0,36,320,0)
Pen Width: 1

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (87,1,81,34)

Text: Parar

Font: Arial (14,B)

Alignment: Center Center

Style: 3D (Unpressed)

Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (286,0,0,37)

Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (1,195,318,19)

Text: ACIONAMENTO E MONITORAMENTO DO CARRO - CENTRAL

Font: Arial (8)

Alignment: Center Center

Style: Flat

Var Type: Binary Image

Var Name: Variable 165

Coordinates (Left,Top,Width,Height): (289,1,30,34)

Var Type: List of Text Images

Var Name: Variable 166

Coordinates (Left,Top,Width,Height): (1,63,296,18)

Transparent Background: No

Linked Operand: MI 23 - Animação_Movimento_Carro_Central

Number of Images: 8

Var Type: List of Images

Var Name: Variable 167

Coordinates (Left,Top,Width,Height): (297,74,22,16)

Transparent Background: No

Linked Operand: MI 23 - Animação_Movimento_Carro_Central

Number of Images: 7

Var Type: List of Images

Var Name: Variable 168

Coordinates (Left,Top,Width,Height): (1,81,296,112)

Transparent Background: No

Linked Operand: MI 4 - Contador_Animação_Movimento_Placa

Number of Images: 14

Var Type: Date\Time

Var Name: Variable 169

Coordinates (Left,Top,Width,Height): (270,215,49,24)

Description Font: MS Sans Serif (8)

Font: MS Sans Serif (8)

Alignment: Center Center

Style: Flat

Features:

Format: hh:mm:ss

Var Type: Password

Var Name: Variable 170

Coordinates (Left,Top,Width,Height): (1,215,229,24)

Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO

Description Font: MS Sans Serif (8)

Font: Arial (8)

Alignment: Center Center

Style: Flat

Features:

Format: *

Var Type: Binary Image

Var Name: Variable 171

Coordinates (Left,Top,Width,Height): (1,39,33,24)

Var Type: Binary Image

Var Name: Variable 172

Coordinates (Left,Top,Width,Height): (264,39,33,24)

Posicionador		Reconhecer - Falha	A
H	G		C
B			
D			
ACIONAMENTO E MONITORAMENTO DO CARRO - ENTRADA			
F			E

Vars Table

Var Alias	Var Name	Var Type
A	Variable 204	Binary Image
B	Variable 205	List of Text Images
C	Variable 206	List of Images
D	Variable 207	List of Images
E	Variable 208	Date\Time
F	Variable 209	Password
G	Variable 210	Binary Image
H	Variable 211	Binary Image

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (1,1,168,34)
Text: Posicionador
Font: Arial (14,B)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (259,215,0,21)
Pen Width: 1

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (230,215,30,23)
Transparent: No

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (261,215,0,24)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (263,215,0,24)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (265,215,0,24)
Pen Width: 1

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (170,1,114,34)
Text: Reconhecer - Falha
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (0,36,320,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (286,0,0,37)

Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (1,195,318,19)

Text: ACIONAMENTO E MONITORAMENTO DO CARRO - ENTRADA

Font: Arial (8)

Alignment: Center Center

Style: Flat

Var Type: Binary Image

Var Name: Variable 204

Coordinates (Left,Top,Width,Height): (289,2,29,33)

Var Type: List of Text Images

Var Name: Variable 205

Coordinates (Left,Top,Width,Height): (1,63,296,18)

Transparent Background: No

Linked Operand: MI 33 - Animação_Movimento_Carro_Entrada

Number of Images: 8

Var Type: List of Images

Var Name: Variable 206

Coordinates (Left,Top,Width,Height): (297,74,22,16)

Transparent Background: No

Linked Operand: MI 33 - Animação_Movimento_Carro_Entrada

Number of Images: 7

Var Type: List of Images

Var Name: Variable 207

Coordinates (Left,Top,Width,Height): (1,81,296,112)

Transparent Background: No

Linked Operand: MI 4 - Contador_Animação_Movimento_Placa

Number of Images: 14

Var Type: Date\Time

Var Name: Variable 208

Coordinates (Left,Top,Width,Height): (270,215,49,24)

Description Font: MS Sans Serif (8)

Font: MS Sans Serif (8)

Alignment: Center Center

Style: Flat

Features:

Format: hh:mm:ss

Var Type: Password

Var Name: Variable 209

Coordinates (Left,Top,Width,Height): (1,215,228,24)

Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO

Description Font: MS Sans Serif (8)

Font: Arial (8)

Alignment: Center Center

Style: Flat

Features:

Format: *

Var Type: Binary Image

Var Name: Variable 210

Coordinates (Left,Top,Width,Height): (264,39,33,24)

Var Type: Binary Image

Var Name: Variable 211

Coordinates (Left,Top,Width,Height): (1,39,33,24)

Posicionar		Reconhecer - Falha	A
H	B		G
D			C
ACIONAMENTO E MONITORAMENTO DO CARRO - SAÍDA			
F			E

Vars Table

Var Alias	Var Name	Var Type
A	Variable 140	Binary Image
B	Variable 143	List of Text Images
C	Variable 144	List of Images
D	Variable 145	List of Images
E	Variable 146	Date\Time
F	Variable 157	Password
G	Variable 162	Binary Image
H	Variable 163	Binary Image

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (1,1,168,34)

Text: Posicionar

Font: Arial (14,B)

Alignment: Center Center

Style: 3D (Unpressed)

Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (259,215,0,21)

Pen Width: 1

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (230,215,30,24)

Transparent: No

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (261,215,0,24)

Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (263,215,0,24)

Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (265,215,0,24)

Pen Width: 1

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (170,1,114,34)

Text: Reconhecer - Falha

Font: Arial (8)

Alignment: Center Center

Style: Flat

Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (0,36,320,0)

Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (286,0,0,37)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (1,195,318,19)
Text: ACIONAMENTO E MONITORAMENTO DO CARRO - SAÍDA
Font: Arial (8)
Alignment: Center Center
Style: Flat

Var Type: Binary Image

Var Name: Variable 140
Coordinates (Left,Top,Width,Height): (289,1,30,34)

Var Type: List of Text Images

Var Name: Variable 143
Coordinates (Left,Top,Width,Height): (1,63,295,18)
Transparent Background: No
Linked Operand: MI 3 - Animação_Movimento_Carro_Saída
Number of Images: 8

Var Type: List of Images

Var Name: Variable 144
Coordinates (Left,Top,Width,Height): (297,74,22,16)
Transparent Background: No
Linked Operand: MI 3 - Animação_Movimento_Carro_Saída
Number of Images: 7

Var Type: List of Images

Var Name: Variable 145
Coordinates (Left,Top,Width,Height): (1,81,296,112)
Transparent Background: No
Linked Operand: MI 4 - Contador_Animação_Movimento_Placa
Number of Images: 14

Var Type: Date\Time

Var Name: Variable 146
Coordinates (Left,Top,Width,Height): (270,215,49,24)
Description Font: MS Sans Serif (8)
Font: MS Sans Serif (8)
Alignment: Center Center
Style: Flat
Features:
Format: hh:mm:ss

Var Type: Password

Var Name: Variable 157
Coordinates (Left,Top,Width,Height): (1,215,228,24)
Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO
Description Font: MS Sans Serif (8)
Font: Arial (8)
Alignment: Center Center
Style: Flat
Features:
Format: *

Var Type: Binary Image

Var Name: Variable 162
Coordinates (Left,Top,Width,Height): (263,39,33,24)

Var Type: Binary Image

Var Name: Variable 163
Coordinates (Left,Top,Width,Height): (2,39,33,24)



Vars Table

Var Alias	Var Name	Var Type
A	Variable 183	Binary Image
B	Variable 184	List of Images
C	Variable 185	List of Images
D	Variable 187	List of Images
E	Variable 188	List of Text Images
F	Variable 190	Date\Time
G	Variable 191	Password
H	Variable 192	Binary Image
I	Variable 193	Binary Image

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (2,78,316,109)
Pen Width: 4

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,1,167,34)
Text: Ligar-Expansão
Font: Arial (14,B)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (170,1,114,34)
Text: Reconhecer - Falha
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (263,215,0,23)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (265,215,0,23)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (2,195,316,19)
Text: ACIONAMENTO E MONITORAMENTO DO BRAÇO DE EXPANSÃO
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (230,215,30,23)
Transparent: No

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (261,215,0,23)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (0,36,320,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (286,0,0,37)
Pen Width: 1

Var Type: Binary Image

Var Name: Variable 183
Coordinates (Left,Top,Width,Height): (289,2,29,33)

Var Type: List of Images

Var Name: Variable 184
Coordinates (Left,Top,Width,Height): (210,106,75,73)
Transparent Background: No
Linked Operand: MI 10 - Animação_Braço_Dierito
Number of Images: 3

Var Type: List of Images

Var Name: Variable 185
Coordinates (Left,Top,Width,Height): (30,106,75,73)
Transparent Background: No
Linked Operand: MI 11 - Animação_Braço_Esquerdo
Number of Images: 3

Var Type: List of Images

Var Name: Variable 187
Coordinates (Left,Top,Width,Height): (105,86,105,96)
Transparent Background: No
Linked Operand: MI 12 - Animação_Quadro
Number of Images: 5

Var Type: List of Text Images

Var Name: Variable 188
Coordinates (Left,Top,Width,Height): (2,56,316,22)
Transparent Background: No
Linked Operand: MI 13 - Falha_Indic_Tela_Ciclo
Number of Images: 3

Var Type: Date\Time

Var Name: Variable 190
Coordinates (Left,Top,Width,Height): (270,215,48,23)
Description Font: MS Sans Serif (8)
Font: MS Sans Serif (8)
Alignment: Center Center
Style: Flat
Features:
Format: hh:mm:ss

Var Type: Password

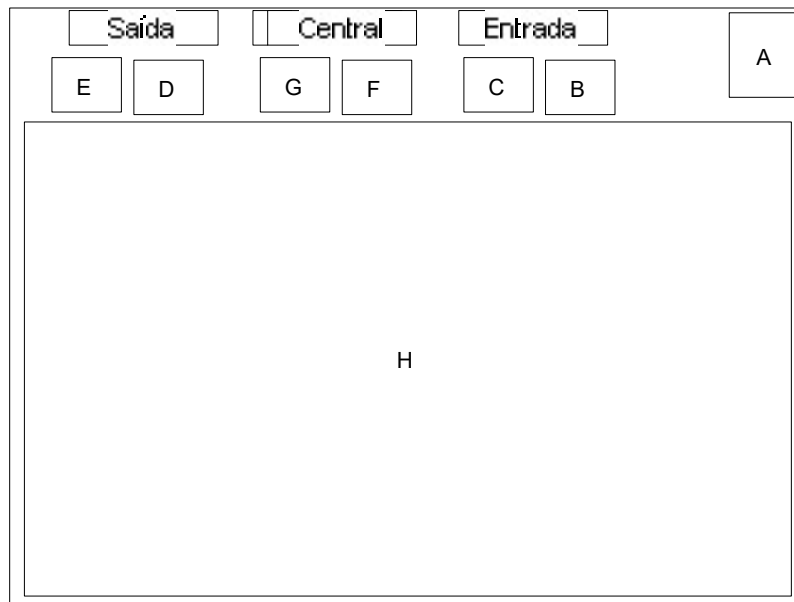
Var Name: Variable 191
Coordinates (Left,Top,Width,Height): (2,215,228,23)
Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO
Description Font: MS Sans Serif (8)
Font: Arial (8)
Alignment: Center Center
Style: Flat
Features:
Format: *

Var Type: Binary Image

Var Name: Variable 192
Coordinates (Left,Top,Width,Height): (285,39,33,17)

Var Type: Binary Image

Var Name: Variable 193
Coordinates (Left,Top,Width,Height): (2,39,33,17)



Vars Table

Var Alias	Var Name	Var Type
A	Variable 233	Binary Image
B	Variable 235	Binary Image
C	Variable 236	Binary Image
D	Variable 237	Binary Image
E	Variable 238	Binary Image
F	Variable 239	Binary Image
G	Variable 240	Binary Image
H	Variable 243	Trend

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (97,0,60,14)
Text: Saída
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (180,0,60,14)
Text: Entrada
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (103,0,60,14)
Text: Central
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (23,0,60,14)
Text: Saída
Font: Arial (8)
Alignment: Center Center
Style: Flat

Var Type: Binary Image

Var Name: Variable 233
Coordinates (Left,Top,Width,Height): (289,1,30,34)

Var Type: Binary Image

Var Name: Variable 235
Coordinates (Left,Top,Width,Height): (215,20,28,22)

Var Type: Binary Image

Var Name: Variable 236
Coordinates (Left,Top,Width,Height): (182,19,28,22)

Var Type: Binary Image

Var Name: Variable 237

Coordinates (Left,Top,Width,Height): (49,20,28,22)

Var Type: Binary Image

Var Name: Variable 238

Coordinates (Left,Top,Width,Height): (16,19,28,22)

Var Type: Binary Image

Var Name: Variable 239

Coordinates (Left,Top,Width,Height): (133,20,28,22)

Var Type: Binary Image

Var Name: Variable 240

Coordinates (Left,Top,Width,Height): (100,19,28,22)

Var Type: Trend

Var Name: Variable 243

Coordinates (Left,Top,Width,Height): (5,45,309,191)

Linked Operand: MI 549

Style: Flat

Features:

Attached to Trend: Manutenção

Points to display: 272

X Ticks: 68

Y Ticks: 5

Show Grid Operand: MB 0

History scroll mode: Full screen

Date format: dd/mm/yy

Draw lines between points: Yes

Change current Curve on touch: Yes

Curve Name	Hide Curve Operand	
SAIDA		
CENTRAL		
ENTRADA		
Inicio_saida		
iniciocentral		
entrada		
SAIDA_vOLTANDO		
ENTRADA VOLTANDO		

MOTORES E PISTÕES						FINS DE CURSO		
Saída		Central		Entrada		I0	I6	I12
e	c	g	d	f	b	P	O	N
EMP.	REC.	EMP.	REC.	EMP.	REC.	I1	I7	I13
						S	R	Q
KR7	KR8	KR9	KR10	KR11	KR12	I2	I8	I14
						M	L	K
Y	X	W	V	U	T	I3	I9	I15
						G	F	E
KR13	KR14	KR15	KR16	KR17	KR18	I4	I10	I16
O12	O13	O14	O15	O16	O17	J	I	H
-	^	]	\	[	Z	I5	I11	I17
						D	C	B
A	a							

Vars Table

Var Alias	Var Name	Var Type
A	Variable 53	Binary Image
B	Variable 55	Binary Image
C	Variable 56	Binary Image
D	Variable 57	Binary Image
E	Variable 58	Binary Image
F	Variable 59	Binary Image
G	Variable 60	Binary Image
H	Variable 61	Binary Image
I	Variable 62	Binary Image
J	Variable 63	Binary Image
K	Variable 64	Binary Image
L	Variable 65	Binary Image
M	Variable 66	Binary Image
N	Variable 67	Binary Image
O	Variable 68	Binary Image
P	Variable 69	Binary Image
Q	Variable 70	Binary Image
R	Variable 71	Binary Image
S	Variable 72	Binary Image
T	Variable 83	Binary Image
U	Variable 84	Binary Image
V	Variable 85	Binary Image
W	Variable 86	Binary Image
X	Variable 87	Binary Image
Y	Variable 88	Binary Image
Z	Variable 89	Binary Image
[	Variable 90	Binary Image
\	Variable 91	Binary Image
]	Variable 92	Binary Image
^	Variable 93	Binary Image
`	Variable 94	Binary Image
~	Variable 227	Date/Time
a	Variable 228	List of Text Images
b	Variable 245	Binary Image
c	Variable 246	Binary Image
d	Variable 247	Binary Image
e	Variable 248	Binary Image
f	Variable 249	Binary Image
g	Variable 250	Binary Image

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (221,6,91,209)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (7,160,26,14)
Text: KR13
Font: Arial (8)
Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (180,94,30,14)
Text: KR12
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (145,94,30,14)
Text: KR11
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (7,84,211,65)
Pen Width: 1

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (7,150,211,65)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (11,28,55,14)
Text: Saída
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (85,28,49,14)
Text: Central
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (164,28,45,14)
Text: Entrada
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (7,6,211,77)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (23,8,167,14)
Text: MOTORES E PISTÕES
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (8,28,209,0)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (227,9,78,14)
Text: FINS DE CURSO
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (222,120,29,14)
Text: I3
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (273,120,29,14)

Text: I15
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (273,177,29,22)
Text: I17
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (250,177,29,22)
Text: I11
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (222,177,29,22)
Text: I5
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (246,120,29,14)
Text: I9
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (222,90,29,14)
Text: I2
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (273,90,29,14)
Text: I14
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (246,90,29,14)
Text: I8
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (224,59,29,14)
Text: I1
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (275,59,29,14)
Text: I13
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (248,59,29,14)
Text: I7
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (225,28,29,14)

Text: I0

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (276,28,29,14)

Text: I12

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (249,28,29,14)

Text: I6

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (223,150,29,14)

Text: I4

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (273,150,29,14)

Text: I16

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (246,150,29,14)

Text: I10

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (182,105,23,14)

Text: O11

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (147,105,23,14)

Text: O10

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (112,94,30,14)

Text: KR10

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (77,94,30,14)

Text: KR9

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (9,95,30,14)

Text: KR7

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (44,94,30,14)

Text: KR8

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (112,171,23,14)

Text: O15

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (180,171,23,14)

Text: O17

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (178,160,30,14)

Text: KR18

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (77,171,23,14)

Text: O14

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (145,171,23,14)

Text: O16

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (143,160,30,14)

Text: KR17

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (44,171,23,14)

Text: O13

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (110,160,30,14)

Text: KR16

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (9,171,23,14)

Text: O12

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (75,160,30,14)

Text: KR15

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (42,160,26,14)
Text: KR14
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (7,94,211,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (7,160,211,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (147,28,0,55)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (221,28,90,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (77,28,0,54)
Pen Width: 1

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (150,52,33,29)
Text: EMP.
Font: Arial (8)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (10,52,32,29)
Text: EMP.
Font: Arial (8)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (43,52,32,29)
Text: REC.
Font: Arial (8)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (184,52,31,29)
Text: REC.
Font: Arial (8)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (80,52,32,29)
Text: EMP.
Font: Arial (8)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (113,52,32,29)
Text: REC.
Font: Arial (8)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Var Type: Binary Image

Var Name: Variable 53

Coordinates (Left,Top,Width,Height): (7,218,33,20)

Var Type: Binary Image

Var Name: Variable 55

Coordinates (Left,Top,Width,Height): (278,193,23,20)

Var Type: Binary Image

Var Name: Variable 56

Coordinates (Left,Top,Width,Height): (254,193,23,20)

Var Type: Binary Image

Var Name: Variable 57

Coordinates (Left,Top,Width,Height): (230,193,23,20)

Var Type: Binary Image

Var Name: Variable 58

Coordinates (Left,Top,Width,Height): (278,132,23,20)

Var Type: Binary Image

Var Name: Variable 59

Coordinates (Left,Top,Width,Height): (254,132,23,20)

Var Type: Binary Image

Var Name: Variable 60

Coordinates (Left,Top,Width,Height): (230,132,23,20)

Var Type: Binary Image

Var Name: Variable 61

Coordinates (Left,Top,Width,Height): (278,162,23,20)

Var Type: Binary Image

Var Name: Variable 62

Coordinates (Left,Top,Width,Height): (254,162,23,20)

Var Type: Binary Image

Var Name: Variable 63

Coordinates (Left,Top,Width,Height): (230,162,23,20)

Var Type: Binary Image

Var Name: Variable 64

Coordinates (Left,Top,Width,Height): (278,102,23,20)

Var Type: Binary Image

Var Name: Variable 65

Coordinates (Left,Top,Width,Height): (254,102,23,20)

Var Type: Binary Image

Var Name: Variable 66

Coordinates (Left,Top,Width,Height): (230,102,23,20)

Var Type: Binary Image

Var Name: Variable 67

Coordinates (Left,Top,Width,Height): (281,40,23,20)

Var Type: Binary Image

Var Name: Variable 68

Coordinates (Left,Top,Width,Height): (257,40,23,20)

Var Type: Binary Image

Var Name: Variable 69

Coordinates (Left,Top,Width,Height): (233,40,23,20)

Var Type: Binary Image

Var Name: Variable 70

Coordinates (Left,Top,Width,Height): (280,71,23,20)

Var Type: Binary Image

Var Name: Variable 71

Coordinates (Left,Top,Width,Height): (256,71,23,20)

Var Type: Binary Image

Var Name: Variable 72

Coordinates (Left,Top,Width,Height): (232,71,23,20)

Var Type: Binary Image

Var Name: Variable 83

Coordinates (Left,Top,Width,Height): (181,117,33,30)

Var Type: Binary Image

Var Name: Variable 84

Coordinates (Left,Top,Width,Height): (147,117,33,30)

Var Type: Binary Image

Var Name: Variable 85

Coordinates (Left,Top,Width,Height): (113,117,33,30)

Var Type: Binary Image

Var Name: Variable 86

Coordinates (Left,Top,Width,Height): (79,117,33,30)

Var Type: Binary Image

Var Name: Variable 87

Coordinates (Left,Top,Width,Height): (45,117,33,30)

Var Type: Binary Image

Var Name: Variable 88

Coordinates (Left,Top,Width,Height): (11,117,33,30)

Var Type: Binary Image

Var Name: Variable 89

Coordinates (Left,Top,Width,Height): (181,183,33,30)

Var Type: Binary Image

Var Name: Variable 90

Coordinates (Left,Top,Width,Height): (147,183,33,30)

Var Type: Binary Image

Var Name: Variable 91

Coordinates (Left,Top,Width,Height): (113,183,33,30)

Var Type: Binary Image

Var Name: Variable 92

Coordinates (Left,Top,Width,Height): (79,183,33,30)

Var Type: Binary Image

Var Name: Variable 93

Coordinates (Left,Top,Width,Height): (45,183,33,30)

Var Type: Binary Image

Var Name: Variable 94

Coordinates (Left,Top,Width,Height): (11,183,33,30)

Var Type: Date\Time

Var Name: Variable 227

Coordinates (Left,Top,Width,Height): (267,218,53,21)

Description Font: MS Sans Serif (8)

Font: Arial (8)

Alignment: Center Center

Style: Flat

Features:

Format: hh:mm:ss

Var Type: List of Text Images

Var Name: Variable 228

Coordinates (Left,Top,Width,Height): (45,219,220,20)

Transparent Background: No

Linked Operand: ML 100 - Animation_Manutenção

Number of Images: 6

Var Type: Binary Image

Var Name: Variable 245

Coordinates (Left,Top,Width,Height): (181,41,29,9)

Var Type: Binary Image

Var Name: Variable 246

Coordinates (Left,Top,Width,Height): (43,42,29,9)

Var Type: Binary Image

Var Name: Variable 247

Coordinates (Left,Top,Width,Height): (113,42,29,9)

Var Type: Binary Image

Var Name: Variable 248

Coordinates (Left,Top,Width,Height): (10,42,29,9)

Var Type: Binary Image

Var Name: Variable 249

Coordinates (Left,Top,Width,Height): (149,41,29,9)

Var Type: Binary Image

Var Name: Variable 250

Coordinates (Left,Top,Width,Height): (80,42,29,9)

(Ler o Manual) Ajuste de Senhas...			
OPERAÇÃO	Tela-Config.	Tela-Manut.	Reset-CLP
B	I	M	H
(Ler o Manual) Tempo Para Alarmes			
Saída Rep.	Central-Rep.	Entrada-Rep.	Braços-Avanço
F	L	C	G
Saída Emp.	Central-Emp.	Entrada-Emp.	Transporte-Interno
E	Q	J	K
(Ler o Manual) Configuração Auxiliares			
Temp. Anim.	Temperatura	Luz-Tela	BATERIA - MEM
D	N	O	P
A			

Vars Table

Var Alias	Var Name	Var Type
A	Variable 134	Binary Image
B	Variable 158	Numeric
C	Variable 159	Numeric
D	Variable 161	Numeric
E	Variable 173	Numeric
F	Variable 174	Numeric
G	Variable 178	Numeric
H	Variable 179	Numeric
I	Variable 180	Numeric
J	Variable 189	Numeric
K	Variable 212	Numeric
L	Variable 225	Numeric
M	Variable 226	Numeric
N	Variable 229	Numeric
O	Variable 230	Numeric
P	Variable 231	Binary Text Image
Q	Variable 257	Numeric

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (6,177,307,58)
Pen Width: 1

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (6,5,307,21)
Pen Width: 1

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (6,26,307,46)
Pen Width: 1

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (6,76,307,21)
Pen Width: 1

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (6,97,307,76)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (200,197,90,15)
Text: BATERIA - MEM
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (10,30,65,15)
Text: OPERAÇÃO

Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (140,98,75,15)
Text: Entrada-Rep.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (7,197,61,15)
Text: Temp. Anim.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (7,135,60,15)
Text: Saída Emp.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (7,98,60,15)
Text: Saída Rep.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (215,98,97,15)
Text: Braços-Avanço
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (238,30,69,15)
Text: Reset-CLP
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (78,30,75,15)
Text: Tela-Config.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (215,135,97,15)
Text: Transporte-Interno
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (140,135,75,15)
Text: Entrada-Emp.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (9,79,301,15)
Text: (Ler o Manual) Tempo Para Alarmes
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (67,98,73,15)

Text: Central-Rep.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (9,8,301,15)
Text: (Ler o Manual) Ajuste de Senhas...
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (67,135,73,15)
Text: Central-Emp.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (156,30,77,15)
Text: Tela-Manut.
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (76,26,0,46)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (154,26,0,46)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (234,25,0,46)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (9,180,301,15)
Text: (Ler o Manual) Configuração Auxiliares
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (68,197,65,15)
Text: Temperatura
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (133,197,67,15)
Text: Luz-Tela
Font: Arial (8)
Alignment: Center Center
Style: Flat

Var Type: Binary Image

Var Name: Variable 134
Coordinates (Left,Top,Width,Height): (292,204,14,25)

Var Type: Numeric

Var Name: Variable 158
Coordinates (Left,Top,Width,Height): (8,46,67,22)
Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: DUnS# 0
Entry Max Value: DUnS# 4294967295
Format: 99999
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 159

Coordinates (Left,Top,Width,Height): (140,113,75,22)

Linked Operand: MI 31 - Cão_Guarda_RepEnt

Description Font: MS Sans Serif (8)

Font: Arial (14,B)

Alignment: Center Center

Style: Flat

Features:

Entry Min Value: D# 0

Entry Max Value: D# 120

Format: 99

Postfix: s

Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 161

Coordinates (Left,Top,Width,Height): (7,212,61,22)

Linked Operand: MI 7 - Config_Temp_Animation

Description Font: MS Sans Serif (8)

Font: Arial (14,B)

Alignment: Center Center

Style: Flat

Features:

Entry Min Value: D# 0

Entry Max Value: D# 10

Format: 9

Postfix: s

Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 173

Coordinates (Left,Top,Width,Height): (7,150,60,22)

Linked Operand: MI 5 - Cão_Guarda_Empurra_Saida

Description Font: MS Sans Serif (8)

Font: Arial (14,B)

Alignment: Center Center

Style: Flat

Features:

Entry Min Value: D# 0

Entry Max Value: D# 120

Format: 99

Postfix: s

Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 174

Coordinates (Left,Top,Width,Height): (7,113,60,22)

Linked Operand: MI 6 - Cão_Guarda_Rep_Saida

Description Font: MS Sans Serif (8)

Font: Arial (14,B)

Alignment: Center Center

Style: Flat

Features:

Entry Min Value: D# 0

Entry Max Value: D# 120

Format: 99

Postfix: s

Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 178

Coordinates (Left,Top,Width,Height): (215,113,97,22)

Linked Operand: MI 14 - Temp_Cão_Guarda_Expansão_DIR_ESQ

Description Font: MS Sans Serif (8)

Font: Arial (14,B)

Alignment: Center Center

Style: Flat

Features:

Entry Min Value: D# 0

Entry Max Value: D# 120

Format: 99

Postfix: s

Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 179
Coordinates (Left,Top,Width,Height): (242,46,68,22)
Linked Operand: DW 4 - senha reset do clp_SB300
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: DUnS# 0
Entry Max Value: DUnS# 4294967295
Format: 99999
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 180
Coordinates (Left,Top,Width,Height): (78,46,75,22)
Linked Operand: DW 2 - SENHA_CONFIG
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: DUnS# 0
Entry Max Value: DUnS# 4294967295
Format: 99999
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 189
Coordinates (Left,Top,Width,Height): (140,150,75,22)
Linked Operand: MI 30 - Cão_Guarda_Empurrar_Ent
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: D# 0
Entry Max Value: D# 120
Format: 99
Postfix: s
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 212
Coordinates (Left,Top,Width,Height): (215,150,97,22)
Linked Operand: MI 21 - Temp_Cão_Guarda_Trasnp_Interno_Pegar_Placas
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: D# 0
Entry Max Value: D# 120
Format: 99
Postfix: s
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 225
Coordinates (Left,Top,Width,Height): (67,113,73,22)
Linked Operand: MI 9 - Temp_Cão_Guarda_Empurrar_Carro_Saída
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: D# 0
Entry Max Value: D# 120
Format: 99
Postfix: s
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 226
Coordinates (Left,Top,Width,Height): (156,46,77,22)
Linked Operand: DW 3 - SENHA MANUTENÇÃO
Description Font: MS Sans Serif (8)

Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: DUnS# 0
Entry Max Value: DUnS# 4294967295
Format: 99999
Key Pad Entry: Yes

Var Type: Numeric

Var Name: Variable 229
Coordinates (Left,Top,Width,Height): (68,212,65,22)
Linked Operand: SI 14 - Current PLC temperature, including decimal point (not supported by V120, V130, V350)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Format: 99
Postfix: °c

Var Type: Numeric

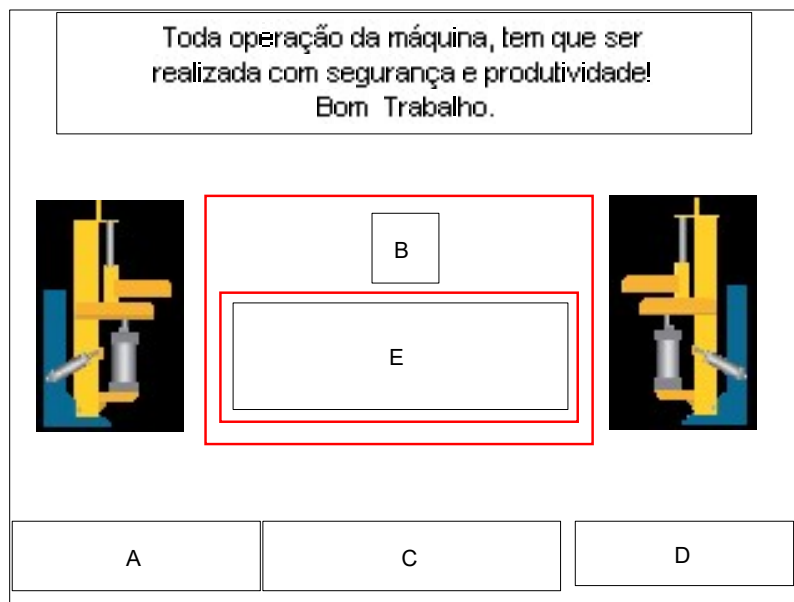
Var Name: Variable 230
Coordinates (Left,Top,Width,Height): (133,212,67,22)
Linked Operand: SI 9 - LCD Backlight intensity
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: D# 1
Entry Max Value: D# 120
Format: 999
Postfix: lx
Key Pad Entry: Yes

Var Type: Binary Text Image

Var Name: Variable 231
Coordinates (Left,Top,Width,Height): (200,212,90,22)

Var Type: Numeric

Var Name: Variable 257
Coordinates (Left,Top,Width,Height): (67,150,73,22)
Linked Operand: MI 8 - Temp_Cão_Guarda_Empurrar_Carro_Saída
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat
Features:
Entry Min Value: D# 0
Entry Max Value: D# 120
Format: 99
Postfix: s
Key Pad Entry: Yes



Vars Table

Var Alias	Var Name	Var Type
A	Variable 41	Date\Time
B	Variable 149	Binary Image
C	Variable 153	Date\Time
D	Variable 155	Binary Image
E	Variable 176	Password

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (18,0,280,49)
Text: Toda operação da máquina, tem que ser ...
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (78,74,156,100)
Pen Width: 1

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (84,113,144,52)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (100,205,0,28)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (221,205,0,28)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (223,205,0,28)
Pen Width: 1

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (10,76,59,93)
Transparent: Yes

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (241,74,59,94)
Transparent: Yes

Var Type: Date\Time

Var Name: Variable 41
Coordinates (Left,Top,Width,Height): (0,205,100,28)
Description Font: MS Sans Serif (8)
Font: Arial (14,B)
Alignment: Center Center
Style: Flat

Features:

Format: hh:mm:ss

Var Type: Binary Image

Var Name: Variable 149

Coordinates (Left,Top,Width,Height): (145,81,27,28)

Var Type: Date\Time

Var Name: Variable 153

Coordinates (Left,Top,Width,Height): (101,205,120,28)

Description Font: MS Sans Serif (8)

Font: Arial (14,B)

Alignment: Center Center

Style: Flat

Features:

Format: dd/mm/yy

Var Type: Binary Image

Var Name: Variable 155

Coordinates (Left,Top,Width,Height): (227,205,88,26)

Var Type: Password

Var Name: Variable 176

Coordinates (Left,Top,Width,Height): (89,117,135,43)

Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO

Legal entry Operand: MB 100

Description Font: Arial Black (11)

Font: Arial Black (11)

Alignment: Center Center

Style: Flat

Features:

Format: *****

Pegar - Placa		Reconhecer - Falha	A
G			F
C			
B			
ACIONAMENTO E MONITORAMENTO DO BRAÇO DE EXPANSÃO			
E			D

Vars Table

Var Alias	Var Name	Var Type
A	Variable 195	Binary Image
B	Variable 197	List of Images
C	Variable 199	List of Text Images
D	Variable 200	Date\Time
E	Variable 201	Password
F	Variable 202	Binary Image
G	Variable 203	Binary Image

Static Element Type: Rectangle

Coordinates (Left,Top,Width,Height): (2,78,315,109)
Pen Width: 4

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,1,168,34)
Text: Pegar - Placa
Font: Arial (14,B)
Alignment: Center Center
Style: 3D (Unpressed)
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (170,1,114,34)
Text: Reconhecer - Falha
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (263,215,0,23)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (265,215,0,23)
Pen Width: 1

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (2,195,316,19)
Text: ACIONAMENTO E MONITORAMENTO DO BRAÇO DE EXPANSÃO
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Bitmap

Coordinates (Left,Top,Width,Height): (235,215,24,23)
Transparent: No

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (261,215,0,23)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (0,36,320,0)
Pen Width: 1

Static Element Type: Line

Coordinates (Left,Top,Width,Height): (286,0,0,37)
Pen Width: 1

Var Type: Binary Image

Var Name: Variable 195
Coordinates (Left,Top,Width,Height): (289,2,29,33)

Var Type: List of Images

Var Name: Variable 197
Coordinates (Left,Top,Width,Height): (7,98,290,73)
Transparent Background: No
Linked Operand: MI 22 - Mensagem_Posição_Trasnporte_Interno
Number of Images: 3

Var Type: List of Text Images

Var Name: Variable 199
Coordinates (Left,Top,Width,Height): (2,56,315,22)
Transparent Background: No
Linked Operand: MI 22 - Mensagem_Posição_Trasnporte_Interno
Number of Images: 5

Var Type: DateTime

Var Name: Variable 200
Coordinates (Left,Top,Width,Height): (270,215,48,23)
Description Font: MS Sans Serif (8)
Font: MS Sans Serif (8)
Alignment: Center Center
Style: Flat
Features:
Format: hh:mm:ss

Var Type: Password

Var Name: Variable 201
Coordinates (Left,Top,Width,Height): (2,215,228,23)
Linked Operand: DW 1 - NUM_SENHA_OPERAÇÃO
Description Font: MS Sans Serif (8)
Font: Arial (8)
Alignment: Center Center
Style: Flat
Features:
Format: *

Var Type: Binary Image

Var Name: Variable 202
Coordinates (Left,Top,Width,Height): (256,39,33,17)

Var Type: Binary Image

Var Name: Variable 203
Coordinates (Left,Top,Width,Height): (21,39,33,17)

Ventiladores 1,2,3,4,5	Ventiladores 6,7,8,9,10	E
LIGAR - VENTILADORES	LIGAR - VENTILADORES	
A	D	I
DESLIG. VENTILADORES	DESLIG. VENTILADORES	J
Vent. 11,12,13,14,15	Vent. 16,17,18,19	
LIGAR - VENTILADORES	LIGAR - VENTILADORES	G
B	C	H
DESLIG. VENTILADORES	DESLIG. VENTILADORES	F

Vars Table

Var Alias	Var Name	Var Type
A	Variable 35	Binary Text Image
B	Variable 37	Binary Text Image
C	Variable 38	Binary Text Image
D	Variable 39	Binary Text Image
E	Variable 43	Binary Image
F	Variable 45	Date\Time
G	Variable 46	Binary Image
H	Variable 50	Binary Image
I	Variable 51	Binary Image
J	Variable 52	Binary Image

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,81,126,35)

Text: DESLIG. VENTILADORES

Font: Arial (8)

Alignment: Center Center

Style: Flat

Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,18,126,35)

Text: LIGAR-VENTILADORES

Font: Arial (8)

Alignment: Center Center

Style: Flat

Image: Empty

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (3,0,126,17)

Text: Ventiladores 1,2,3,4,5

Font: Arial (8)

Alignment: Center Center

Style: Flat

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,203,126,35)

Text: DESLIG. VENTILADORES

Font: Arial (8)

Alignment: Center Center

Style: Flat

Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (2,140,126,35)

Text: LIGAR-VENTILADORES

Font: Arial (8)

Alignment: Center Center

Style: Flat

Image: Empty

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (9,122,111,17)
Text: Vent. 11,12,13,14,15
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (133,203,126,35)
Text: DESLIG. VENTILADORES
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (133,140,126,35)
Text: LIGAR-VENTILADORES
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (132,123,126,17)
Text: Vent. 16,17,18,19
Font: Arial (8)
Alignment: Center Center
Style: Flat

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (133,81,126,35)
Text: DESLIG.VENTILADORES
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Button

Coordinates (Left,Top,Width,Height): (133,18,126,35)
Text: LIGAR-VENTILADORES
Font: Arial (8)
Alignment: Center Center
Style: Flat
Image: Empty

Static Element Type: Text

Coordinates (Left,Top,Width,Height): (134,0,126,17)
Text: Ventiladores 6,7,8,9,10
Font: Arial (8)
Alignment: Center Center
Style: Flat

Var Type: Binary Text Image

Var Name: Variable 35
Coordinates (Left,Top,Width,Height): (2,54,126,26)

Var Type: Binary Text Image

Var Name: Variable 37
Coordinates (Left,Top,Width,Height): (2,176,126,26)

Var Type: Binary Text Image

Var Name: Variable 38
Coordinates (Left,Top,Width,Height): (133,176,126,26)

Var Type: Binary Text Image

Var Name: Variable 39
Coordinates (Left,Top,Width,Height): (133,54,126,26)

Var Type: Binary Image

Var Name: Variable 43
Coordinates (Left,Top,Width,Height): (265,3,47,31)

Var Type: DateTime

Var Name: Variable 45
 Coordinates (Left,Top,Width,Height): (266,218,49,20)
 Description Font: MS Sans Serif (8)
 Font: Arial (8)
 Alignment: Center Center
 Style: Flat
 Features:
 Format: hh:mm:ss

Var Type: Binary Image

Var Name: Variable 46
 Coordinates (Left,Top,Width,Height): (266,139,43,33)

Var Type: Binary Image

Var Name: Variable 50
 Coordinates (Left,Top,Width,Height): (266,176,45,35)

Var Type: Binary Image

Var Name: Variable 51
 Coordinates (Left,Top,Width,Height): (266,44,43,33)

Var Type: Binary Image

Var Name: Variable 52
 Coordinates (Left,Top,Width,Height): (266,83,43,33)

Defined Fonts

Font Name	Size	Bold	Underline	StrikeOut	Script Code
MS Sans Serif	8				0
MS Sans Serif	10				0
MS Sans Serif	12				0
MS Sans Serif	14	Yes			0
MS Sans Serif	10	Yes			0
Arial	8				0
Arial	14	Yes			0
AR ESSENCE	20				0
Arial	28				0
Arial	8				161
Arial	11				0
Arial	12	Yes			0
MS Sans Serif	12	Yes			0
Arial Black	12				0
Arial Black	11				0
Arial Black	10				0
Arial Black	12				0

Defined Touch Screen Elements

Module Name	Display Name	Element Type	Element Name	Liked MB
! Start-Up Module	CALENDÁRIO	Button		1003
! Start-Up Module	TELA ABERTURA	Variable	Variable 218	140
! Start-Up Module	TELA ABERTURA	Button		2023
! Start-Up Module	TELA ABERTURA	Button		76
! Start-Up Module	TELA ABERTURA	Button		1
! Start-Up Module	TELA ABERTURA	Button		2022
! Start-Up Module	TELA ABERTURA	Button		222
! Start-Up Module	TELA ABERTURA	Button		133
! Start-Up Module	TELA CARRO CENTRAL	Button		53
! Start-Up Module	TELA CARRO CENTRAL	Button		44
! Start-Up Module	TELA CARRO CENTRAL	Variable	Variable 165	64
! Start-Up Module	TELA CARRO CENTRAL	Button		58
! Start-Up Module	TELA CARRO ENTRADA	Variable	Variable 204	770
! Start-Up Module	TELA CARRO ENTRADA	Button		53
! Start-Up Module	TELA CARRO ENTRADA	Button		766
! Start-Up Module	TELA CARRO SAÍDA	Button		53
! Start-Up Module	TELA CARRO SAÍDA	Variable	Variable 140	764
! Start-Up Module	TELA CARRO SAÍDA	Button		760
! Start-Up Module	TELA CICLO DO PROCESSO	Button		53
! Start-Up Module	TELA CICLO DO PROCESSO	Variable	Variable 183	200
! Start-Up Module	TELA CICLO DO PROCESSO	Button		77
! Start-Up Module	TELA GRÁFICO	Variable	Variable 233	142
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 90	35
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 84	29
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 83	30
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 86	27
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 87	26

! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 88	25
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 53	18
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 89	36
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 85	28
! Start-Up Module	TELA MANUTENÇÃO	Button		23
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 92	33
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 93	32
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 94	31
! Start-Up Module	TELA MANUTENÇÃO	Button		22
! Start-Up Module	TELA MANUTENÇÃO	Button		19
! Start-Up Module	TELA MANUTENÇÃO	Button		20
! Start-Up Module	TELA MANUTENÇÃO	Button		24
! Start-Up Module	TELA MANUTENÇÃO	Button		21
! Start-Up Module	TELA MANUTENÇÃO	Variable	Variable 91	34
! Start-Up Module	TELA PROTEÇÃO CONTROLE	Variable	Variable 134	39
! Start-Up Module	TELA SENHA	Variable	Variable 155	50
! Start-Up Module	TELA TRANSPORTE INTERNO	Button		103
! Start-Up Module	TELA TRANSPORTE INTERNO	Variable	Variable 195	83
! Start-Up Module	TELA TRANSPORTE INTERNO	Button		53
! Start-Up Module	TELA VENTILADORES	Button		5
! Start-Up Module	TELA VENTILADORES	Button		6
! Start-Up Module	TELA VENTILADORES	Button		3
! Start-Up Module	TELA VENTILADORES	Button		11
! Start-Up Module	TELA VENTILADORES	Button		9
! Start-Up Module	TELA VENTILADORES	Button		14
! Start-Up Module	TELA VENTILADORES	Button		8
! Start-Up Module	TELA VENTILADORES	Variable	Variable 43	15
! Start-Up Module	TELA VENTILADORES	Button		12

HMI Information

SI 252	Module Name	Display Name
2	! Start-Up Module	TELA SENHA
18	! Start-Up Module	TELA VENTILADORES
40	! Start-Up Module	TELA ABERTURA
47	! Start-Up Module	TELA MANUTENÇÃO
50	! Start-Up Module	TELA PROTEÇÃO CONTROLE
170	! Start-Up Module	TELA CARRO SAÍDA
216	! Start-Up Module	TELA CARRO CENTRAL
217	! Start-Up Module	TELA CARRO ENTRADA
249	! Start-Up Module	TELA CICLO DO PROCESSO
274	! Start-Up Module	TELA TRANSPORTE INTERNO
323	! Start-Up Module	!TELA INICIAL
329	! Start-Up Module	TELA ANUNCIO
365	! Start-Up Module	TELA GRÁFICO
125	Module 1	Display 14
127	! Start-Up Module	CALENDÁRIO

Hardware Configuration

Vision:

V-570

Snap-in I/O:

V200-18-E3B

Digital Inputs: I 0 - I 17

Digital Outputs: O 0 - O 16

Analog Inputs:

0: None

1: None

2: None

3: None

Analog Outputs:

0: None

1: None

2: None

3: None

High Speed Inputs:

I 0,1: None

I 0,1: None

I 2,3: None

I 2,3: None

High Speed Inputs (Reload):

I 0,1: None

I 0,1: None

I 2,3: None

I 2,3: None

High Speed Outputs (PWM):

O 0: None

O 1: None

High Speed Outputs (Step Control):

O 0: None

O 1: None

Inputs

Address	PowerUp	Description
0		Fim_Curso_REP_Carro_Saida
1		Fim_Curso_FINAL_Carro_Saida
2		Fim_Curso_REP_Carro_Central
3		Fim_Curso_FINAL_Carro_Central
4		Fim_Curso_REP_Carro_Entrada
5		Fim_Curso_FINAL_Carro_ENTRADA
6		Fim_Curso_REP_Transporte_Interno
7		Fim_Curso_Final_Transporte_Interno
8		Fim_Curso_Trava_Placas
9		Botão_Libera_Placas
10		Botão_Iniciar_Cilco_Processo
11		Fim_Curso_Braço_Esq_RECUADO
12		Fim_Curso_Braço_Esq_ENGATADO
13		Fim_Curso_Braço_Dir_RECUADO
14		Fim_Curso_Braço_Dir_ENGATADO
15		Sinal_Controlador_Exp_ESQ
16		Sinal_Controlador_Exp_DIR
17		Emergência_Cogumelo

Outputs

Address	PowerUp	Description
0	0	Saída_Digi_Carro_Saída_EMPURRANDO
1	0	Saída_Digi_Carro_Saída_Voltando
2	0	Saída_Digi_Carro_Central_P3,P4
3	0	Saída_Digi_Carro_Central_Voltando
4	0	Saída_Digi_Carro_Entrada_EMPURRANDO
5	0	Saída_Digi_Carro_Entrada_Voltando
6	0	Pegar_Arrastar_Placas
7	0	Avanc_Recuo_Braço_Esq\Dir
8	0	Exp_Esq_Sobe_Desce
9	0	Exp_Dir_Sobe_Desce
10	0	Trava_Placas_CENTRAL
11	1	Saída_Ventiladores1,2,3,4,5
12	1	Saída_Ventiladores6,7,8,9,10
13	1	Saída_Ventiladores11,12,13,14,15
14	1	Saída_Ventiladores16,17,18,19
15	0	Trava_Placa_Saída_Central_1
16	0	Trava_Placa_Saída_Central_2
17	0	

Timers

Address	PowerUp	Format	Type	Reset PW	Description
1	00:00:00.34	TIME	TD		Temp_Intev_Vent_Grupo1\Grupo2
2	00:00:00.34	TIME	TD		Temp_Intev_Vent_Grupo2\Grupo3
3	00:00:00.34	TIME	TD		Temp_Intev_Vent_Grupo3\Grupo4
4	00:00:00.08	TIME	TD		Temp_Sair_Tela_Ventiladores
5	00:00:01.00	TIME	TD		Transição_Telas
6	00:00:00.08	TIME	TD		Temp_Sair_Tela_Manutenção
7	00:00:00.08	TIME	TD		Temp_Sair_Tela_Supervisorio
8	00:00:06.00	TIME	TD		Limpar_Senha_Tela_Inicial
9	00:00:00.08	TIME	TD		Temp_Sair_Tela_Carros_Transportes
10	00:00:01.33	TIME	TD		Temp_Animacao_Movimento_Placa_Saída
11	00:01:59.00	TIME	TD		Temp_Alarme_Fim_Curso_REP_sem_comutação
12	00:00:00.00	TIME	TD		
13	00:00:00.00	TIME	TD		
14	00:00:00.08	TIME	TD		Temp_Sair_Tela_Carros_Central
15	00:00:15.00	TIME	TD		Alarm_Cão_Guarda_Empurrando_Carro_Saída
16	00:00:18.00	TIME	TD		Alarm_Cão_Guarda_VOLTANDO_Carro_Saída
17	00:00:00.08	TIME	TD		Temp_Sair_Tela_Ciclo_Processo
18	00:00:02.00	TIME	TD		Temp_Mec_Avanc_Rec_Braço
19	00:00:04.00	TIME	TD		Temp_Rec_Braço_ESQ_DIR
20	00:00:00.30	TIME	TD		Temp_Anim_Exp_Couro_Placa
21	00:01:49.00	TIME	TD	TRUE	Cão_Guarda_Exp_ESQ_DIR
22	00:00:15.30	TIME	TD		Temp_Reset_Contador_TransiçãoExpansão_Transporte_Interno
23	00:00:02.00	TIME	TD		Temp_Transição_Expansão_Trasnporte_interno
24	00:00:00.09	TIME	TD	TRUE	Temp_Iniciar_Transporte_Interno
25	00:00:01.00	TIME	TD	TRUE	Tempo_Abrir_Transp_Central
26	00:00:02.00	TIME	TD		Tempo_Abrir_Transp_Central
29	00:00:00.09	TIME	TD	TRUE	Temp_Sair_Tela_Carros_Transportes
30	00:00:00.09	TIME	TD		Temp_Sair_Tela_Carros_Transportes11

33	00:00:05.00	TIME	TD		Temp_Reset_Gerador_Seq_Subrotina
35	00:00:02.00	TIME	TD	TRUE	
36	00:00:02.50	TIME	TD	TRUE	Tempo_Iniciar_Expansão
40	00:00:20.00	TIME	TD		Cão_Guarda_Pegar_Placas
41	00:00:01.50	TIME	TD		Temp_Inicialização_MUnd_Telas
42	00:00:01.50	TIME	TD		2Temp_Inicialização_MUnd_Telas
55	00:00:05.00	TIME	TD		Tempo_Transição_Trasnporte_Entrada_Trasnporte_Interno
56	00:00:00.48	TIME	TD	TRUE	temp_Trans
57	00:00:00.50	TIME	TD	TRUE	Tempo_Transição_Trasnporte_Entrada_Trasnporte_Interno
58	00:00:00.48	TIME	TD		
59	00:00:00.48	TIME	TD		
60	00:00:00.48	TIME	TD	TRUE	
61	00:00:00.00	TIME	TD	TRUE	
67	00:00:02.00	TIME	TD		
78	00:00:02.00	TIME	TD		Temp_Trans_Saida_Central
89	00:00:00.20	TIME	TD	TRUE	Temp_Ret_Trava_Placas
109	00:00:05.00	TIME	TD	TRUE	Temp_Prot_Bugl3

Memory Bits

Address	PowerUp	Description
0	0	Abrir_Tela_Abertura
1	0	Abrir_sub_rotina_Ventiladores
2	0	Aux_Sub_Rotina_Ventiladores
3	0	Set_Ligar_Ventiladores1,2,3,4,5
4	0	Lampada(virtual)_Ventilador1,2,3,4,5
5	0	Reset_Desligar_Ventiladores1,2,3,4,5
6	0	Set_Ligar_Ventiladores6,7,8,9,10
7	0	Lampada(virtual)_Ventilador6,7,8,9,10
8	0	Reset_Desligar_Ventiladores6,7,8,9,10
9	0	Set_Ligar_Ventiladores11,12,13,14,15
10	0	Lampada(virtual)Ventilador11,12,13,14,15
11	0	Reset_Desligar_Ventiladores11,12,13,14,15
12	0	Set_Ligar_Ventiladores16,17,18,19
13	0	Lampada(virtual)_Ventilador16,17,18,19
14	0	Reset_Desligar_Ventiladores16,17,18,19
15	0	Sair_Tela_Vent
16	0	Abrir_Sub_RotinaTela_Manutenção
17	0	Aux_Sub_Rotina_Manutenção
18	0	Sair_Tela_Manutenção
19	0	Forçar_O0
20	0	Forçar_O1
21	0	Forçar_O2
22	0	Forçar_O3
23	0	Forçar_O4
24	0	Forçar_O5
25		Forçar_O6
26		Forçar_O7
27		Forçar_O8
28		Forçar_O9
29		Forçar_O10
30		Forçar_O11
31		Forçar_O12
32		Forçar_O13
33		Forçar_O14
34		Forçar_O15
35		Forçar_O16
36		Forçar_O17
37	0	Abrir_Sub_RotinaTela_Supervisorio
38	0	Aux_Sub_Rotina_Supervisorio
39	0	Sair_Tela_Supervisorio
40	0	Abrir_Sub_RotinaTela_Carros de Transportes
41	0	Pulso_Ent_Senha
42	0	Aux_Sub_Rotina_Carros Transportes
43	0	Sair_Tela_Carros_Transportes
44	0	Bot_Virtual_Iniciar_Carro_Transporte
45	0	Aux_Bot_Virtual_Iniciar_Carro_Transporte
46	0	
47	0	Reset_Temp_Anima
48	0	Reset_Temp_Animat
49	0	Aux_Power_Bit
50	0	Bot_INformação_Vision
51	0	Alarm_Fim_Curso_REP_Carro_Saída
52	0	Espelho_Alarme_Geral
53	0	Reset_Carro_Saídas
54	0	
55	0	Espelho_Alarm_Cão_Guarda_Empurrando_Carro_Saída

56	0	Aux_Mov_Carro_Central
57	0	Espelho_Alarm_Cão_Guarda_VOLTAR_REPOUSO_Carro_Saída
58	0	Parar_Carro_Saída
59	0	Auxiliar_Parar_Carro_Saída
60	0	Aux_Garantir_Retorno_Mesmo_Sentido
61	0	Aux_Garantir_Retorno_Mesmo_Sentido11
62	0	Abrir_Sub_RotinaTela_Carro_Central
63	0	Aux_Sub_Rotina_Carro_Central
64	0	Sair_Tela_Carro_Central
65	0	Alarm_Cão_Guarda_Empurrando_Carro_Saída
66	0	Alarm_Cão_Guarda_VOLTANDO_REPOUSO_Carro_Saída
67	0	Aux_Sub_Rotina_Ciclo_Processo
68	0	Sair_Tela_Ciclo_Processo
69	0	Aux_Set_Avançar_Braço_Esq\Dir
70	0	Aux_Sob\Desc_Exp_ESQ
71	0	Aux_Sob\Desc_Exp_DIR
72	0	Aux_Desc_Exp_ESQ
73	0	Aux_Desc_Exp_DIR
74	0	Aux_Temp_Anim_Exp_Couro
75	0	Falha_Exp_DIR_ESQ
76	0	Abrir_SubRotina_Expansão
77	0	Aux_Bot_Iniciar_Ciclo
78	0	Aux_Animação_Avanço_Texto
79	0	Aux_Animação_Avanço_Texto1
80	0	Aux_Mudança_Tem_Cão_Guarda
81	0	1Aux_Mudança_Tem_Cão_Guarda
82	0	Abrir_Subrotina_Transporte_Interno
83	0	Sair_Tela_Transporte_Interno
84	0	Aux_Pegar_PLaca
85	0	Iniciar_Peg_Placa
86	0	Aux2_Botão_Iniciar_Ciclo_Processo
87	0	Aux_Tela_Carro_Saída
89	0	Start_Carro_central
90	0	Erro_Pegar_Placas
91	0	
92	0	Ir_Ent
97	0	
98	0	Aux_Trava_Placas
99	0	Abrir_Subrotina_Transporte_Entrada
100	0	SENHA CERTA
101	0	Lig_Carro_entrada
102	0	Aux_Subrotina_Transporte_Entrada
103	0	Lig_Transp_Interno
104	0	
105	0	
110	0	
111	0	
116	0	Animation_Menu_Expansão
117	0	Animation_Menu_Transporte_Interno
118	0	Animation_Menu_Carros
133	0	Abrir_Transp_Interno
140	0	Abrir_Tela_Gráfico
141	0	Aux_Abrir_Tela_Gráfico
142	0	Sair_Tela_Gráfico
143	0	Início_Fim_Processo
144	0	Retornar_Carro_Transporte
145	0	
156	0	Botão start
200	0	
220	0	
221	0	
222	0	
289	0	
380	0	
381	0	
384	0	
400	0	Aux_Inicialização_Telas
440	0	Somat_Fim_Curso_Fora_Posição
543	0	Set_TransGraf
544	0	
545	0	
546	0	
547	0	
760	0	Posicionador_Carro_saida
761	0	Cond_Fins_Curso
762	0	Cond_Sequencia
763	0	
764	0	
765	0	Aux_Emergência

766	0	Op_Manual_Carro_Saída
767	0	Aux_Ligar_Manual_Carro_Saída_Emp
768	0	Aux_Ligar_Man_Carro_Saída_Vola
769	0	Op_Carro_Saída_Intertravamento
770	0	Sair_Tela_Carro_Saída
771	0	
789	0	
1002		Entrar_Relógio
1003		Sair_Calendario
1010	0	1interval_Doming
1011	0	Interval_Domingo
1012	1	dia_semana_Liberado
1013	0	
1014		
1015	0	
1020	0	Aux_Contagem_Placas_Expandida
1021	0	2Aux_Contagem_Placas
1022	0	3Aux_Contagem_Placas_Expandida
1023	0	Cont_FinalPlacas_Expandida
1031	0	Aux_Trava_Placas_Saída_Central
1033	0	Erro_2_Fins_Curso_Carro_Central
2022	0	
2023	0	

Memory Integers

Address	PowerUp	Format	Description
0		DEC	Detector_Seq_Placas_Expandida
1		DEC	Animação_Tela_Inicial
2		DEC	Senha_Tela_Inicial
3		DEC	Animação_Movimento_Carro_Saída
4		DEC	Contador_Animação_Movimento_Placa
5		DEC	Cão_Guarda_Empurra_Saída
6		DEC	Cão_Guarda_Rep_Saída
7		DEC	Config_Temp_Animation
8		DEC	Temp_Cão_Guarda_Empurrar_Carro_Saída
9		DEC	Temp_Cão_Guarda_Empurrar_Carro_Saída
10		DEC	Animação_Braço_Dierito
11		DEC	Animação_Braço_Esquerdo
12		DEC	Animação_Quadro
13		DEC	Falha_Indic_Tela_Ciclo
14		DEC	Temp_Cão_Guarda_Expansão_DIR_ESQ
15		DEC	Temp_Cão_Guarda_Divisão
16		DEC	Contador_Transição_Expansão_Transporte interno
17		DEC	aAnim_Transp_Interno
18		DEC	Contador_Transição_Expansão_Transporte interno
19		DEC	Contador_Transição_Carro_Central_Carro_Entrada
20		DEC	Gerador_Seq_Subrotinas
21		DEC	Temp_Cão_Guarda_Trasnp_Interno_Pegar_Placas
22		DEC	Mensagem_Posição_Trasnporte_Interno
23		DEC	Animação_Movimento_Carro_Central
24		DEC	Contagem_Pra_Não_Repetir_Reset
30		DEC	Cão_Guarda_Empurrar_Ent
31		DEC	Cão_Guarda_RepEnt
33		DEC	Animação_Movimento_Carro_Entrada
54		DEC	StartO0
89		DEC	Transp_Interno_Mom
98		DEC	DIA DA SEMANA
200		DEC	Cont
549		DEC	
550		DEC	grafico_x_W
551		DEC	g2
552		DEC	g3
553		DEC	StartO0
554		DEC	
555		DEC	
556		DEC	
557		DEC	
1005		DEC	Hora